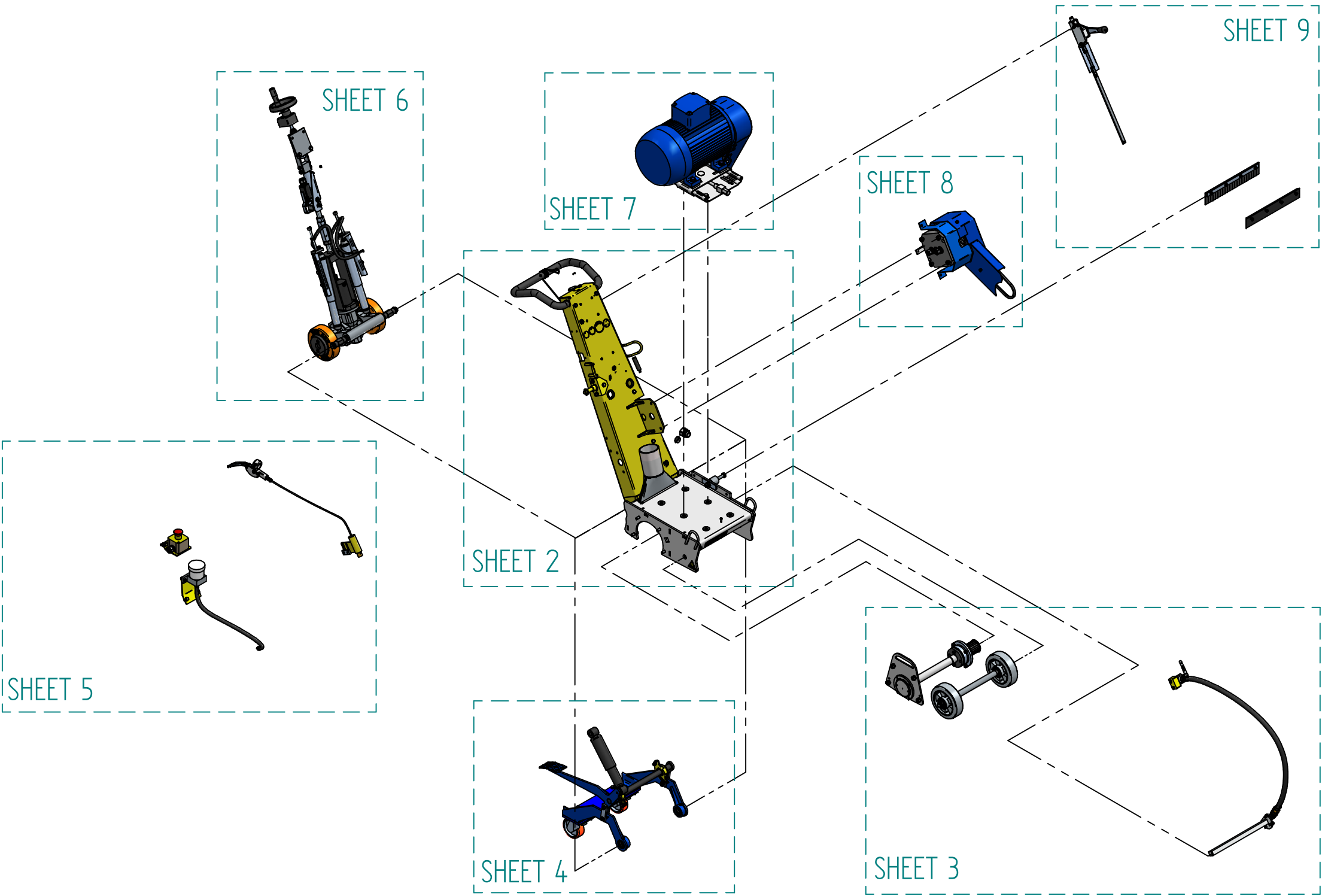
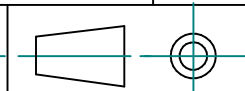


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For machining / For bearbejning: ISO 2768-mK
For welding / For svejsning: SS-EN ISO 13920-BF
Surface finish acc to ISO 1302 Machined surfaces.
Yfjmhet enligt ISO 1302 For bearbetade ytor.

Rev. No	Revision description	Date	Sign
a	Dust outlet and electrical switch changed.	15/04/2021	MS
b	Motor adjusted to 400/690V, switch returned to star-delta.	28/06/2021	MS
c	Cable glands adjusted for the new Busck motor.	10/11/2021	MS

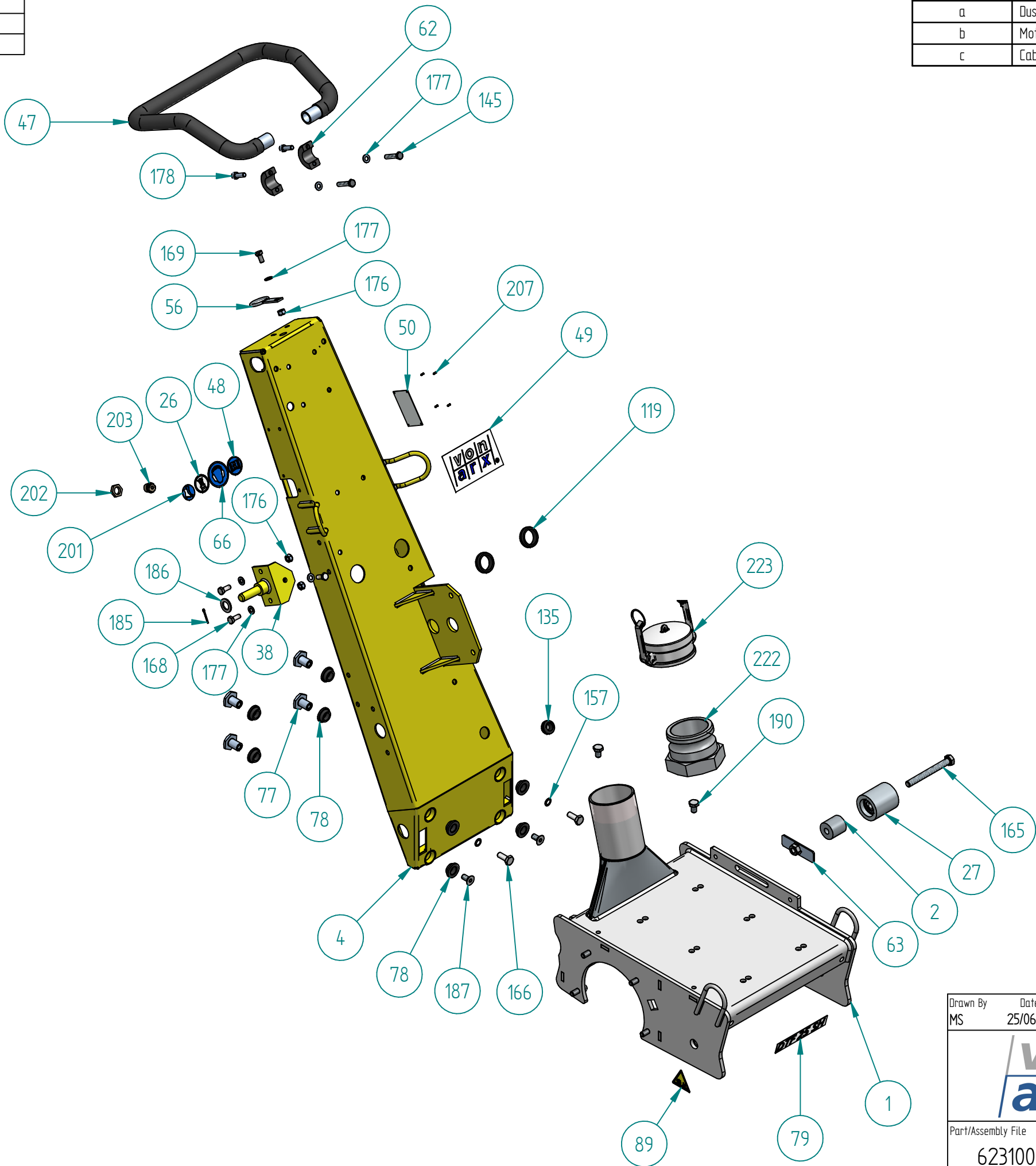


				Material	Dimension	
Drawn By MS	Date 25/06/2021	Aproved Date 10/11/2021	Aproved By MS		Units : mm	SIZE A3
			Description DTF-25 SH ELECTRIC 11KW 400V		Article Number 708704	
					DWG NO 623.10.00c	
Part/Assembly File 6231000.asm			sheet 1	of 10		Rev. c

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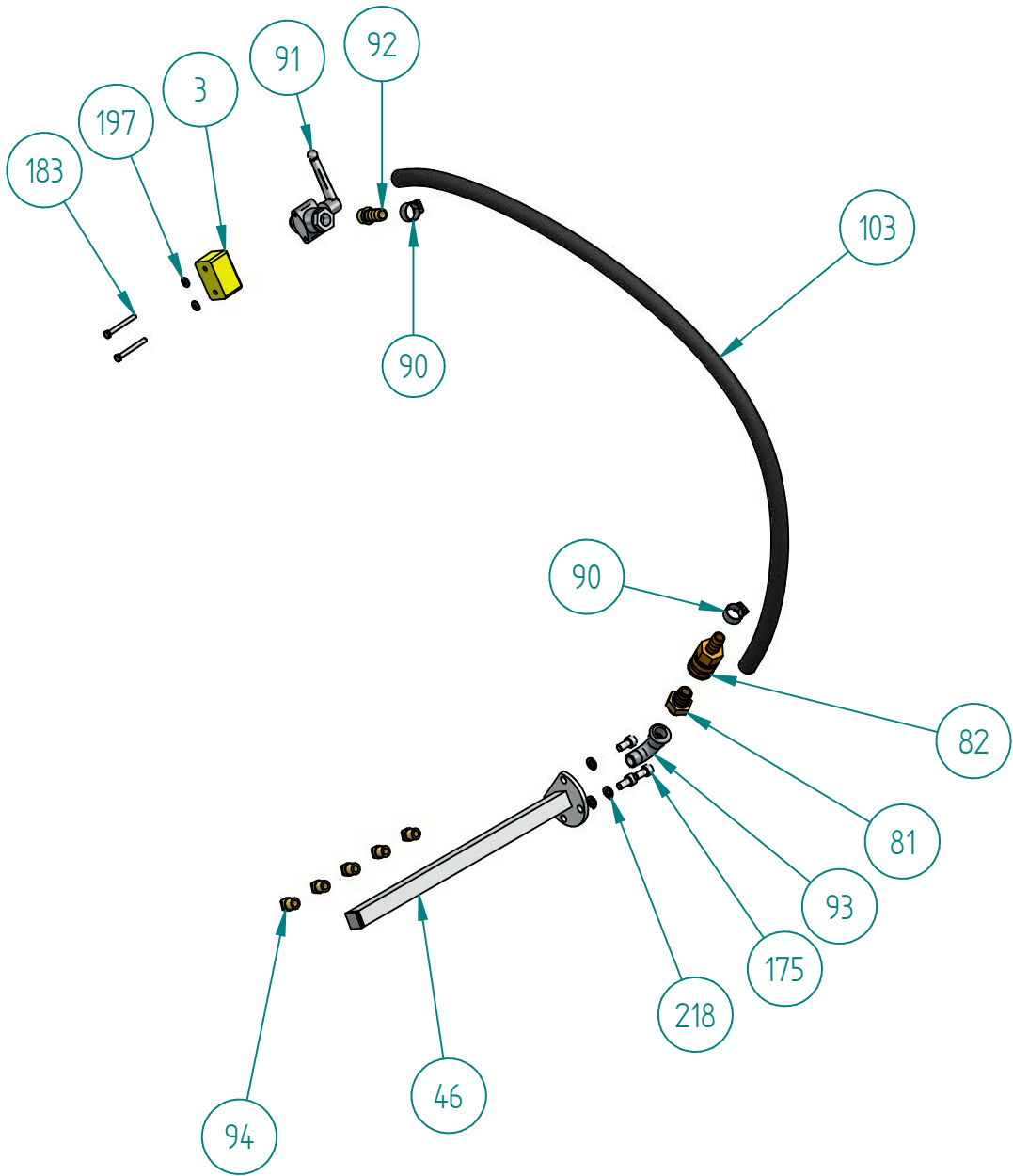
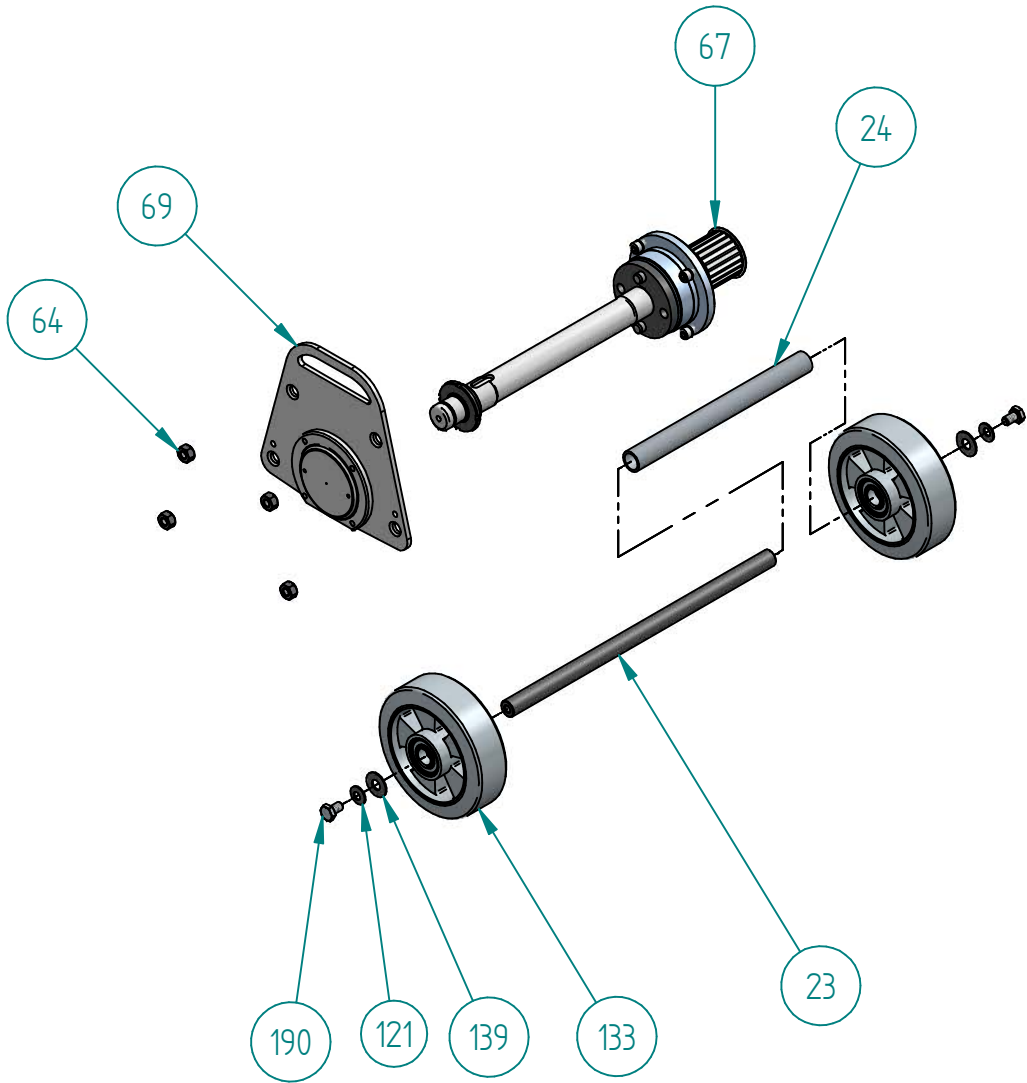
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		DWG NO 623.10.00c			
Part/Assembly File 6231000.asm		sheet 2	of 10		Rev. c

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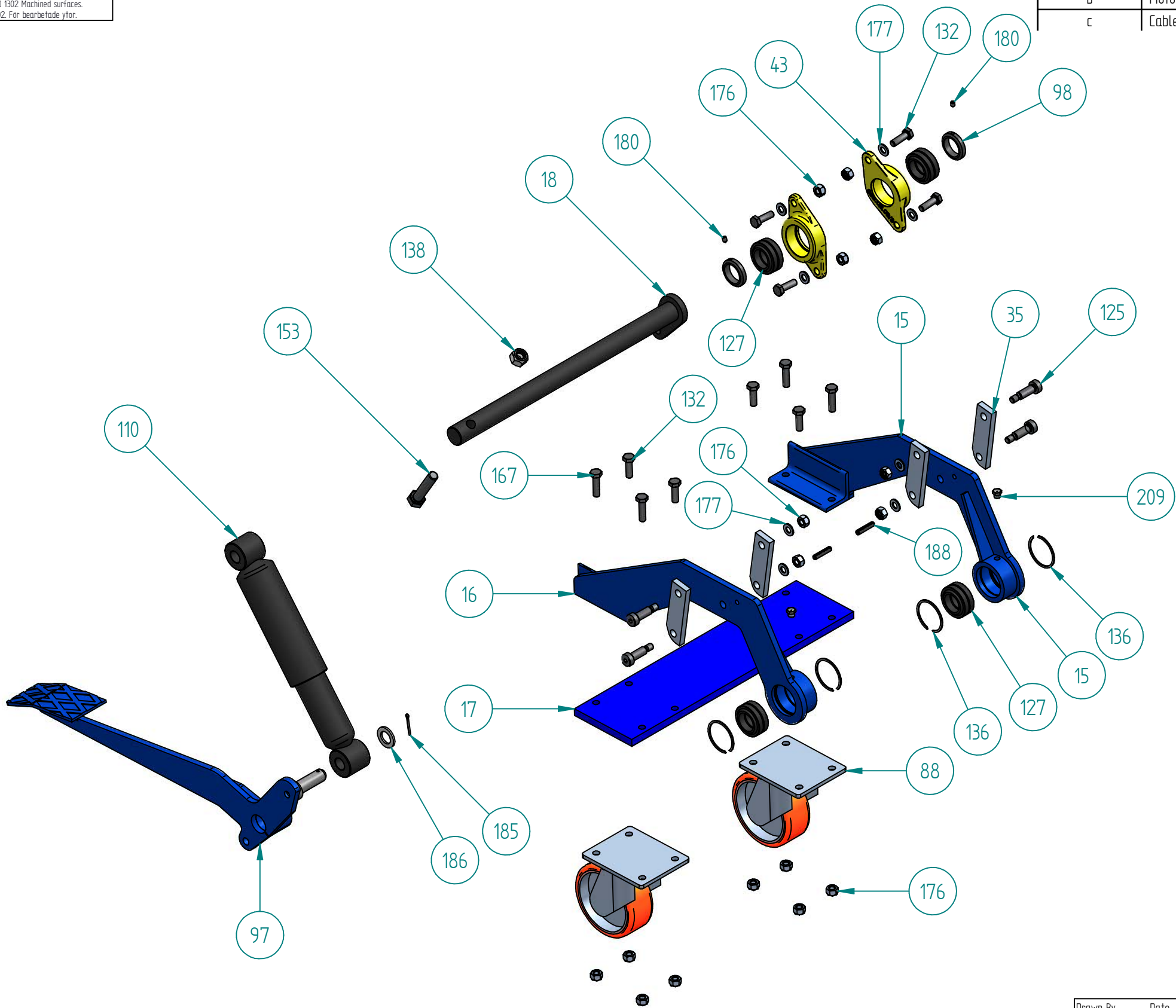
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					DWG NO 623.10.00c	
Part/Assembly File 6231000.asm			sheet 3	of 10		Rev. c

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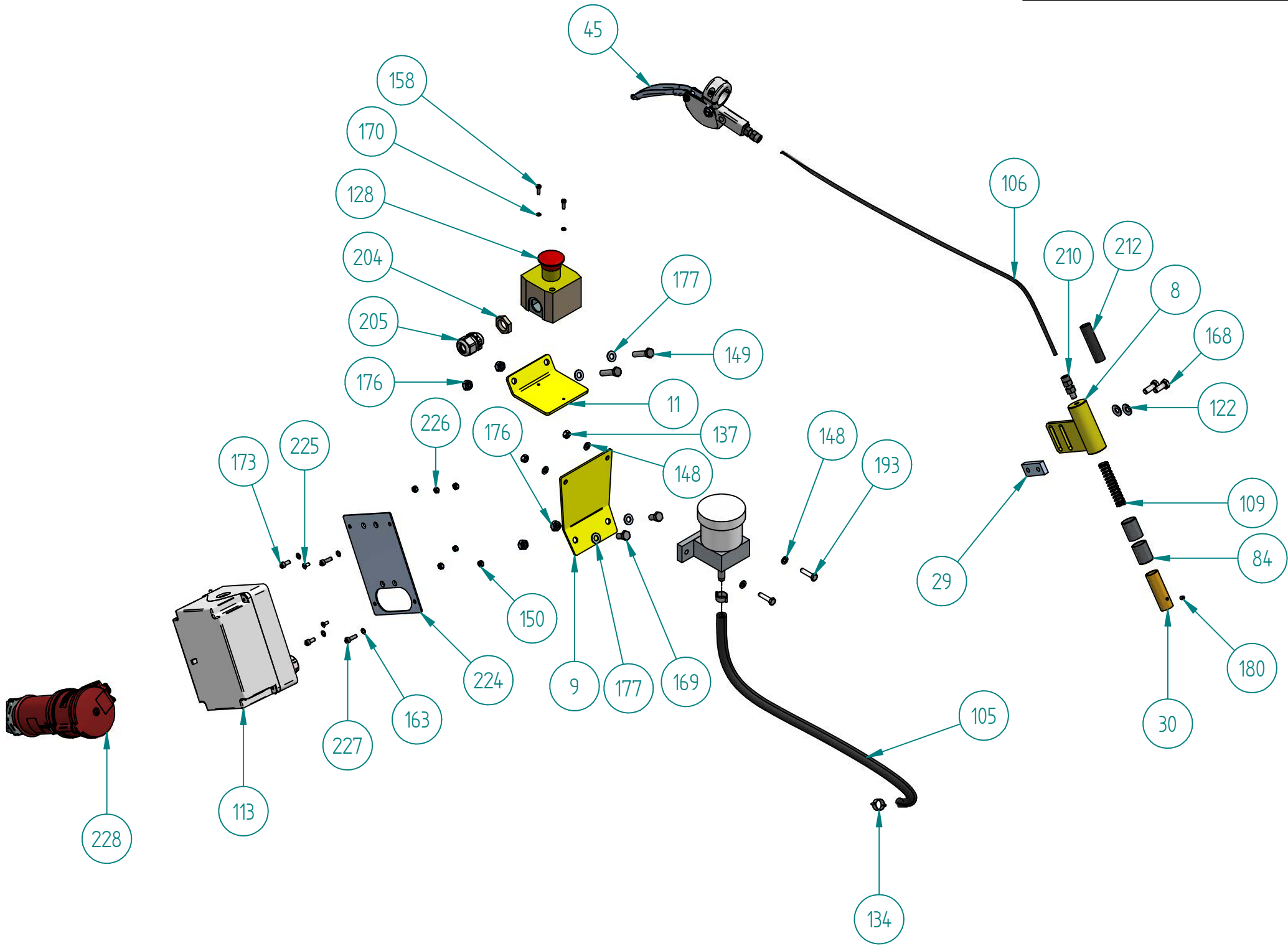


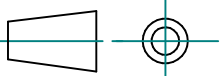
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Part/Assembly File 6231000.asm			sheet 4	of 10		Rev. c

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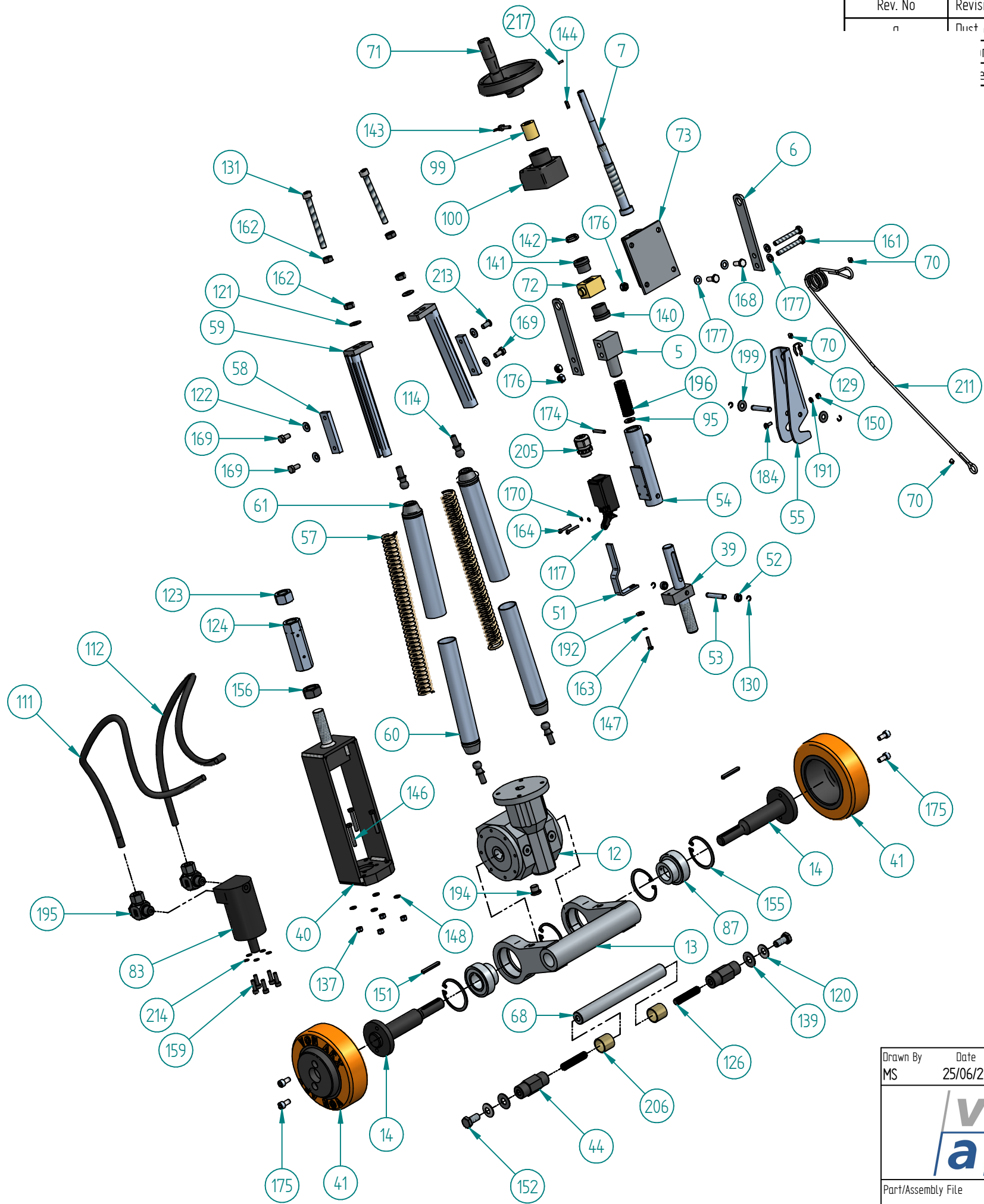


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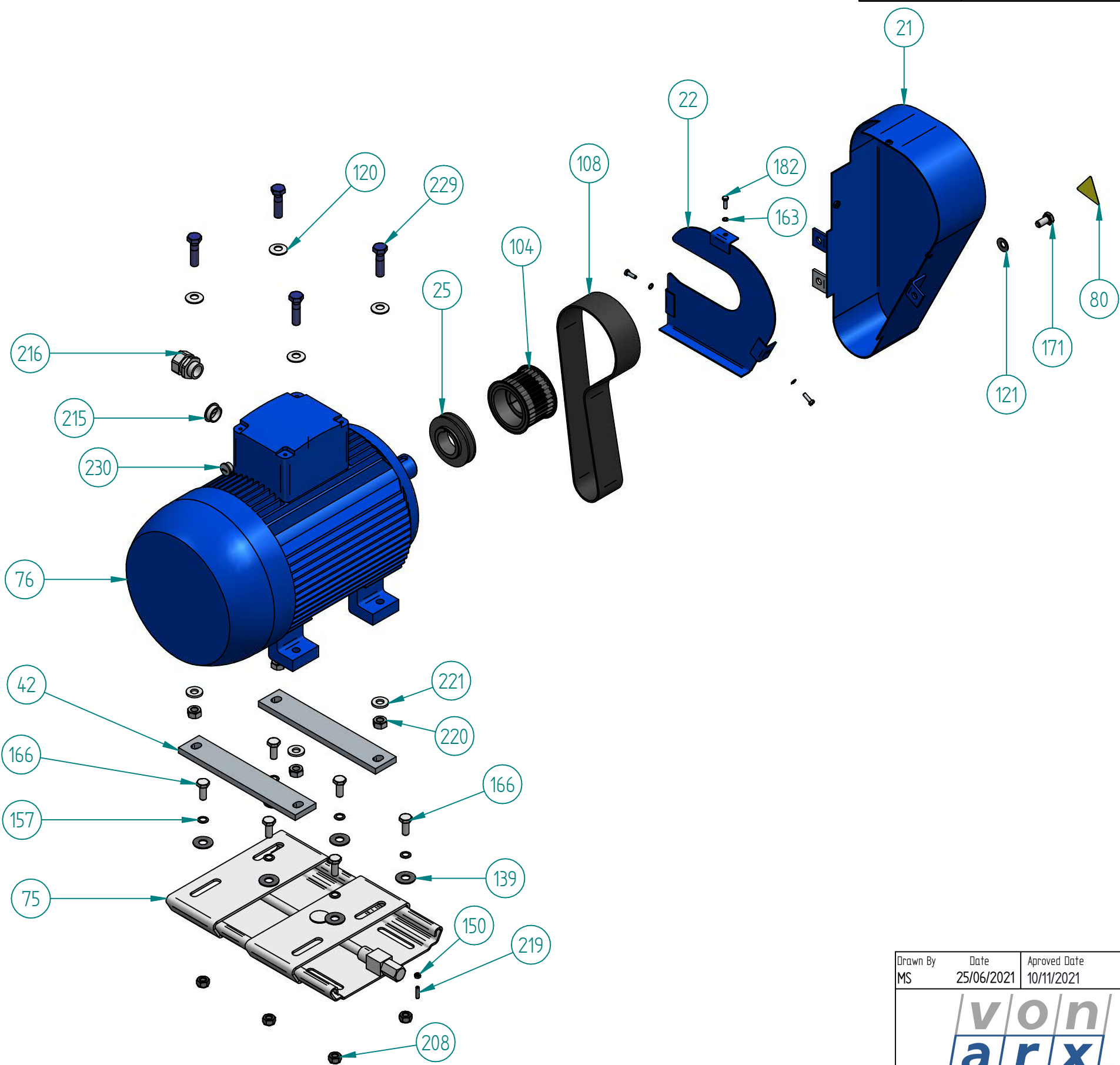


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					DWG NO 623.10.00c	
Part/Assembly File 6231000.asm			sheet 6	of 10		Rev. c

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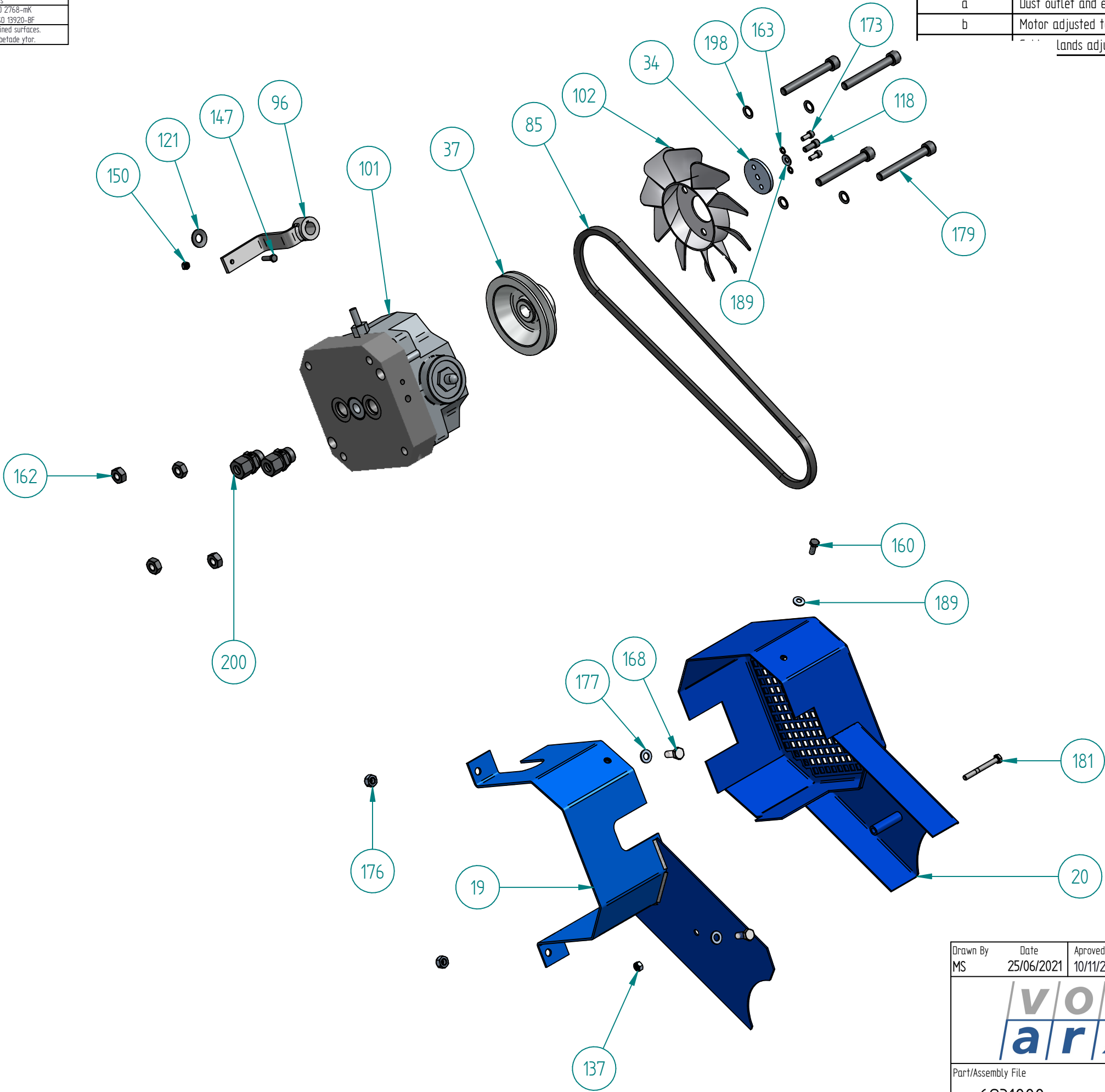


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Description		Article Number	
DTF-25 SH ELECTRIC 11kW 400V		708704	
		DWG NO	
		623.10.00c	

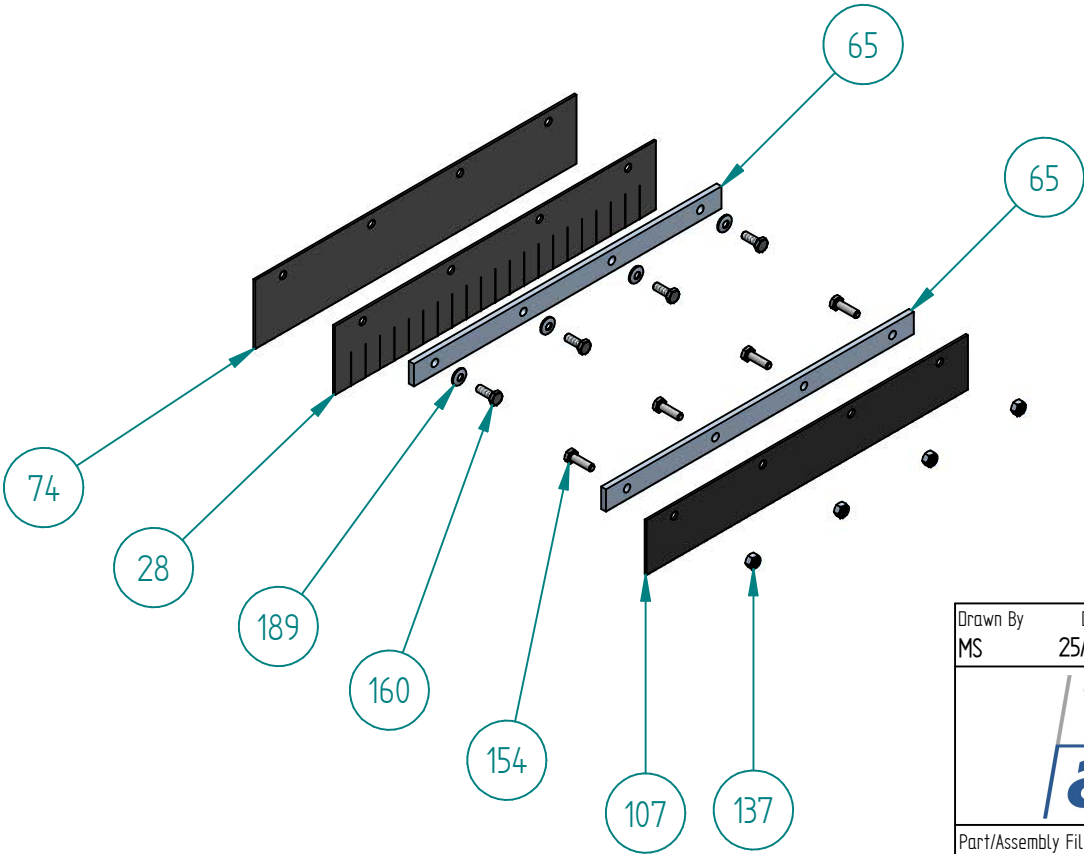
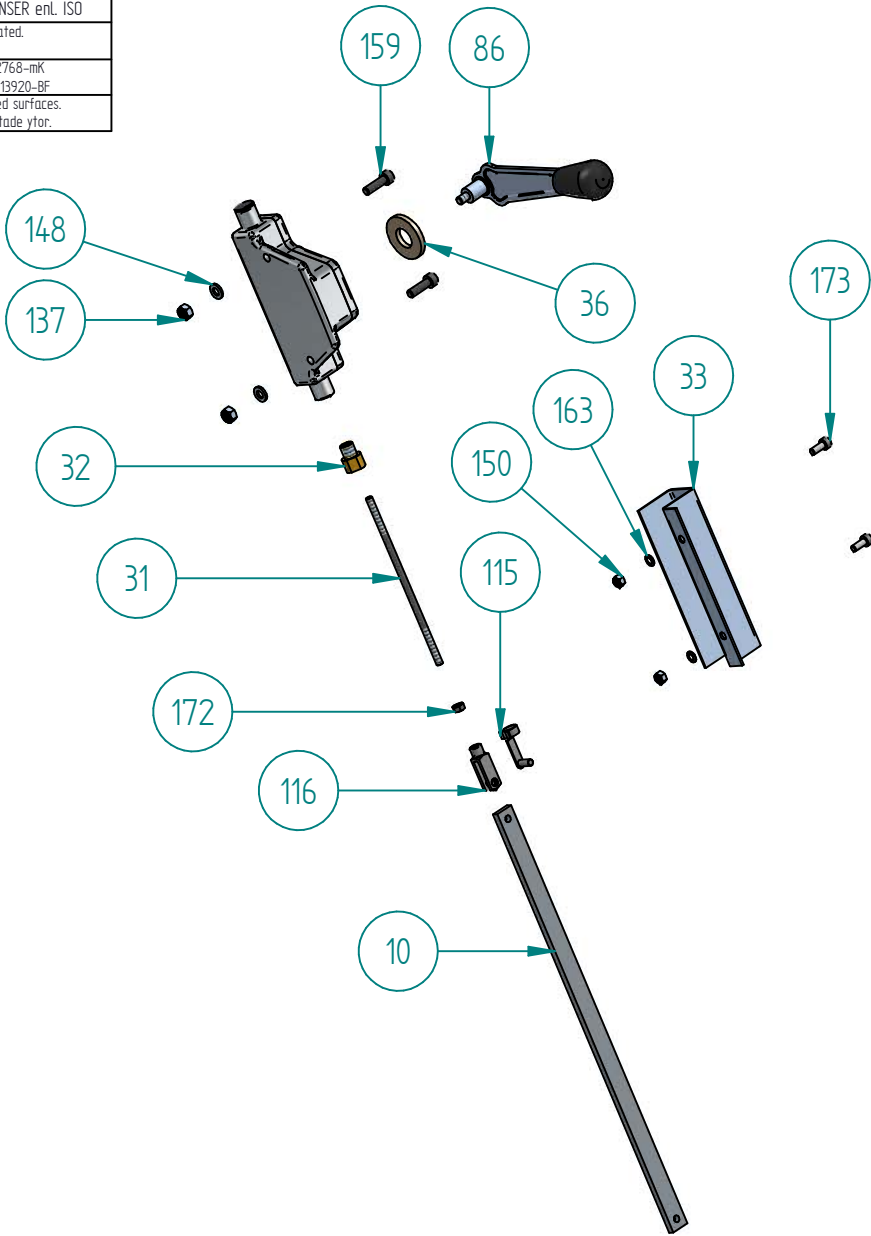
Part/Assembly File	sheet of		Rev. c
6231000.asm	8 10		

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TOLERANCES acc. to ISO / TOLERANSER enl. ISO		Item	Artikelnummer	Document Number	Title	Quantity	Item	Artikelnummer	Document Number	Title	Quantity	Item	Artikelnummer	Document Number	Title	Quantity	Item	Artikelnummer	Document Number	Title	Quantity
Applicable where no tolerance is indicated		205	114813		SCREWED CABLE GLAND M20 PLAST	2	137	108693	BN_161_M6	SAFETY NUT	13	69	701248	6213100a	HOUSING COVER DTF 25, ASSEMBLE	1	1	600095	600095a	HOUSING DTF 25 SH 3"	1
Gäller där tolerans ej direkt utsatts:		206	108486		CILINDRICAL BUSH	2	138	108682	BN_161_M12	SAFETY NUT	1	70	701243	62107.11	DOUBLE TUBING CLAMP 0405/2	3	2	707972	623.0102	SPACER DTF 25 SH	1
For machining / För bearbetning ISO 2768-mK		207	108214		POP RIVET TAP/D320	4	139	108552	BN_735_M12	WASHER	10	71	701209	6210167	HANDWHEEL DTF 25	1	3	707974	623.0104	SPACER BLOCK DTF 25 SH	1
For welding / För svetsning SS-DIN ISO 1920-BF		208	100283		SAFETY NUT	6	140	108402	794.7247	AXIAL BALL BEARING	1	72	701205	6210162	DRIVER DTF 25	1	4	707975	623.02.01e	HANDLE BAR FOR DTF 25 SH	1
Surface finish acc. to ISO 1920		209	112562		LUBRICATING NIPPLE	2	141	108401	794.7246	AXIAL NEEDLE BEARING	1	73	701204	6210161c	ATTACHMENT PIECE DTF 25	1	5	707976	623.02.02	UPPER ADJUSTMENT ROD	1
Ytjämnhet enligt ISO 1902		210	109475	656.74.05	ADJUSTING SCREW	1	142	108179	BN_1235_M15x1	SHAFT NUT	1	74	701195	6210121	RUBBER BRACKET DTF 25	1	6	707977	623.02.03a	CONNECTING PIECE DTF 25 SH	2
		211	701242	62107.10	POLYESTER CORD	1	143	108024	BN 276 M5x25par	MOTOR SCREW	1	75	701183	6210103b	MOTOR GUIDE	1	7	707978	623.02.04b	ADJUSTMENT ROD DTF 25 SH	1
		212	112635		HEAT SHRINKABLE TUBE	0.06	144	107989	BN 870 4x4x14	KEY	1	76	115284	623.0110	ELECTRIC MOTOR TYPE TP 132M	1	8	707979	623.02.05	HOUSING FOR TOTMANN DTF 25	1
		213	114821	BN_1206_M8x16	CYL. SCREW, HEX. INT. 10.9	1	145	107938	BN_56_M8x40	HEXAGONAL SCREW	2	77	702625	655.0115a	CLAMPING SLEEVE	4	9	707980	623.02.06a	CUPHOLDER DTF 25 SH	1
		214	100616	BN_792_M6	SAFETY WASHER SCHNORR®	5	146	107923	BN 56 M6x40	HEXAGON HEAD SCREW	4	78	702624	655.0114a	RUBBER MOUNTING	8	10	707983	623.02.10	ADJUSTMENT PROFILE DTF 25 SH	1
		215	114816	791.80.54	BLANK PLUG KS M25	1	147	107683	BN_56_M5x20	HEXAGON HEAD SCREW	2	79	115656	623.00.04	STICKER "DTF 25 SH"	1	11	707984	623.02.11	MOUNTING BRACKET DTF 25 SH	1
		216	114814	791.80.52	SCREWED CABLE GLAND M25 PLAST	1	148	107358	BN_721_M6	WASHER	10	80	115649	625.00.05	STICKER "WARNING CUTTER SHAFT"	1	12	707985	623.02.12	GEAR TO DTF 25 SH	1
		217	900099	BN 27 M3x10	HEXAGON SOCKET SET SCREW	1	149	106706	BN_56_M8x35	HEXAGON HEAD SCREW	2	81	115034	6210150	PLUG NIPPLE G3/8"	1	13	707991	623.03.01c	ROCKER DTF 25 SH	1
		218	100618	BN_762_M8	SPRING RING	3	150	106665	BN_161_M5	SAFETY NUT	9	82	115033	6210149	QUICK COUPLING Ø= 13MM	1	14	707992	623.03.02	FRONT AXLE HALF DTF 25 SH	2
		219	900106	BN 28 M5x20	HEXAGON SOCKET SET SCREW	1	151	106462	BN_870_6x6x45	KEY	2	83	114877	623.02.14	HYDRAULIC MOTOR DTF 25 SH	1	15	707993	623.04.01a	LUG LEFT DTF 25 SH	1
		220	108684	BN_174_M12	Sich-Mutter M12 Spring Stop Stahl	4	152	105910	BN_56_M12x25	HEXAGON HEAD SCREW	2	84	114729	668.02.19	BEARING	2	16	707994	623.04.02a	LUG RIGHT DTF 25 SH	1
		221	108547	BN_223_D12	WASHER	4	153	104384	BN 56 M12x55	HEXAGON HEAD SCREW	1	85	114652	623.05.05	V-BELT APSDRIVE	1	17	707995	623.04.03	LUG CONNECTION DTF25 SH	1
		222	900083	900083	CAMLOCK DN80 FEMALE THREAD 3"	1	154	104267	BN_56_M6x20	HEXAGONAL SCREW	4	86	113115	65122.28	ADJUSTING LEVER 46.67 LC	1	18	707996	623.04.04	AXIS DTF 25 SH	1
		223	900084	900084	CAMLOCK CAP 3" TYPE DC	1	155	103871	BN_822_D62	SAFETY RING	4	87	113111	65101.08	BALL BEARING	2	19	707998	623.05.01a	PUMP PROTECTION DTF 25 SH	1
		224	706113	644.20.01c	PLATE	1	156	103504	BN 117 M20	HEXAGONAL NUT	1	88	112561	652.02.12	STEERING ROLLER	2	20	707999	623.05.02	FAN WHEEL COVER DTF 25 SH	1
		225	102324	BN_21_M4x10	HEXAGON SOCKET FLAT COUNTERSUNK	2	157	103335	BN_792_M10	SAFETY WASHER	8	89	111339	625.00.04	STICKER "WARNING CUTTER SHAFT"	1	21	708000	623.05.03	BELT GUARD DTF 25 SH	1
		226	108692	BN_161_M4	SAFETY NUT	2	158	103332	BN 330 M4x12	SLOTTED CHEESE HEAD MACHINE SCREW	2	90	111094	6210147	HOSE CLAMP FIT-TOPINOX	2	22	708001	623.05.04	ADD. BELT PROTECTION DTF25SH	1
		227	100595	BN_3_M5x16	HEXAGON SOCKET HEAD CAP SCREW	2	159	103196	BN_3_M6x20	HEXAGON SOCKET HEAD CAP SCREW	7	91	111092	6210146	BALL COCK	1	23	708172	623.01.05	FRONT AXLE DTF 25 SH	1
		228	115310	791.80.86	COUPLING CEE 32 AMP.3P+N+E	1	160	102332	BN_56_M6x16	HEXAGONAL SCREW	5	92	111091	6210145	BRASS FITTING	1	24	708173	623.01.06	SPACING TUBE DTF 25 SH	1
		229	110376	BN 57 M12x45	HEXAGON HEAD BOLT	4	161	102330	BN_57_M8x60	HEXAGON HEAD BOLT	2	93	111086	6210144	BENT +GF+ MALLEABLE IRON	1	25	708489	623.01.07	BELT PULLEY TO ELECTRIC ENGINE	1
		230	115097		SEALING PLUG M16	1	162	102287	BN_117_M10	HEXAGONAL NUT	8	94	111085	6210143	FLAT NOZZLE JATO	5	26	708794	625.01.36	ADHESIVE "NO HOUSEHOLD WASTE"	1
		231	108042	792.65.01	FORK WRENCH	1	163	102285	BN_792_M5	SAFETY WASHER	12	95	706667	652.03.02	WASHER	1	27	702184	635.01.51	BELT TENSIONING ROLLER	1
		232	108490	792.65.31	HOOK WRENCH AMF	1	164	102271	BN_3_M4x25	ALLEN SCREW	2	96	707981	623.02.08a	PUMP ADJUSTING LEVER FOR DTF25	1	28	707420	62101.02	RUBBER DUST SHIELD	1
		233	108491	792.65.32	HOOK WRENCH AMF	1	165	101618	BN_56_M12x110	HEXAGONAL SCREW	1	97	708467	623.04.06c	LEVER FOR STEERING DEVICE	1	29	707250	668.21.09	THREADED PLATE VA 30 SH	1
		234	111182		STICKER -CAUTION HIGH VOLTAGE-	2	166	101607	BN_56_M10x25	HEXAGON HEAD SCREW	8	98	707997	623.04.05	ADJUSTING RING DTF 25 SH	2	30	707216	668.02.10	PIN FOR DEAD MAN UNIT	1
		235	111727		STRIPE BAND -DANGER-	0.5	167	101602	BN 56 M8x30	HEXAGON HEAD SCREW	4	99	701210	6210168	REDUCTION BUSH DTF 25	1	31	707214	668.02.08a	TUBE DE CONNECTION	1
		236	702922	656.42.01	STICKER FOR SPEED CONTROL KNOB	1	168	101600	BN_56_M8x20	HEXAGONAL SCREW	9	100	701251	62140.00	DIGITAL POSITION INDICATOR	1	32	707213	668.02.07a	GUIDING BUSH	1
		237	703542	788.42.09	ARROW	1	169	101599	BN_56_M8x16	HEXAGONAL SCREW	6	101	114295	668.02.14	REGULATING PUMP LD 0-7.6 CCM	1	33	707211	668.02.04	COVER	1
		238	706409	644.03.04	SET OF SPARE PARTS FOR "S" TYPE	1	170	100615	BN_792_M4	SAFETY WASHER	4	102	706814	65122.06	FAN WHEEL VA 30 SH / DTF	1	34	707210	668.02.11	LOCKING DISQUE VA 30 SH	1
		239	707362	658.01.75	STICKER "BACKWARD-FORWARD"	1	171	100614	BN_56_M10x20	HEXAGONAL SCREW	2	103	111093	62146.07	HOSE	1.1	35	707209	668.02.05a	BRACKET VA 30 SH	4
		240	900018		LABEL SWISS DESIGN	1	172	100611	BN_117_M5	HEXAGONAL NUT	1	104	109466	655.21.02	HTD TOOTHED PULLEY	1	36	707202	658.01.60	DISC FOR ADJUSTING LEVER	1
		241	900074		MOLYKOTE BR2 PLUS	0.010	173	100594	BN_3_M5x12	ALLEN SCREW	6	105	708723	668.02.20	PRESSURE HOSE MAAG LW 8X15	1	37	707073	658.01.57c	GEAR UNIT PULLEY VA 30 SH	1
		242	900000		CABLE TIE 280X3,5, NATURAL	5	174	100319	BN_878_5x30	LOCKING PIN	1	106	702926	656.46.02	BOWDEN SPIRAL Ø= 4,8 X 2,7 MM	1	38	706836	652.02.10b	CLIP ANGLE VA 30 SH	1
		243	900001		NAYLON BAG WITH TIE 300 X 470mm	1	175	100286	BN_3_M8x16	HEXAGON SOCKET HEAD CAP SCREW	7	107	702461	654.01.14	REAR DUST APRON	1	39	706807	65103.02a	ADJUSTING ROD LOWER	1
		244	108029		BUTTERFLY SCREW BN 276	2	176	100263	BN_161_M8	SAFETY NUT	30	108	702559	654.24.04	TOOTHED BELT 840-8MG13-50	1	40	706805	65103.01a	ATTACHMENT FOR MOTOR VA 30-SH	1
		245	900017		ZIPPED NAYLON BAG 13 x 16	1	177	101670	BN_715_M8	WASHER	24	109	114630	668.74.01	COMPRESSION SPRING	1	41	706804	65101.07d	BACK WHEEL	2
		246	701189		NUT FOR DRUM DTF 25	1	178	105923	BN_3_M8x25	ALLEN SCREW	2	110	113172	652.02.11	SHOCK ABSORBER	1	42	600365	600365a	MOTOR SUPPORT 132	2
		247	900110		LOCTITE 542	0.05	179	102314	BN 7 M10x80	HEXAGON SOCKET HEAD CAP SCREW	4	111	114878	623.02.07	HYDRAULIC HOSE COMPL.	1	43	706527	652.02.09c	FLANGE HOUSING VA 30-SH / DTF	2
		180	108102	BN 25 M5x8	HEXAGON SOCKET SET SCREW	3	112	114878	623.02.07	HYDRAULIC HOSE COMPL.	1	44	706522	652.02.04	STUD BOLT VA30-SH/ VA25-S Twin	2					
		181	107861	BN 57 M6x55	HEXAGON HEAD BOLT	1	113	708673	623.13.00	SWITCH ASSEMBLED 32A	1	45	706415	656.03.00	OPERATING LEVER	1					
		182	107912	BN_56_M5x16	HEXAGON HEAD SCREW	3	114	110390	BN_486_K16_SW13	BALL STUD IN C SHAPE	4	46	706284	62101.70	SPRAYING DEVICE DTF-25 SH	1					
		183	107917	BN 56 M5x45	HEXAGON HEAD SCREW	2	115	115638	BN 484 5x20	FORK HEAD PIN	1	47	706152	665.08.29b	BOW-TYPE HANDLE FOR VA 25 S TW	1					
		184	108198	BN_344_M5x12	PAN-HEAD SCREW	1	116	115632	BN 482 G 5x20	FORK HEAD	1	48	706129	788.42.66	STICKER "INFO"	1					
		185	108325	BN 912 2.5x22	SPLIT PIN	2	117	114997	79138.39	POSITION SWITCH	1	49	703577	788.42.64	STICKER VON ARX 130 X 75	1					
		186	108559	BN_726_M16	WASHER	2	118	114797	BN 13 1/4x5/8	HEXAGON SOCKET HEAD CAP SCREW	1	50	703559	788.42.31d	TYPE PLATE	1					
		187	110439	BN_1422_M10x20	COUNTERSUNK SCREW, HEX. INT.	2	119	114666	792.75.97	CABLE GLAND	2	51	703037	665.09.08a	BEVELLED PROFIL FOR SWITCH	1					
		188	110455	BN 879 6x28	HEAVY-DUTY SPRING PIN	2	120	113920	BN_13292_M12	RIP-LOCK LOCKING WASHER	6	52	703036	665.09.07	DISTANCE SINK SLEEVE	2					
		189	113917	BN_13292_M6	RIP-LOCK LOCKING WASHER	6	121	113919	BN_13292_M10	SAFETY WASHER	7	53	703034	665.09.05	PIN	2					
		190	102289	BN_56_M10x16	HEXAGON HEAD SCREW	4	122	113918	BN_13292_M8	RIP-LOCK LOCKING WASHER	6	54	703033	665.09.04e	CONNECTING TUBE	1					
		191	100609	BN_715_M5	WASHER	1	123	113368	BN_139_M20	HEXAGONAL NUT LEFT HAND THREAD	1	55	703030	665.09.01b	CATCH	1					
		192	108573	BN_733_M5	WASHER	1	124	113128	BN_317_M20	TURNBUCKLE SLEEVE	1	56	703028	665.08.28a	ROPE GUIDE	1					
		193	103768	BN_56_M6x25	HEXAGON HEAD SCREW	2	125	112565	BN 1359 10x25	HEXAGON SOCKET HEAD SCREW	4	57	703027	665.08.27	PRESSION SPRING VA30S+25S TWIN	2					
		194	113171	BN 20435 M14x15	LOCKING SCREW	1	126	112563	BN_24_M12x60	WORM PIN	2	58	703025	665.08.25a	BRACKET	2					
		195	113127	WH12LRF	ANGLE SWIVELLING SCREW EQ+	2	127	112560	792.75.48	BEARING	4	59	703024	665.08.24b	ADJUSTING PROFILE	1					
		196	112834	BN_806_20	SAUCER SPRING	46	128	110942	79180.04	CASING EMERGENCY STOP	1	60	703023	665.08.23b	SPRING ROUTING BELOW VA30-S/	2					
		197	111366	BN_13292_M5	RIP-LOCK SAFETY WASHER	2	129	110427	BN_13												