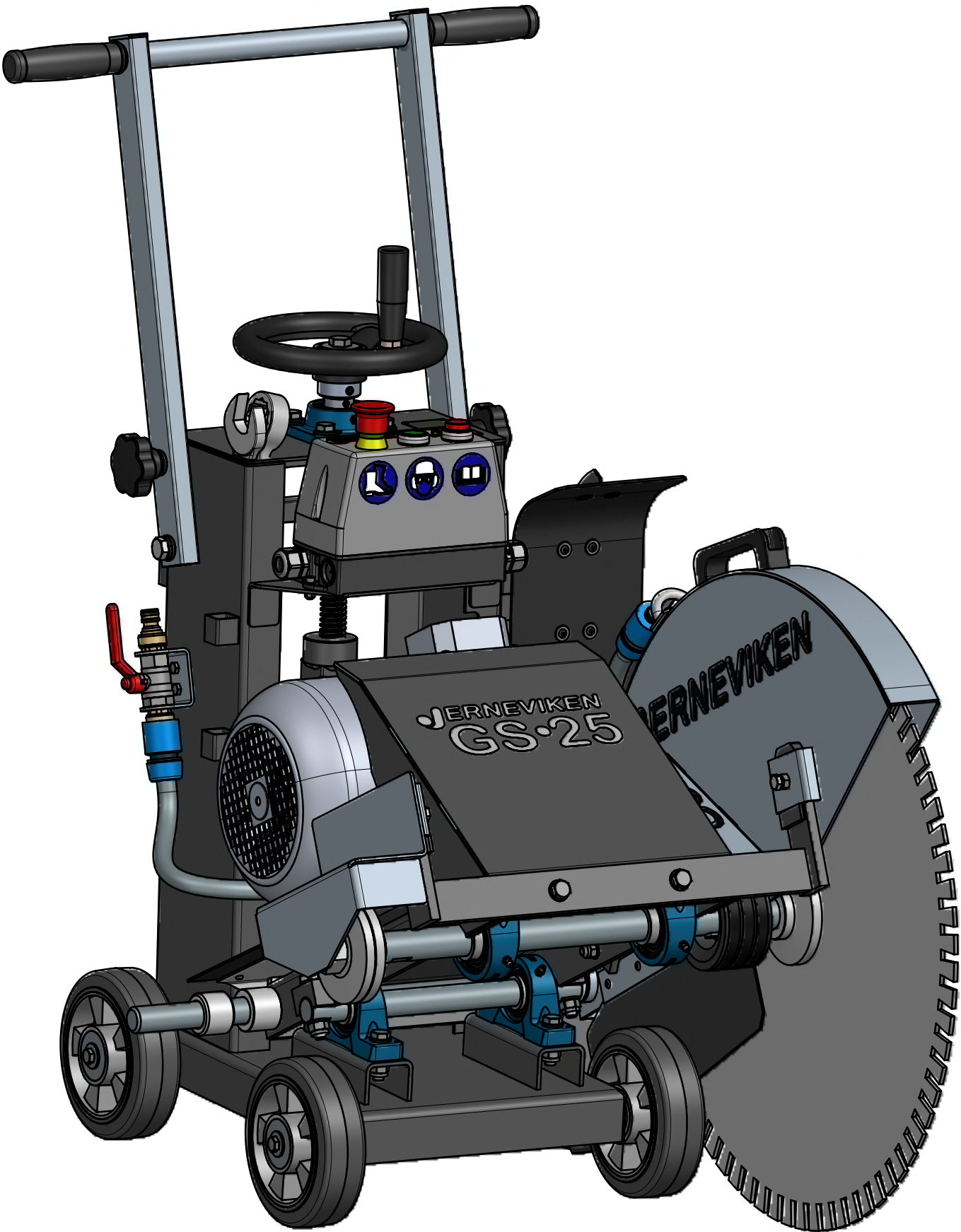




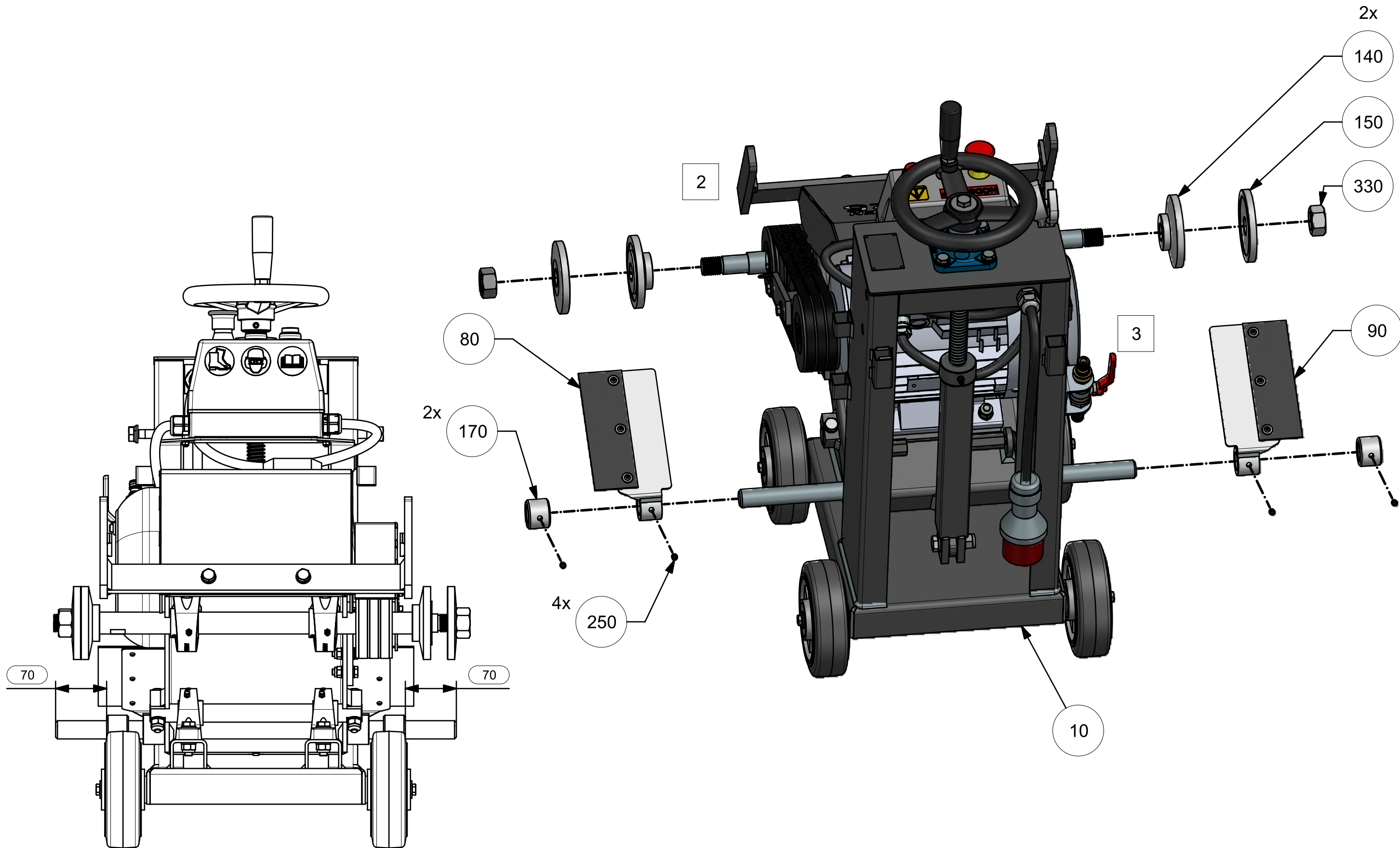
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400	S012480/00	SCREW	M8X12 HH FT DIN 933 ISO 4017 8.8	-	2
350	P5000114/00	STICKER	GS25	JVK: GS25KMGS25	1
340	P5000113/00	STICKER	JERNEVIKEN GS25	JVK: GS25KMJVGS25	1
330	P5000140/00	NUT	M24X2 LEFT HAND THREAD	JVK: GSM24X2-V	1
320	S111598/00	DIN_4017,B,M8 x20,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M8x20,12.9	NX Standard Part	2
310	S103443/00	DIN_EN_DIN_7 093-1,M8,12.9	Plain Washer, Large, DIN EN ISO 7093-1-2000,M8,12.9	NX Standard Part	2
290	S118897/00	BOLT	M12X45-HH PT-DIN 931-ISO 4014 8.8	BN 57	2
280	S105196/00	DIN_127_A,12,1 2.9	Spring Lock Washers, Form A DIN 127,12,12.9	NX Standard Part	4
270	S104110/00	ISO_7089,12,8.8	Plain Washer, Normal Series, DIN EN ISO 7089-2000,12,8.8	NX Standard Part	4
250	S114930/00	DIN_4027,B,M8 x8,8.8	Hexagon Socket Set Screw, Cone Point, DIN 914 (ISO 4027-2003(E)),M8x8,8.8	NX Standard Part	4
230	S106508/00	DIN_934,M24x2, 8.8	Hexagon Nut, DIN 934 1987,M24x2,8.8	NX Standard Part	1
210	P5000046/00	COVER	DRIVING BELT	JVK: GS25RS	1
200	S5500015/00	STAR KNOB	D60 M12X40	JVK: GS25SVHTA	2
190	P5000101/00	WRENCH	METRIC 36 COMBINATION	JVK: GSBN36	1
180	P5000102/00	WRENCH	METRIC 27MM	JVK: GS25BN27	1
170	P5000096/00	SPACER	COVER	JVK: GS25SR	2
160	A5000092/02	COVER	SAW BLADE	JVK: GS25KLS	1
150	P5000079/00	FASTENER	SAW BLADE OUTSIDE	JVK: GS25KFY	2
140	P5000078/00	FASTENER	SAW BLADE INSIDE	JVK: GS25KFI	2
120	A5000077/00	FENDER	WITH EXTENSION	JVK: GS25SKSP	1
110	P5000061/00	HOLDER	CORD	JVK: GSHEL	1
90	A5000075/00	FENDER	RIGHT WITH EXTENSION	JVK: GS25SKSVHÖ	1
80	A5000074/00	FENDER	LEFT WITH EXTENSION	GS25SKSVVÄ	1
50	S5500010/00	BLADE	SAW D600	-	1
30	P5000024/00	COVER	BLADE AXLE	JVK: GS25SKF	1
20	A5000013/00	HANDLE	GS25	JVK: GS25HTA	1
10	A5000310/00	CHASSIS	GS25 5.5 KW	-	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY

ART.NR. P2115-1			REV. 06	PROJECTION 	MATERIAL		
TITLE Jernevik - GS25 Floor saw					FINISH		
NOTES: -					DESIGNER	PALLAG DESIGN	
1	Item S118900 changed to S118897.	10.10.2022.	pd3	DATE		P2115 - Jernevik - Floor saw	
2	Revised A5000019.	24.11.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.	
3	Revised part A5000106 in A5000019.	02.12.2022.	pd3	DATE	22-Jan-2023		
4	Revised A5000092.	20.12.2022.	pd4	STATUS	PB3Released		
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 8	SCALE 1:1	SIZE: A3	

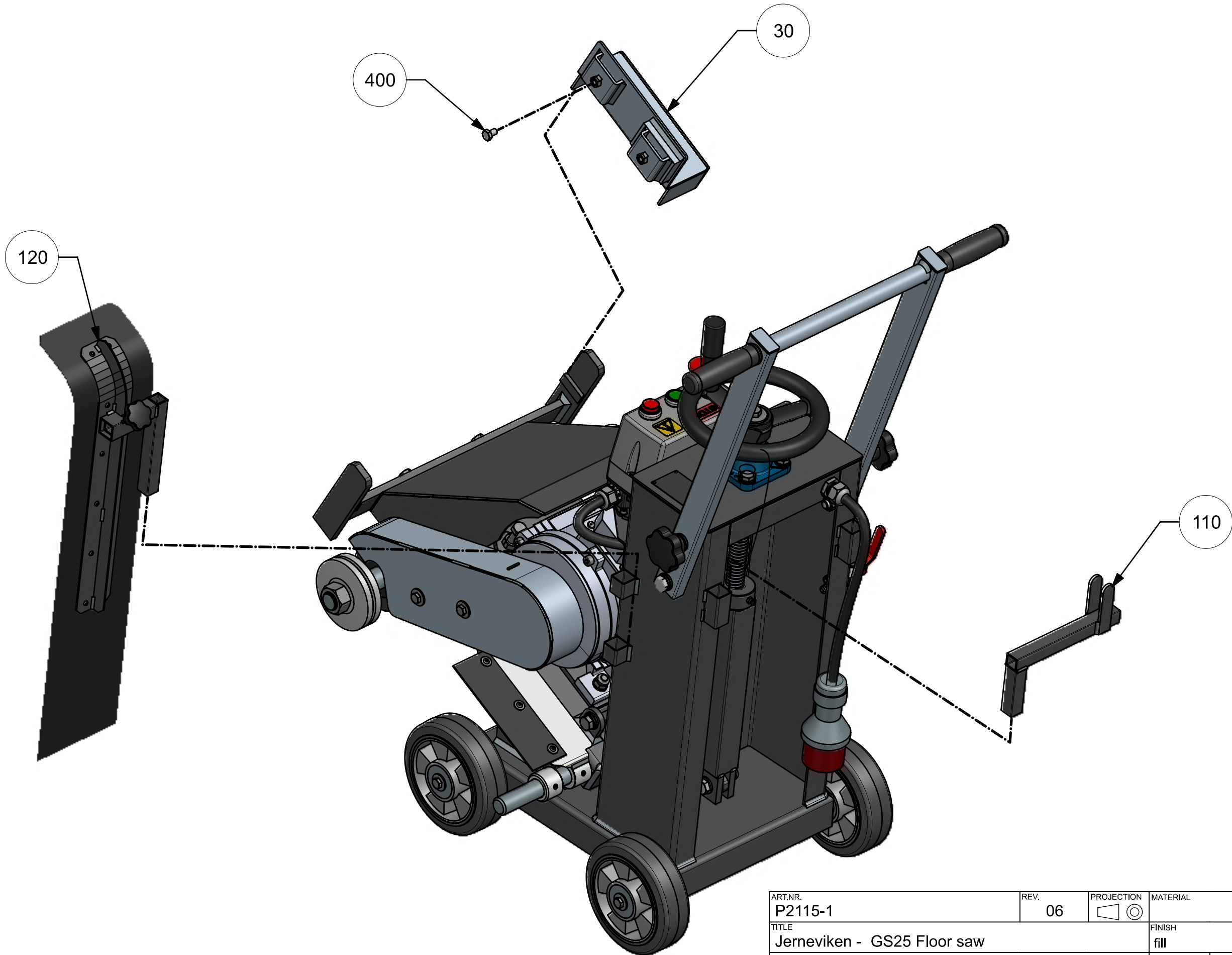


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FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK,
FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.



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ART.NR. P2115-1		REV. 06	PROJECTION 	MATERIAL		
TITLE Jernevik - GS25 Floor saw				FINISH		
NOTES: -				DESIGNER	PALLAG DESIGN	
				DATE		P2115 - Jernevik - Floor saw
				LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
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NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 8	SCALE 1:1	SIZE: A3

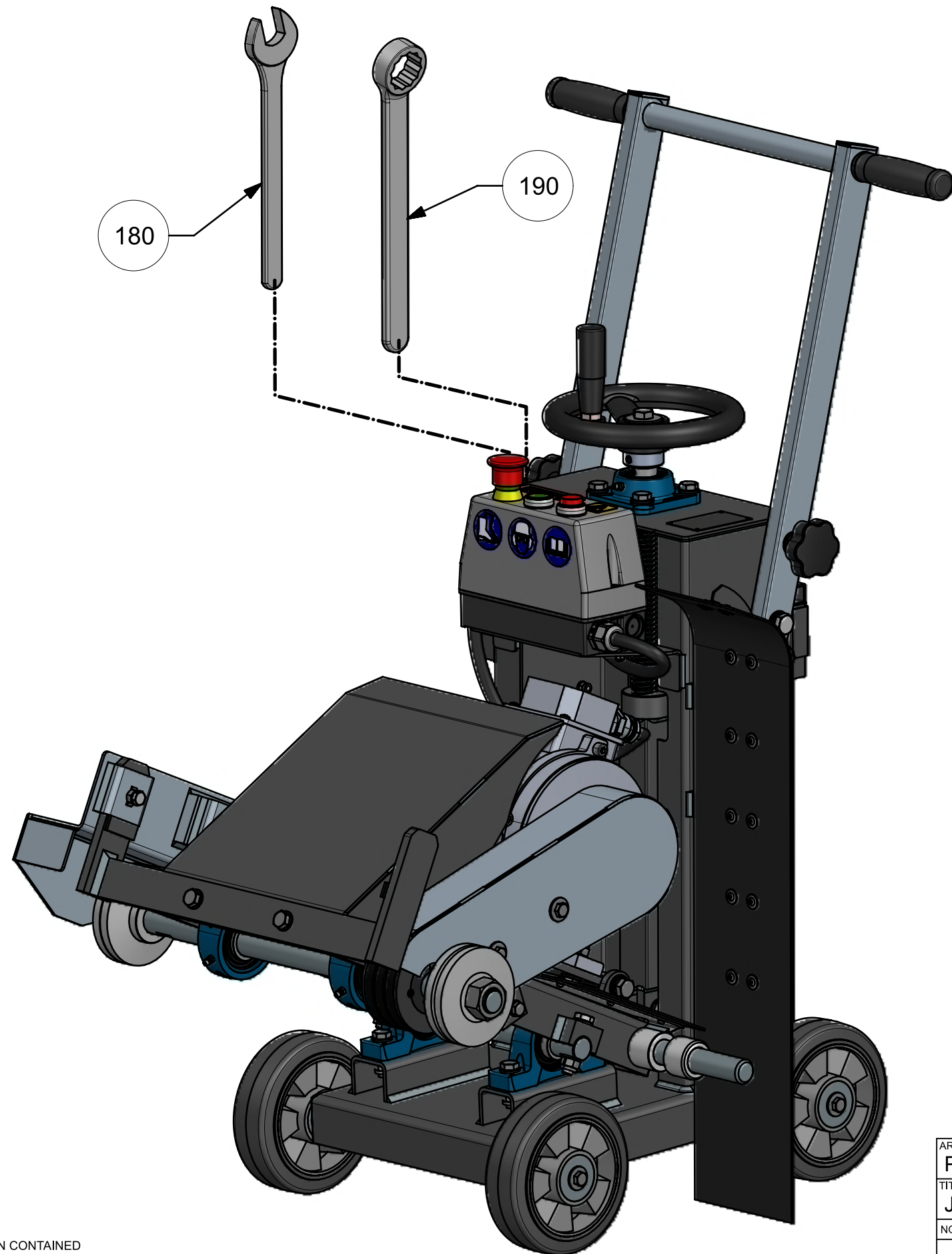


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ART.NR. P2115-1		REV. 06	PROJECTION 	MATERIAL	
TITLE Jernevik - GS25 Floor saw				FINISH fill	
NOTES: -				DESIGNER	PALLAG DESIGN
				DATE	
				LAST CHANGE	PALLAG DESIGN
				DATE	22-Jan-2023
				STATUS	PB3Released
NO.	CHANGE	DATE	DESIGNER	SHEET 4 / 8	SCALE 1:1
					SIZE: A3



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ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.

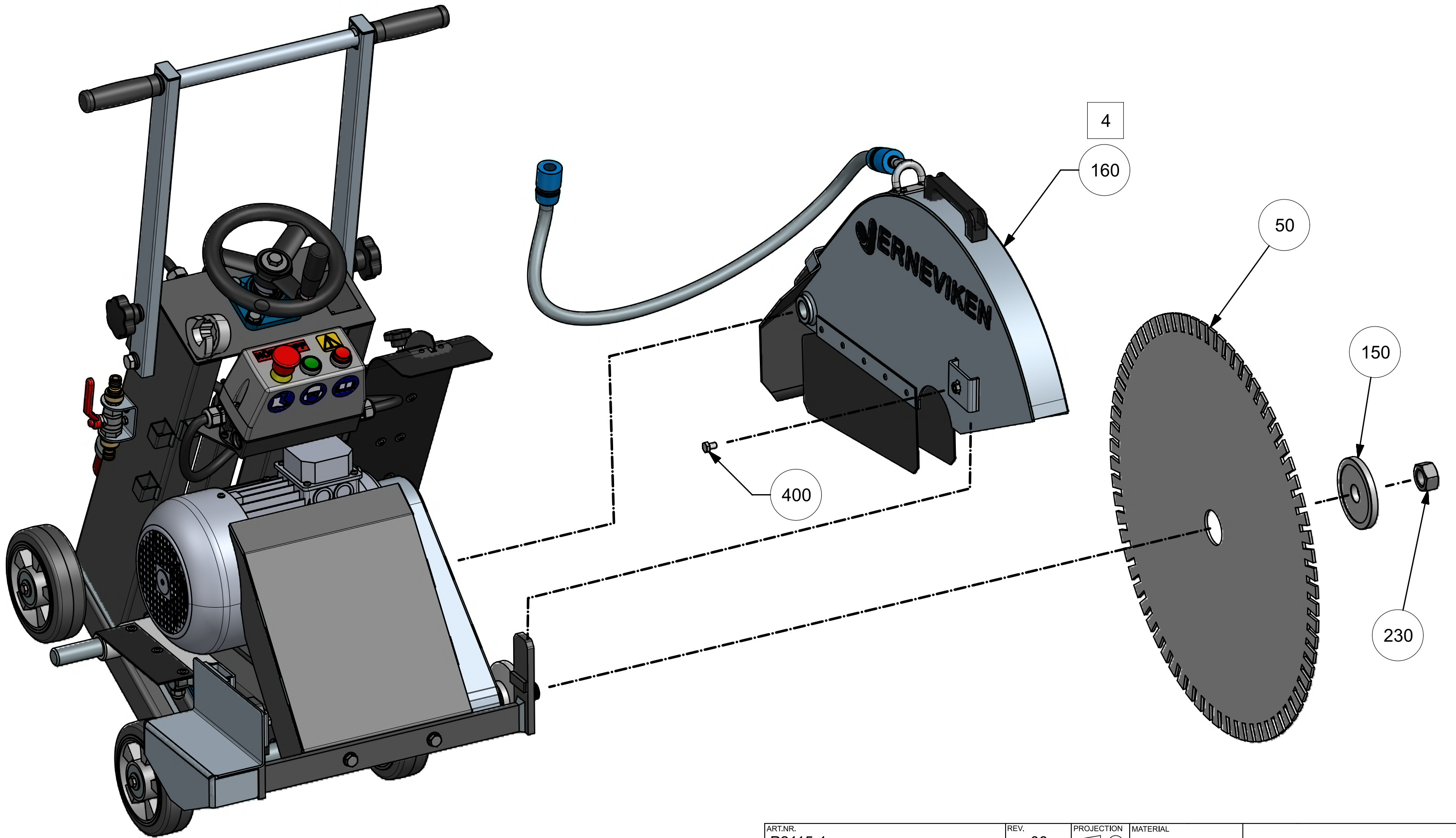


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ART.NR. P2115-1		REV. 06	PROJECTION 	MATERIAL	
TITLE Jernevik - GS25 Floor saw				FINISH	
NOTES: -				DESIGNER	PALLAG DESIGN
				DATE	
				LAST CHANGE	PALLAG DESIGN
				DATE	22-Jan-2023
				STATUS	PB3Released
NO.	CHANGE	DATE	DESIGNER	SHEET 5 / 8	SCALE 1:1
					SIZE: A3

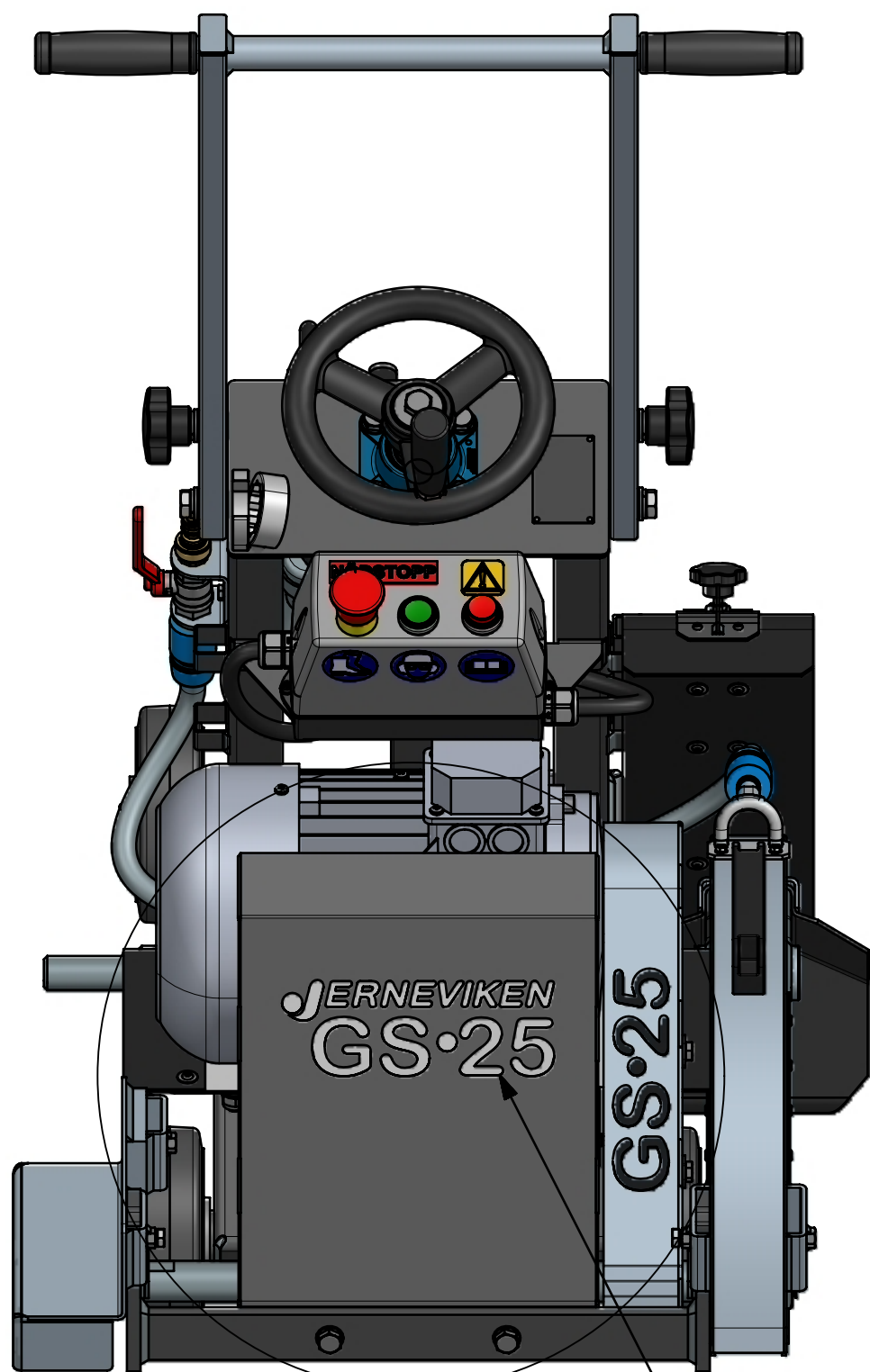


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FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.



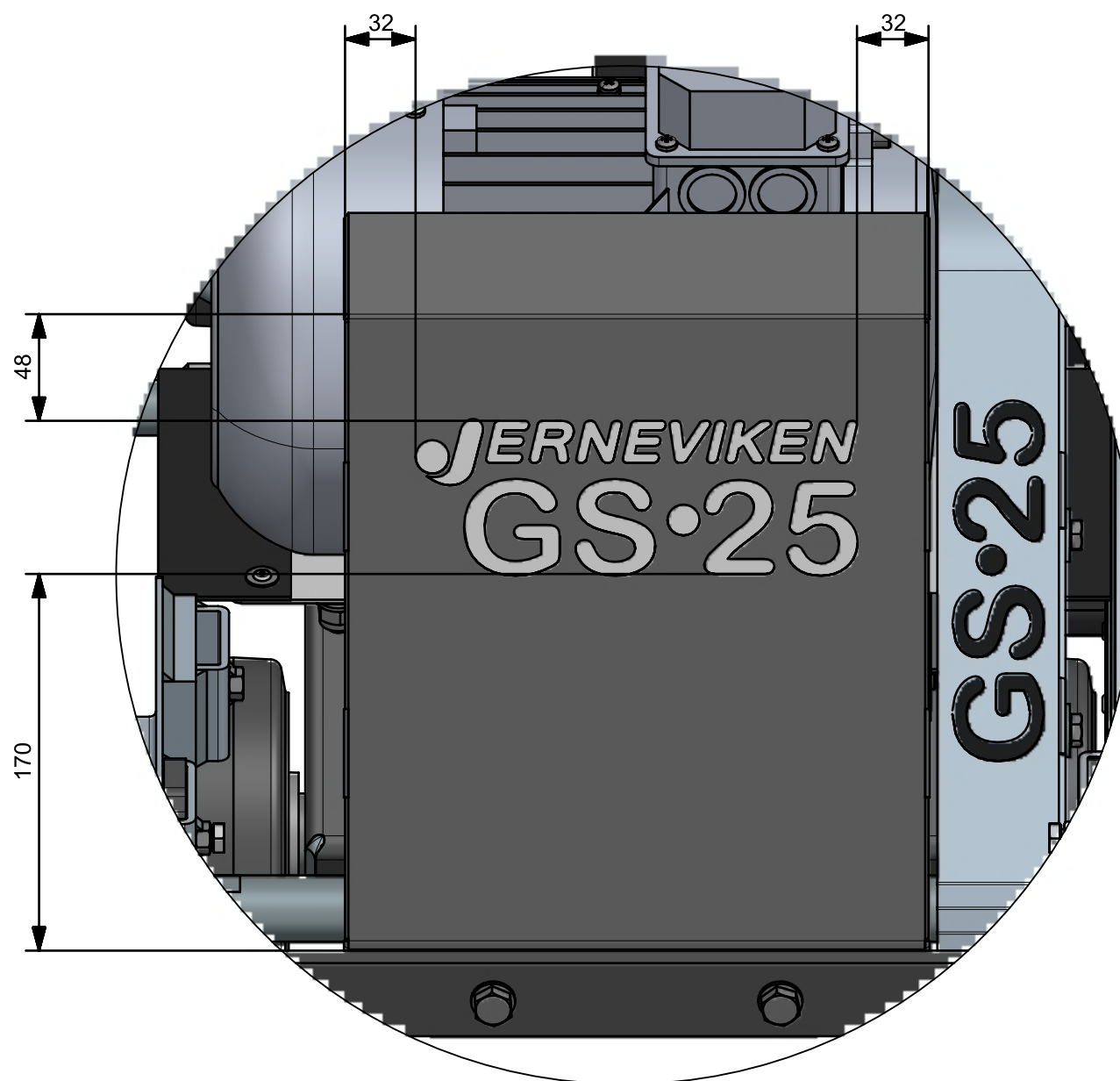
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ART.NR. P2115-1		REV. 06	PROJECTION 	MATERIAL		
TITLE Jernevik - GS25 Floor saw				FINISH		
NOTES: -				DESIGNER	PALLAG DESIGN	
				DATE		P2115 - Jernevik - Floor saw
				LAST CHANGE	PALLAG DESIGN	
				DATE	22-Jan-2023	
				STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 6 / 8	SCALE 1:1	SIZE: A3



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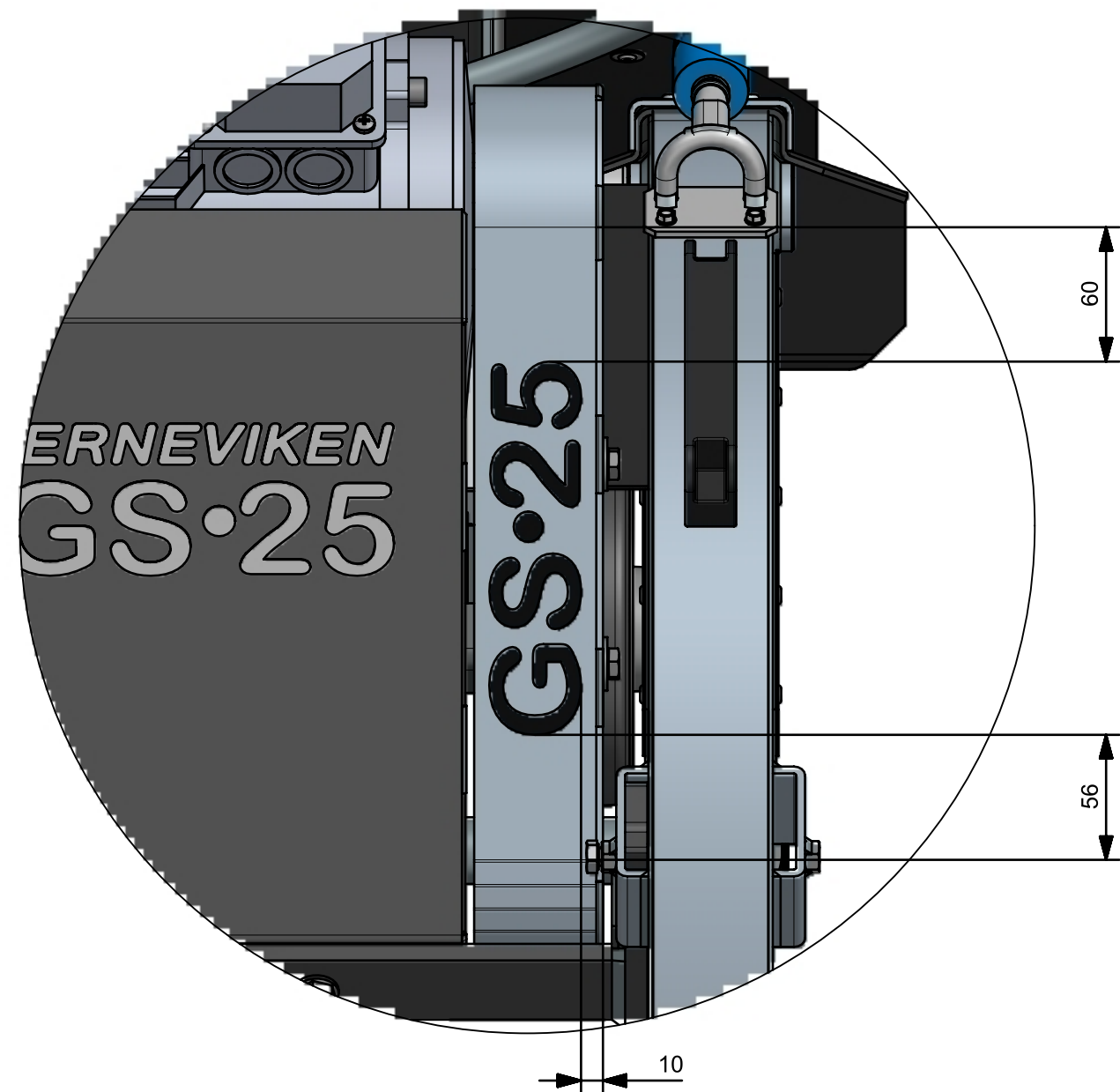
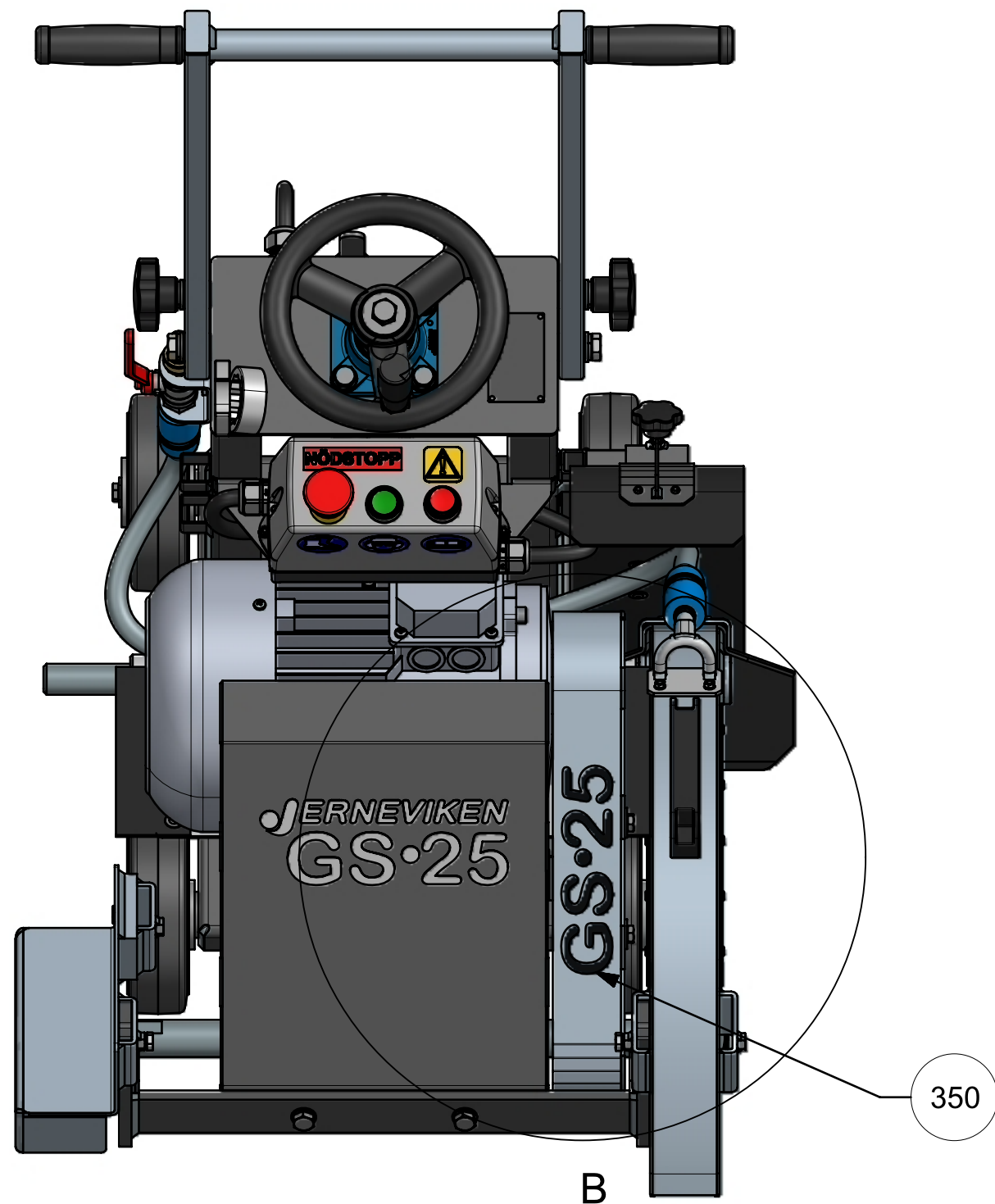
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DETAIL A
SCALE 1:3

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ART.NR. P2115-1		REV. 06	PROJECTION 	MATERIAL		
TITLE Jernevikken - GS25 Floor saw				FINISH		
NOTES: -				DESIGNER	PALLAG DESIGN	
				DATE		P2115 - Jernevikken - Floor saw
				LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL
				DATE	22-Jan-2023	
				STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 8 / 8	SCALE 1:1	

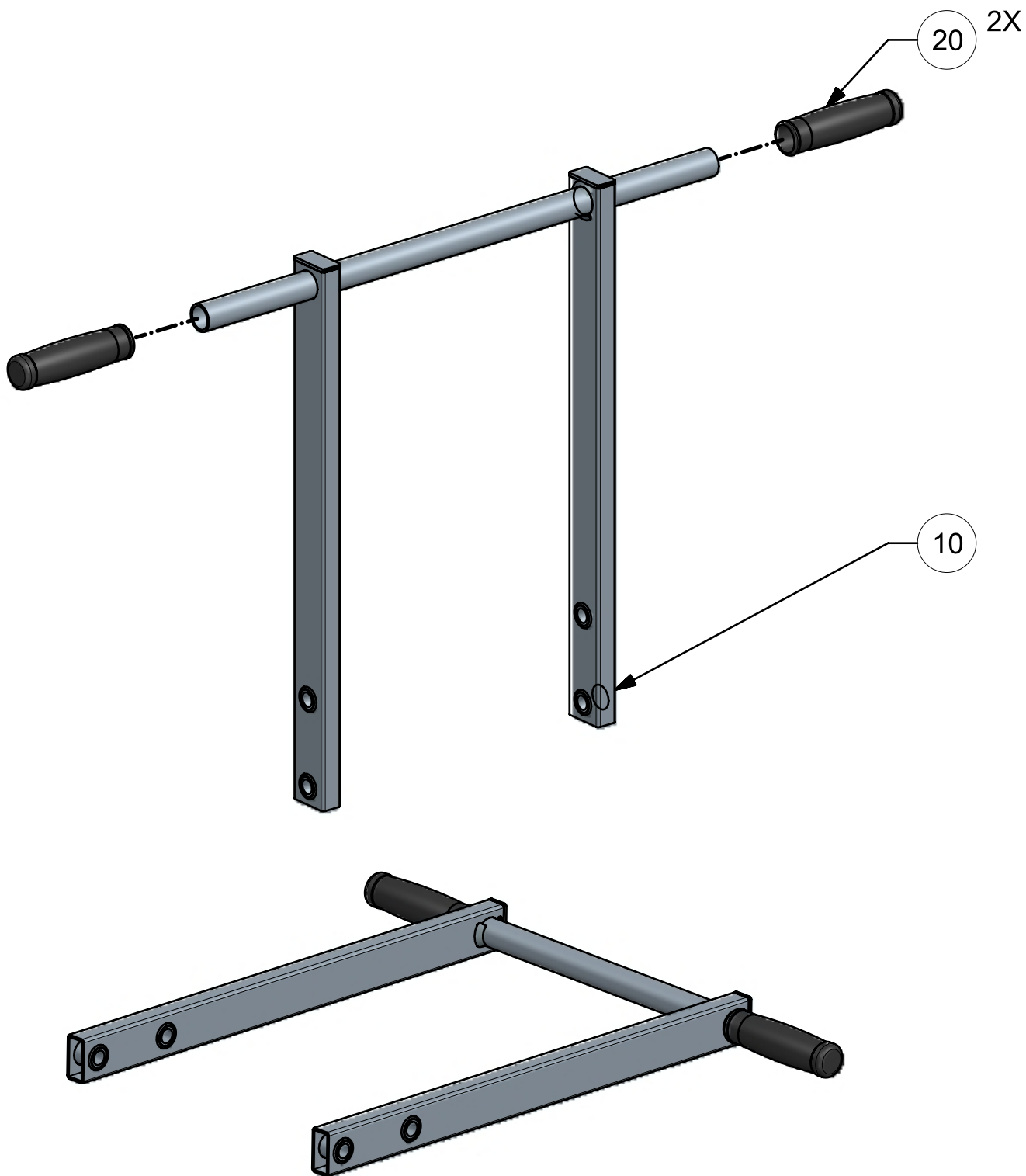


DETAIL B
SCALE 1:3

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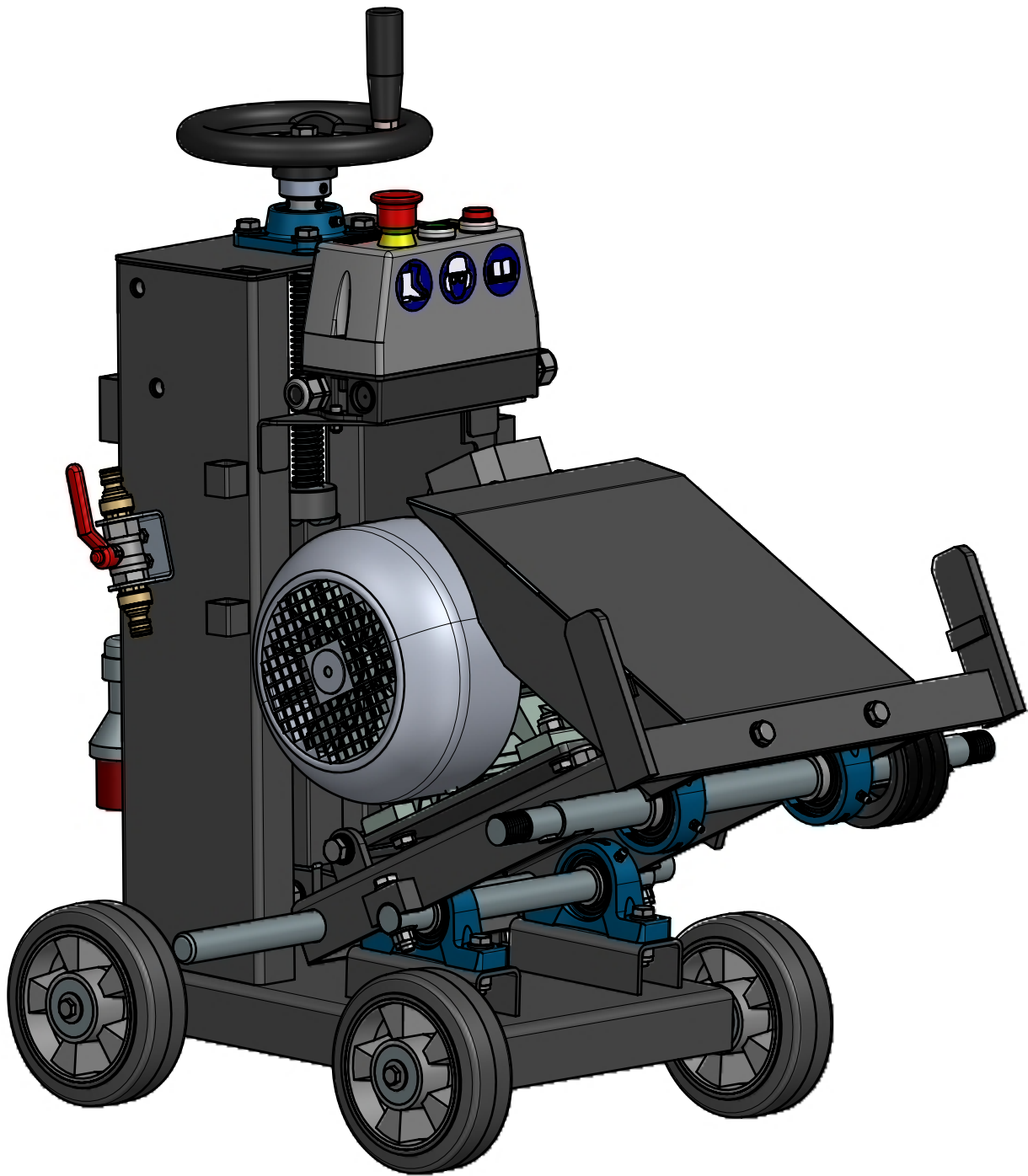
ART.NR. P2115-1			REV. 06	PROJECTION 	MATERIAL		
TITLE Jernevikken - GS25 Floor saw					FINISH		
NOTES: -					DESIGNER	PALLAG DESIGN	
					DATE		P2115 - Jernevikken - Floor saw
					LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
					DATE	22-Jan-2023	
					STATUS	PB3Released	
NO.	CHANGE		DATE	DESIGNER	SHEET 7 / 8	SCALE 1:1	SIZE: A3

10	P5000015/00	FRAME	HANDLE	-	1
20	S5500013/00	HANDLE	GRIP	JVK: GS25SHHTA	2
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY



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ART.NR. 5000013		REV. 00	PROJECTION 	MATERIAL	
TITLE HANDLE - GS25				FINISH	
NOTES: JVK: GS25HTA				DESIGNER PALLAG DESIGN	PROJECT P2115 - Jernevik - Floor saw
				DATE	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
				LAST CHANGE PALLAG DESIGN	
				DATE 07-Oct-2022	
				STATUS PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 1	SCALE 1:1
				SIZE: 297.0 x 210.0	

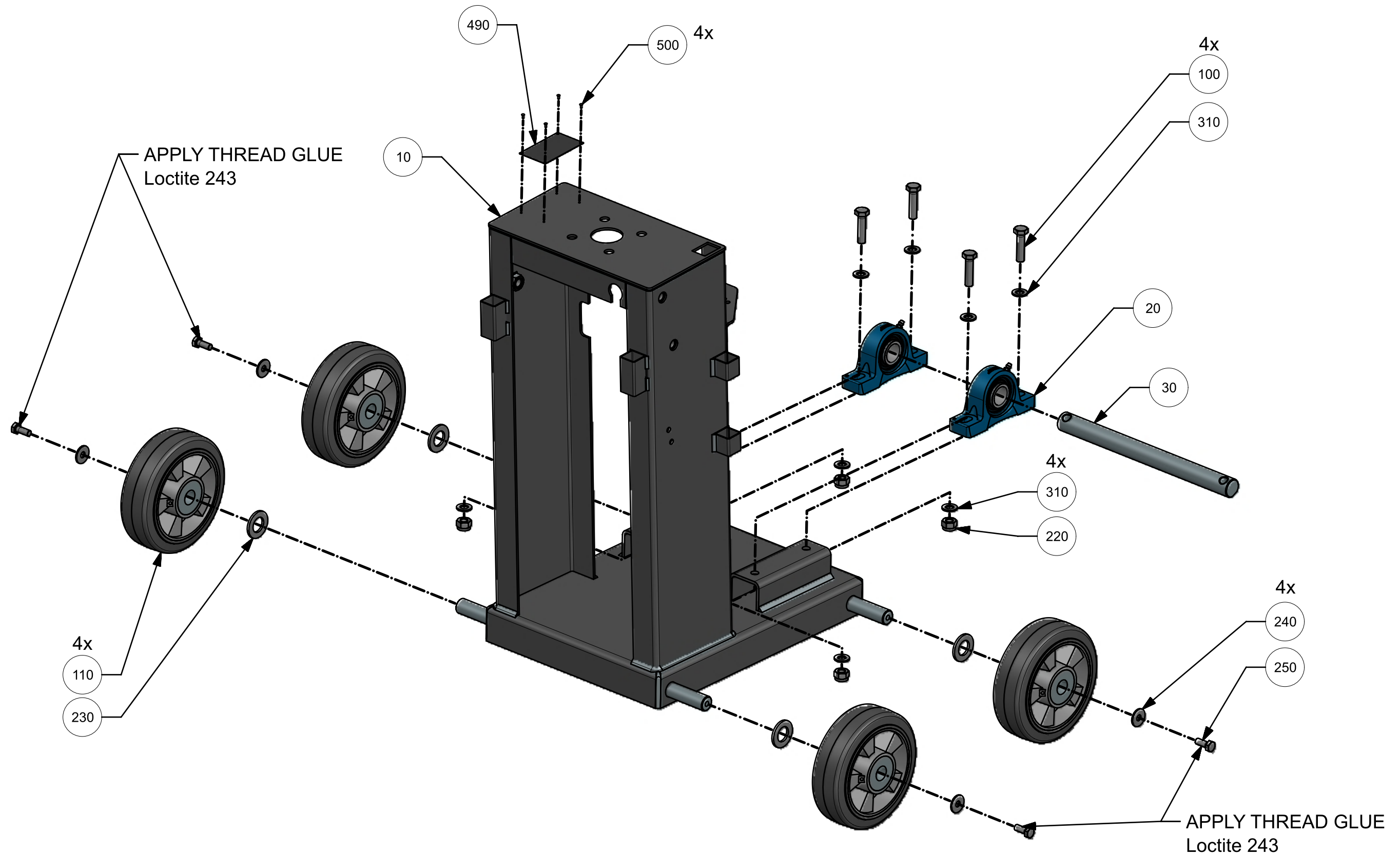


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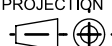
6	Revised: A5000049	22.01.2023.	pd4
NO.	CHANGE	DATE	DESIGNER

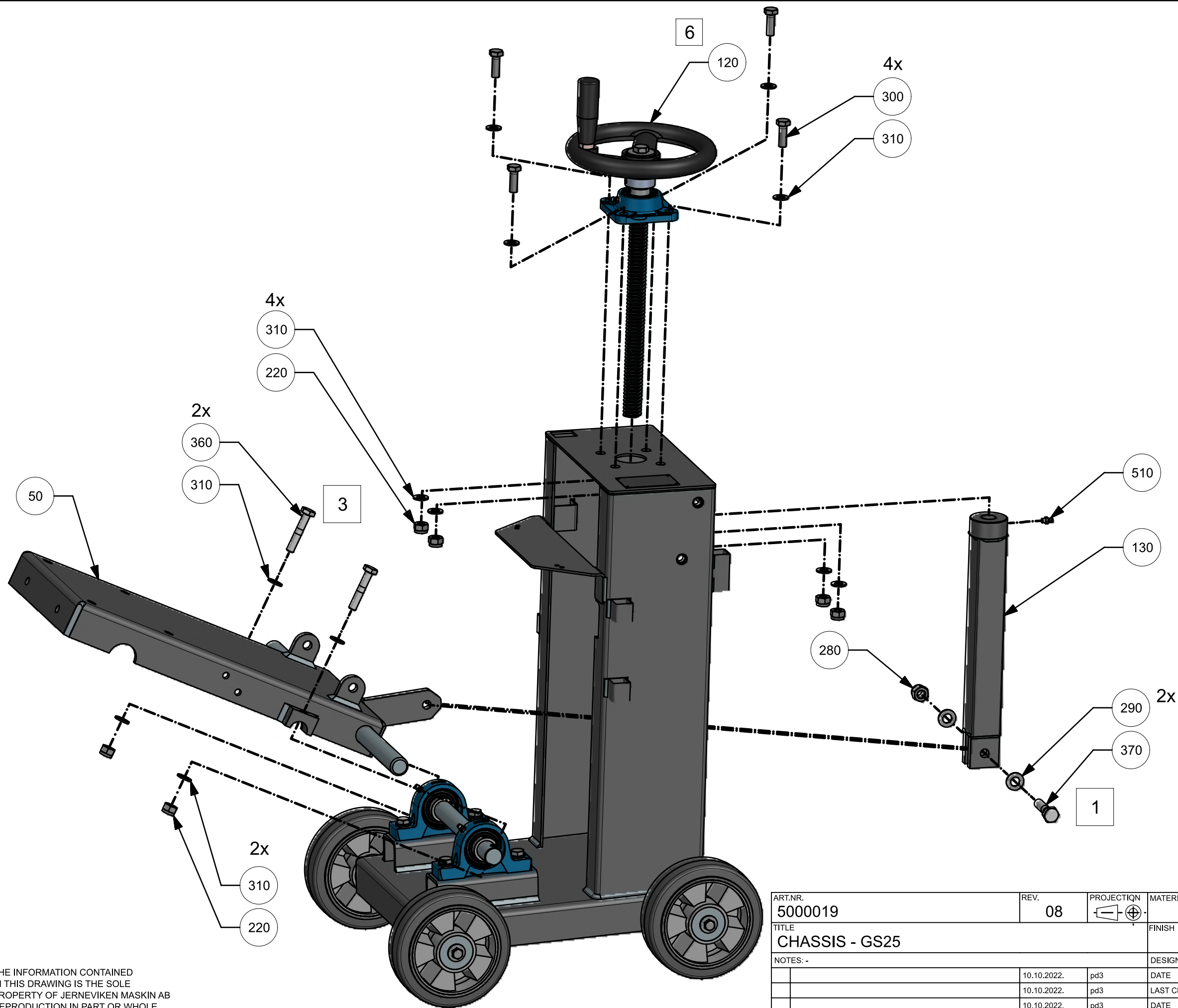
510	S012467/00	OIL NIPPLE	M6x1 STRAIGHT	-	1
500	S5500024/00	RIVET	2X5 HD - AN 00863-02-005	JVK: DN2X5FTS	4
490	P5000112/00	PLATE	PRODUCT DATA	JVK: LBTS	1
480	S5500023/00	TAPERED BUSH	OPTIBELT 1610-30	JVK: GS25B30/90-3	1
470	D5500022/00	SCREW	SET FOR PULLEY	PART OF TAPERED BUSHES SET	2
460	S012466/00	PARALLEL KEY	8x7x18 C45K PLAIN	-	2
450	S012388/00	DIN_ 6885_A	PARALLEL KEY, DIN 6885 A, 8X7X40	-	1
440	A5000107/03	SET	ELECTRIC COMPONENTS	JVK: GS25EL2	1
430	S108548/00	DIN_ 4762,M5x16,8.8	Hexagon Socket Head Cap Screw, DIN EN ISO 4762 (ISO 4762-2004),M5x16,8.8	NX Standard Part	2
420	S104094/00	ISO_ 7089,5,8.8	Plain Washer, Normal Series, DIN EN ISO 7089-2000,5,8.8	NX Standard Part	4
410	S106985/00	DIN_ 7042,A,M5,8.8	Prevailing Torque Metal Hexagon Nut, With Washer Face, DIN 980-87(ISO 7042-1997),M5,8.8	NX Standard Part	2
400	S106893/00	DIN_ 982,M8,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M8,8.8	NX Standard Part	2
390	S103986/00	DIN_ 7091,8,8.8	Plain Washer, DIN 125 (ISO 7091-2000),8,8.8	NX Standard Part	4
380	S111606/00	DIN_ 4017,B,M8x30,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M8x30,12.9	NX Standard Part	2
370	S118917/00	BOLT	M12X50-HH PT-DIN 931-ISO 4014 8.8	BN 57	1
360	S118902/00	SCREW	M10x55 HH PT DIN931 ISO4014 8.8	-	2
350	S104100/00	ISO_ 7089,6,12.9	Plain Washer, Normal Series, DIN EN ISO 7089-2000,6,12.9	NX Standard Part	2
340	S106885/00	DIN_ 982,M6,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M6,8.8	NX Standard Part	2
330	S111714/00	DIN_ 4017,B,M12x40,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M12x40,12.9	NX Standard Part	2
320	S105196/00	DIN_ 127_A,12,12.9	Spring Lock Washers, Form A DIN 127,12,12.9	NX Standard Part	2
310	S103990/00	DIN_ 7091,10,8.8	Plain Washer, DIN 125 (ISO 7091-2000),10,8.8	NX Standard Part	24
300	S111654/00	DIN_ 4017,B,M10x30,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M10x30,12.9	NX Standard Part	4
290	S104110/00	ISO_ 7089,12,8.8	Plain Washer, Normal Series, DIN EN ISO 7089-2000,12,8.8	NX Standard Part	8
280	S106913/00	DIN_ 982,M12,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M12,8.8	NX Standard Part	5
270	S103848/00	DIN_ 7349,12,12.9	Washer, DIN 7349-1974,12,12.9	NX Standard Part	4
260	S118897/00	BOLT	M12X45-HH PT-DIN 931-ISO 4014 8.8	BN 57	4
250	S111598/00	DIN_ 4017,B,M8x20,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M8x20,12.9	NX Standard Part	4
240	S103443/00	DIN_EN_DIN_ 7093-1,M8,12.9	Plain Washer, Large, DIN EN ISO 7093-1-2000,M8,12.9	NX Standard Part	4
230	S104120/00	ISO_ 7089,20,12.9	Plain Washer, Normal Series, DIN EN ISO 7089-2000,20,12.9	NX Standard Part	4
220	S106901/00	DIN_ 982,M10,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M10,8.8	NX Standard Part	12
170	P5000047/00	AXLE	SAW BLADE	JVK: GS25KA555	1
160	S5500008/00	PULLEY	SPA 90 3	JVK: GS25SPA90-3	1
150	S5500016/00	BELT	POWER TRANSMISSION	JVK: GS25XPA857	3
140	A5000106/02	SET	VALVE COOLING	JVK: GSHVKK	1
130	P5000054/00	ADAPTER	HANDWHEEL	JVK: GS25HT24X5	1
120	A5000049/01	HANDWHEEL	ELECTRIC MOTOR ADJUSTMENT	JVK: GS25VEVMTSL	1
110	S5500004/00	WHEEL	D160	JVK: GSALEV16020K	4
100	S111660/00	DIN_ 4017,B,M10x40,8.8	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M10x40,8.8	NX Standard Part	6
90	P5000043/00	SHIELD	FRONT	JVK: GS25MS	1
80	P5000028/00	MOUNT	DRIVE BELT COVER	JVK: GS25RSH	1
70	S5500003/00	BEARING	SKF SY 30 TF	JVK: GSSY30TF	2
60	A5000057/03	SET	ELECTRIC MOTOR	-	1
50	P5000038/00	MOUNT	ELECTRIC MOTOR	-	1
40	P5000031/00	MOUNT	FRONT	JVK: GS25KSHF	1
30	P5000020/00	AXLE	CHASSIS	JVK: GS25LA	1
20	S5500001/00	BEARING	SKF SY 25 TF	JVK: GS25SY25TF	2
10	P5000001/00	MAIN FRAME	GS25	JVK: GS25HC	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QT Y

ART.NR. 5000019			REV. 08	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25					FINISH		
NOTES: -					DESIGNER	PALLAG DESIGN	PROJECT
5	Revised A5000106.	02.12.2022.	pd3	DATE			P2115-Jernevikén - Floor saw
2	Item S118900 changed to S118897.	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.
3	Item S118905 changed to S118902.	10.10.2022.	pd3	DATE	22-Jan-2023		FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK.
4	Revised: 5000057, 5000107	18.11.2022	pd4	STATUS	PB3Released		FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 8	SCALE 1:1	SIZE: A3	ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.



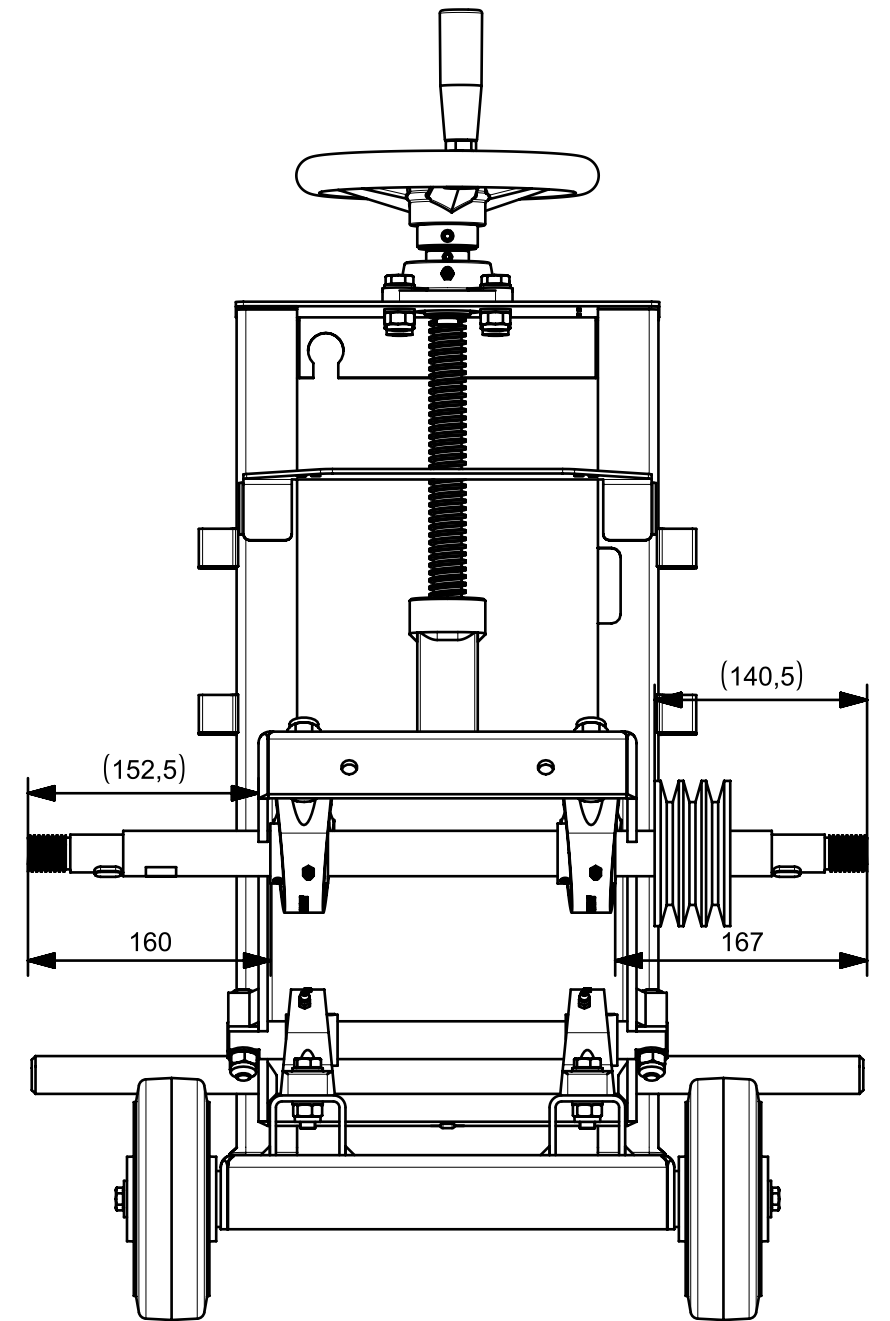
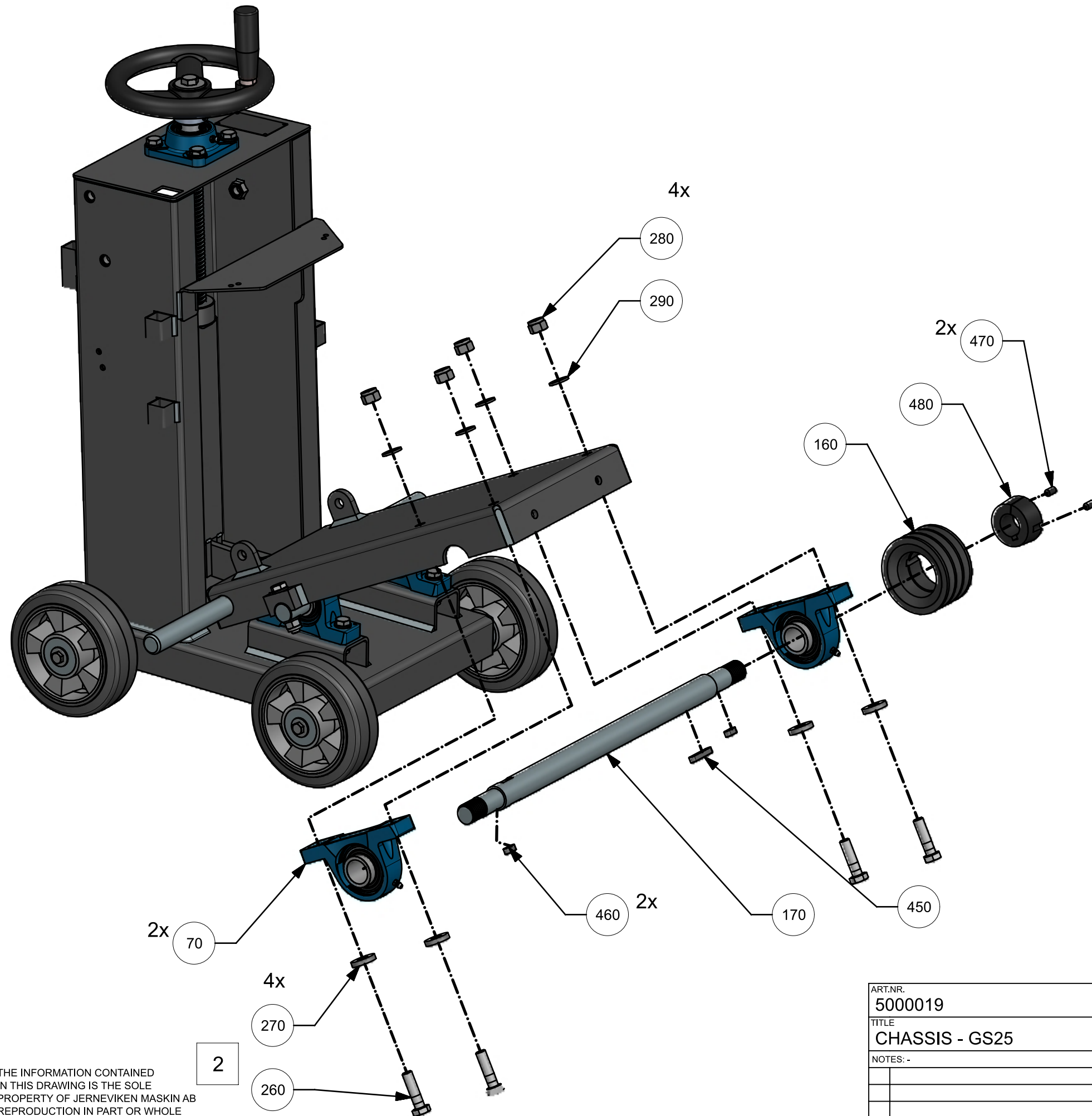
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ART.NR. 5000019	REV. 08	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25			FINISH		
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
	10.10.2022.	pd3	DATE		P2115-Jernevikén - Floor saw
	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
	10.10.2022.	pd3	DATE	22-Jan-2023	
			STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 8	SCALE 1:1 SIZE: A3



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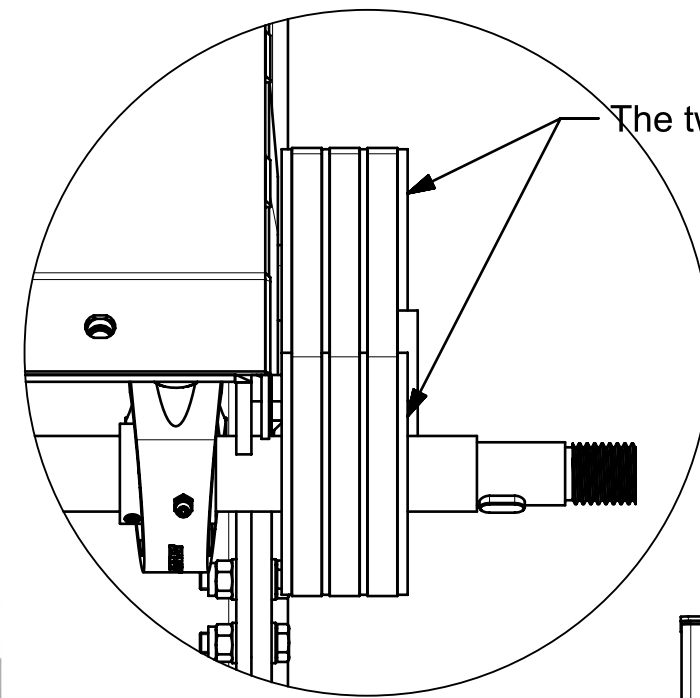
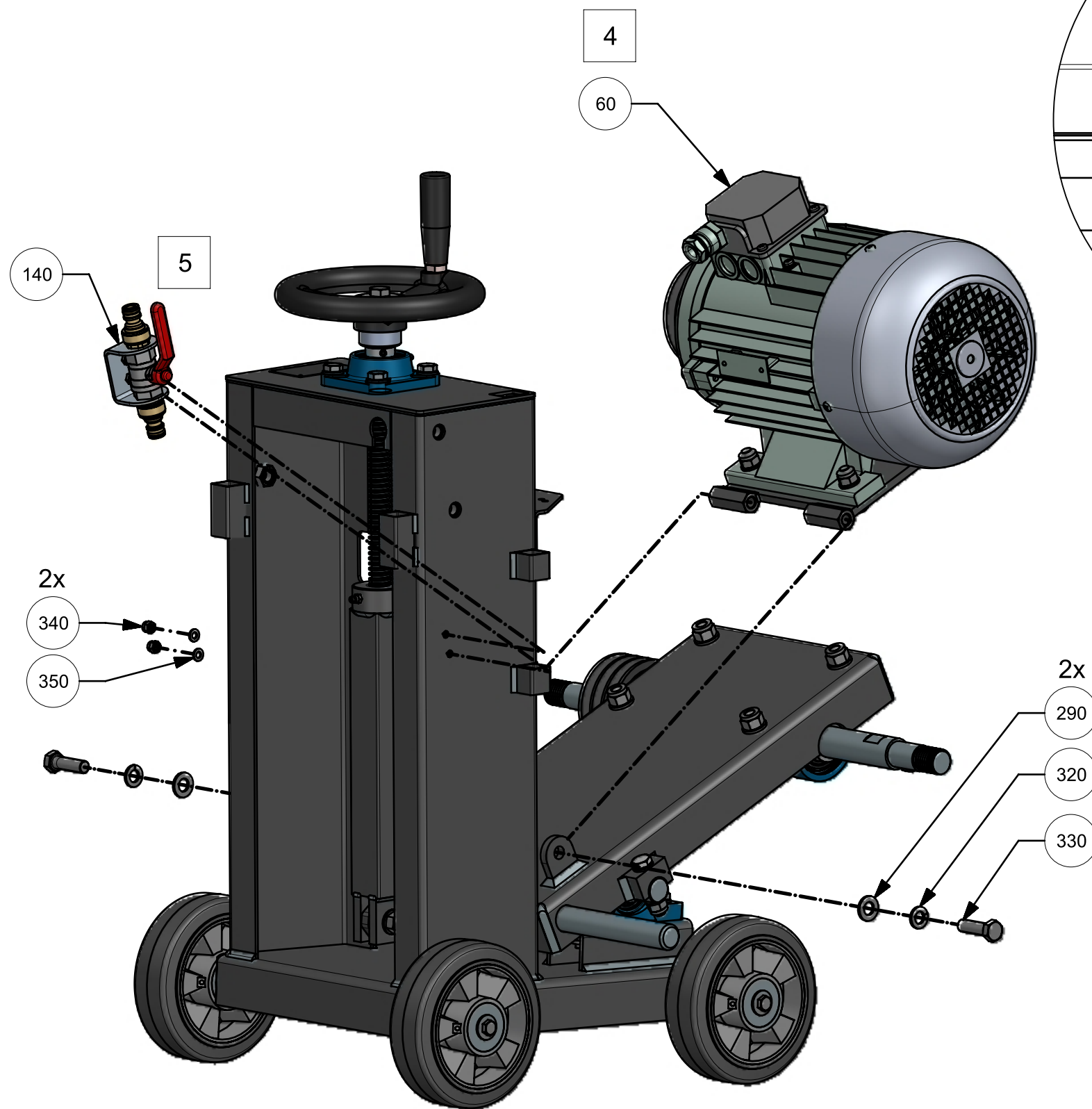
ART.NR. 5000019	REV. 08	PROJECTION 	MATERIAL	JERNEVIKEN	
TITLE CHASSIS - GS25			FINISH		
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
	10.10.2022.	pd3	DATE		P2115-Jernevik - Floor saw
	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.
	10.10.2022.	pd3	DATE	22-Jan-2023	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK,
			STATUS	PB3Released	FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
					ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 3 / 8	SCALE 1:1
			SIZE: A3		



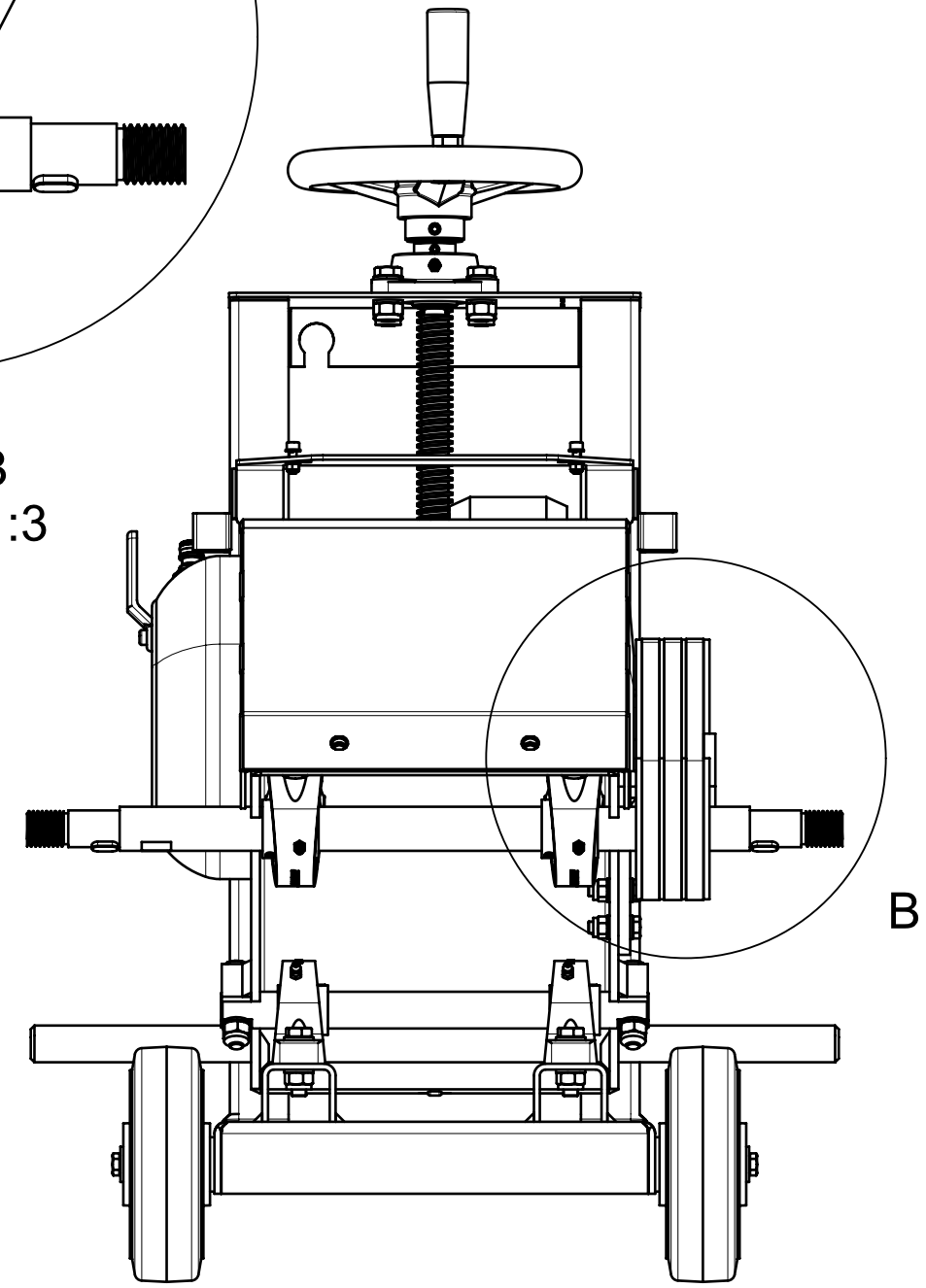
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ART.NR. 5000019		REV. 08	PROJECTION 	MATERIAL	
TITLE CHASSIS - GS25				FINISH	
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
	10.10.2022.	pd3	DATE		P2115-Jernevikén - Floor saw
	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.
	10.10.2022.	pd3	DATE	22-Jan-2023	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK,
			STATUS	PB3Released	FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
					ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 4 / 8	SCALE 1:1
SIZE: A3					

 **JERNEVIKEN**



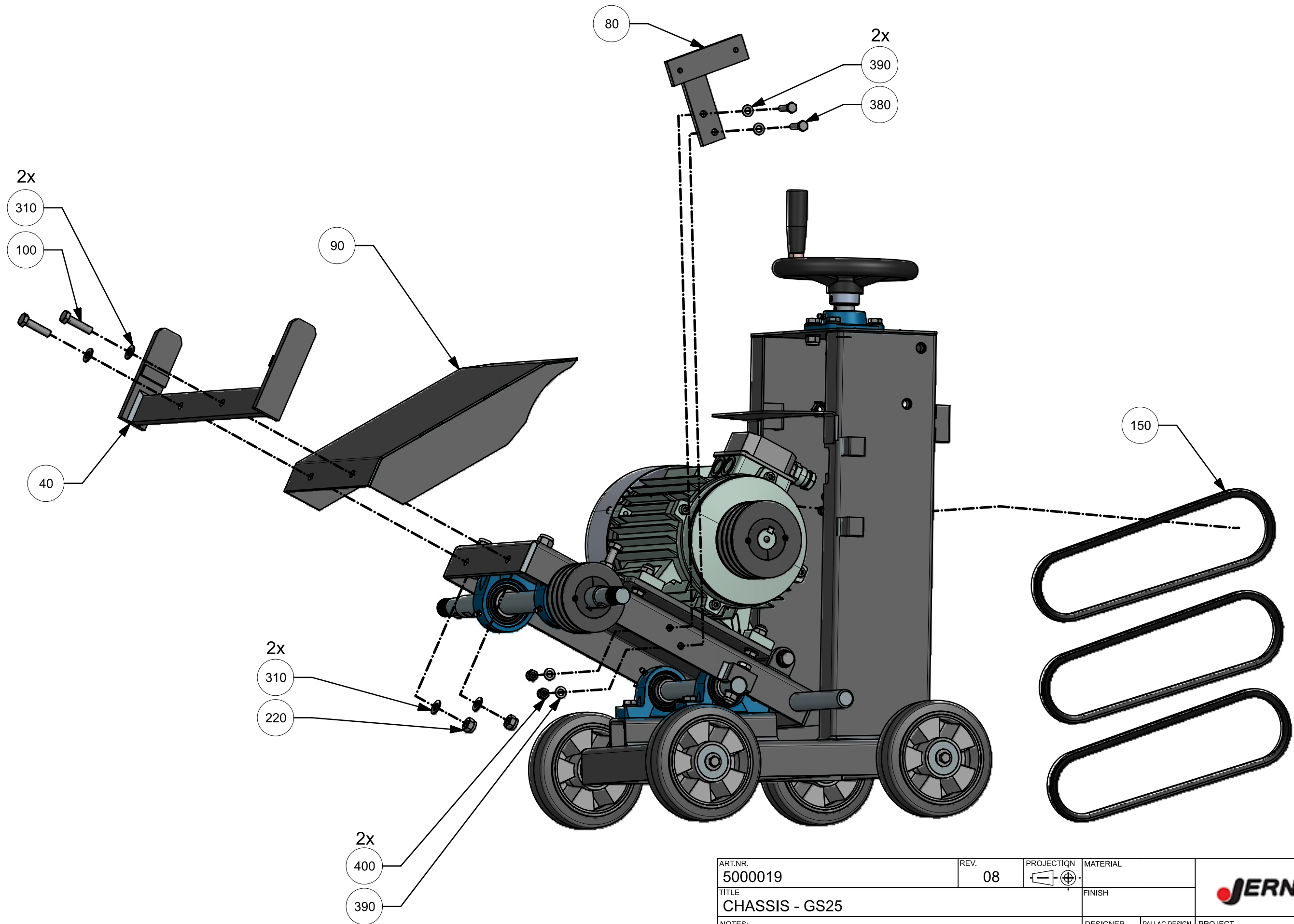
DETAIL B
SCALE 1:3



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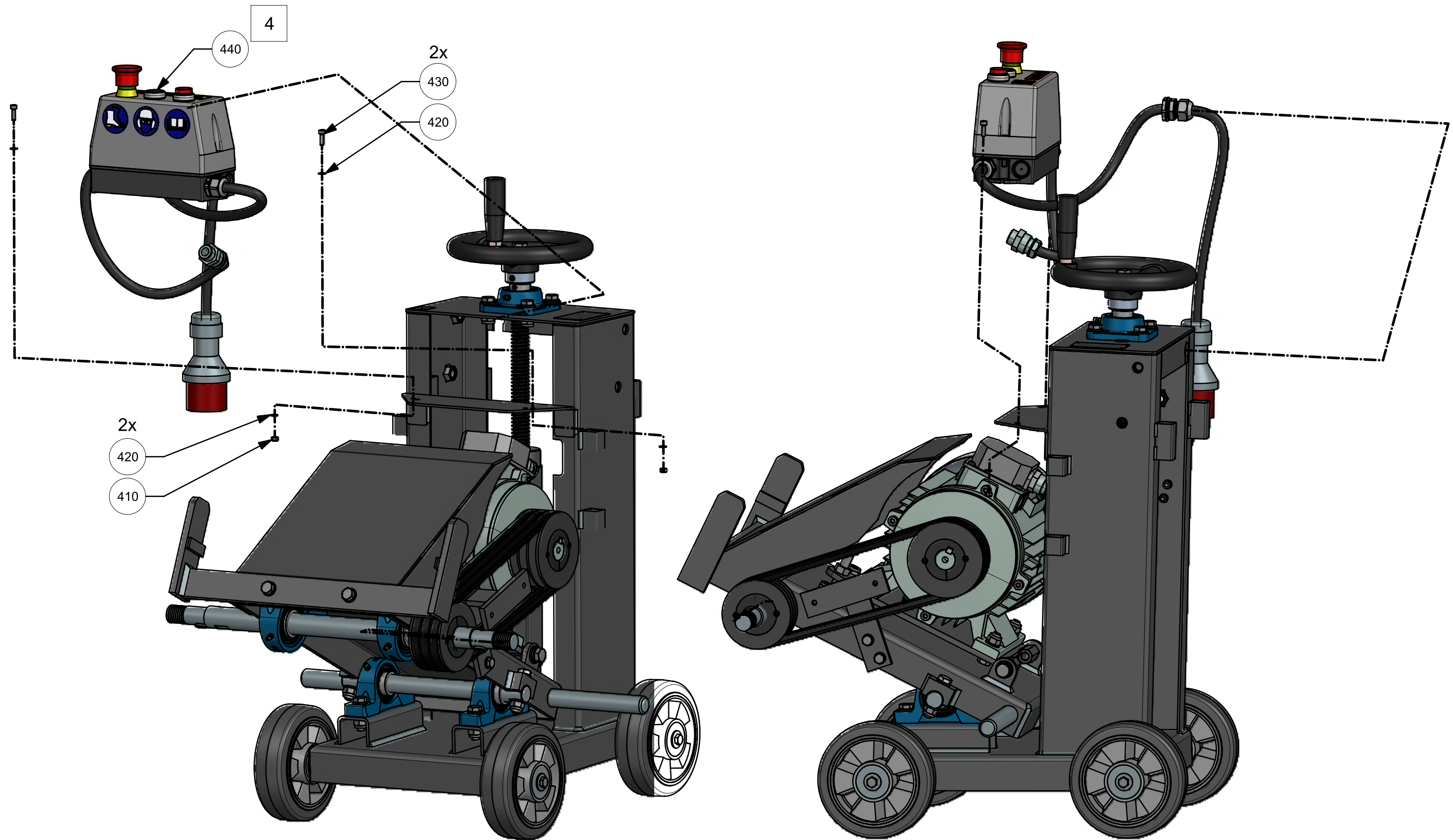
ART.NR. 5000019		REV. 08	PROJECTION 	MATERIAL	
TITLE CHASSIS - GS25				FINISH	
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
	10.10.2022.	pd3	DATE		P2115-Jernevik - Floor saw
	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
	10.10.2022.	pd3	DATE	22-Jan-2023	
			STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 5 / 8	SCALE 1:1 SIZE: A3





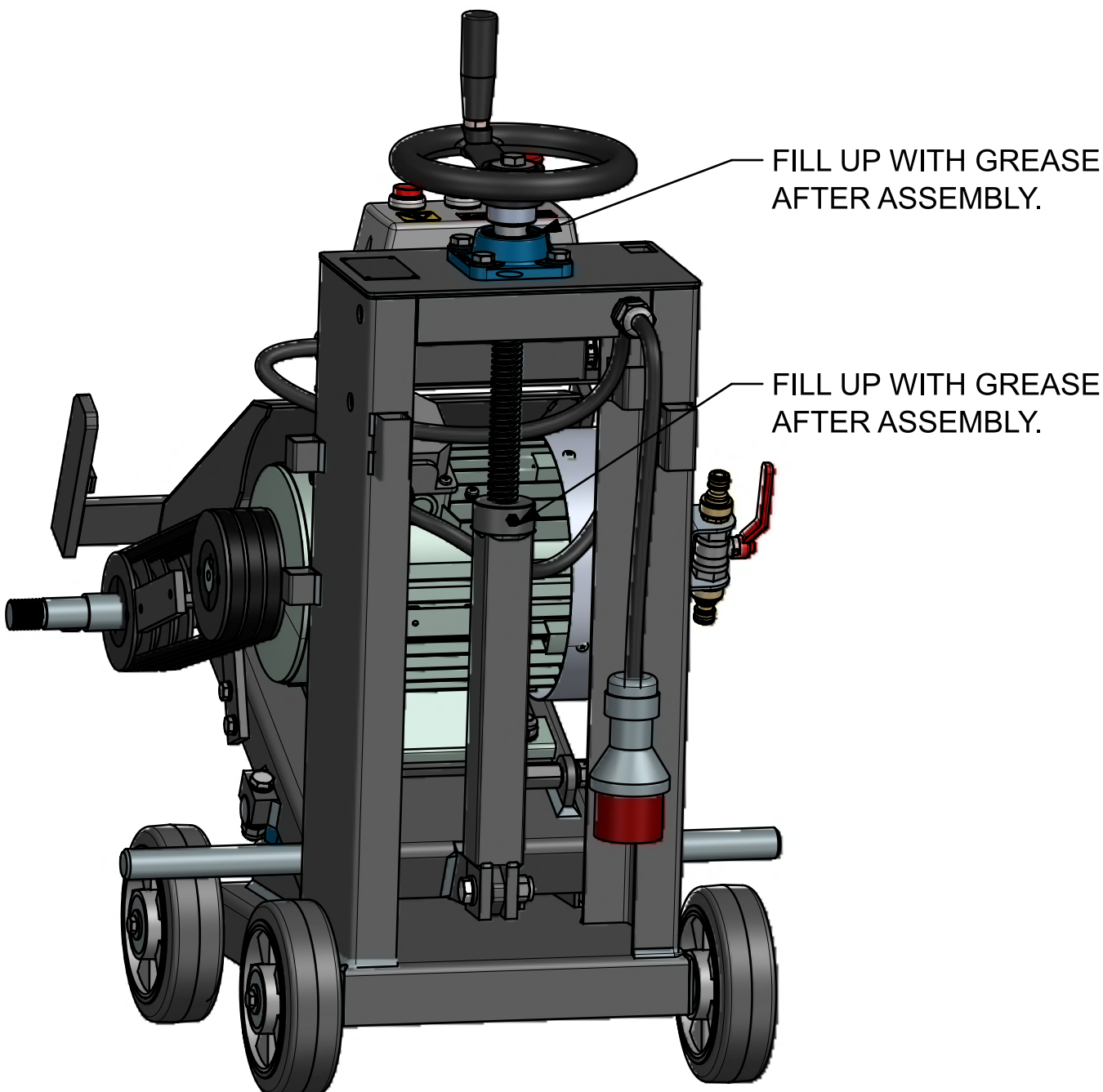
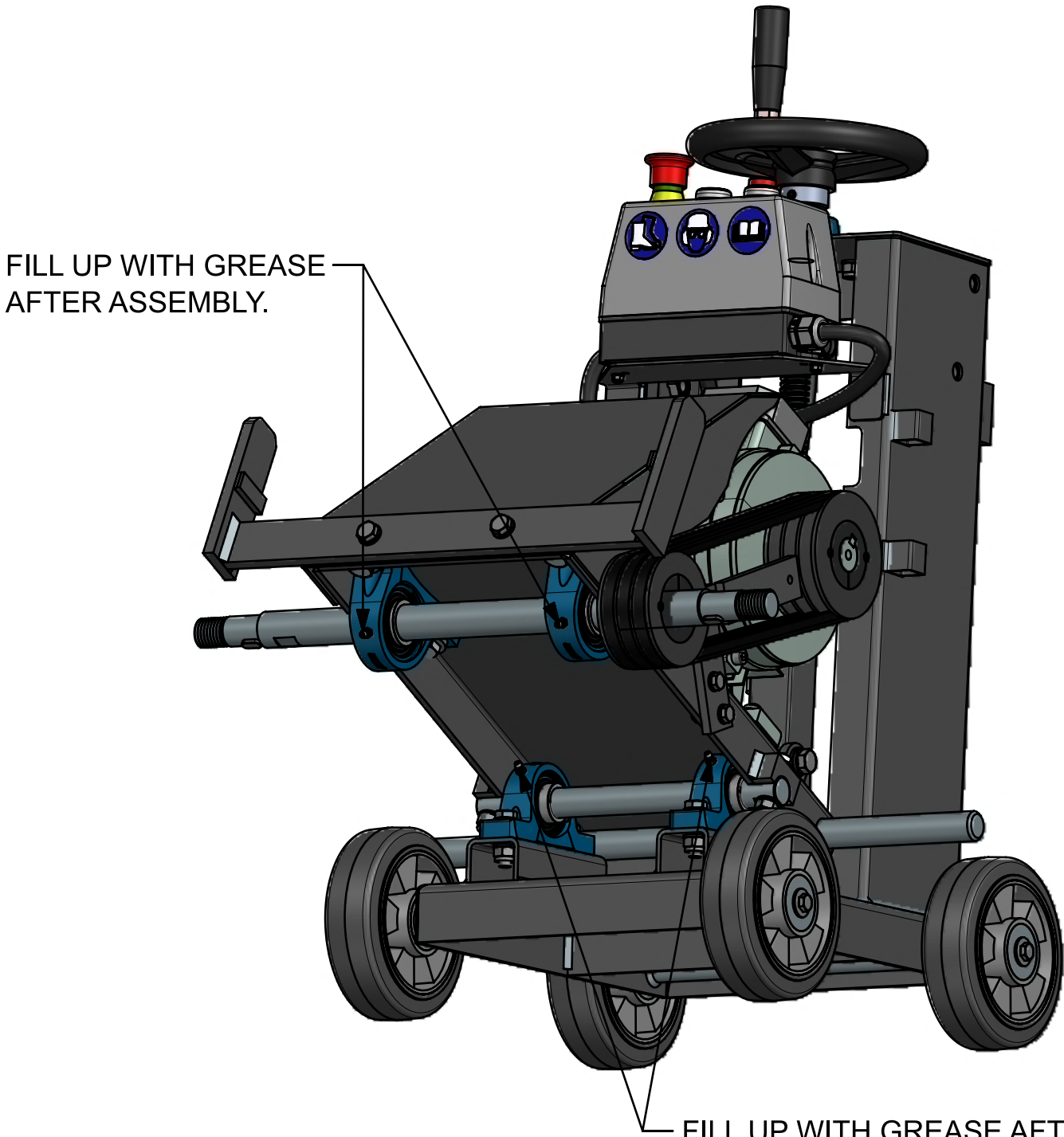
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ART.NR. 5000019		REV. 08	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25				FINISH		
NOTES: -				DESIGNER	PALLAG DESIGN	PROJECT
		10.10.2022.	pd3	DATE		P2115-Jernevik - Floor saw
		10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		10.10.2022.	pd3	DATE	22-Jan-2023	
				STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 6 / 8	SCALE 1:1	SIZE: A3



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ART.NR. 5000019		REV. 08	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25				FINISH		
NOTES: -				DESIGNER	PALLAG DESIGN	
		10.10.2022.	pd3	DATE		P2115-Jerneviken - Floor saw
		10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		10.10.2022.	pd3	DATE	22-Jan-2023	
				STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 7 / 8	SCALE 1:1	SIZE: A3

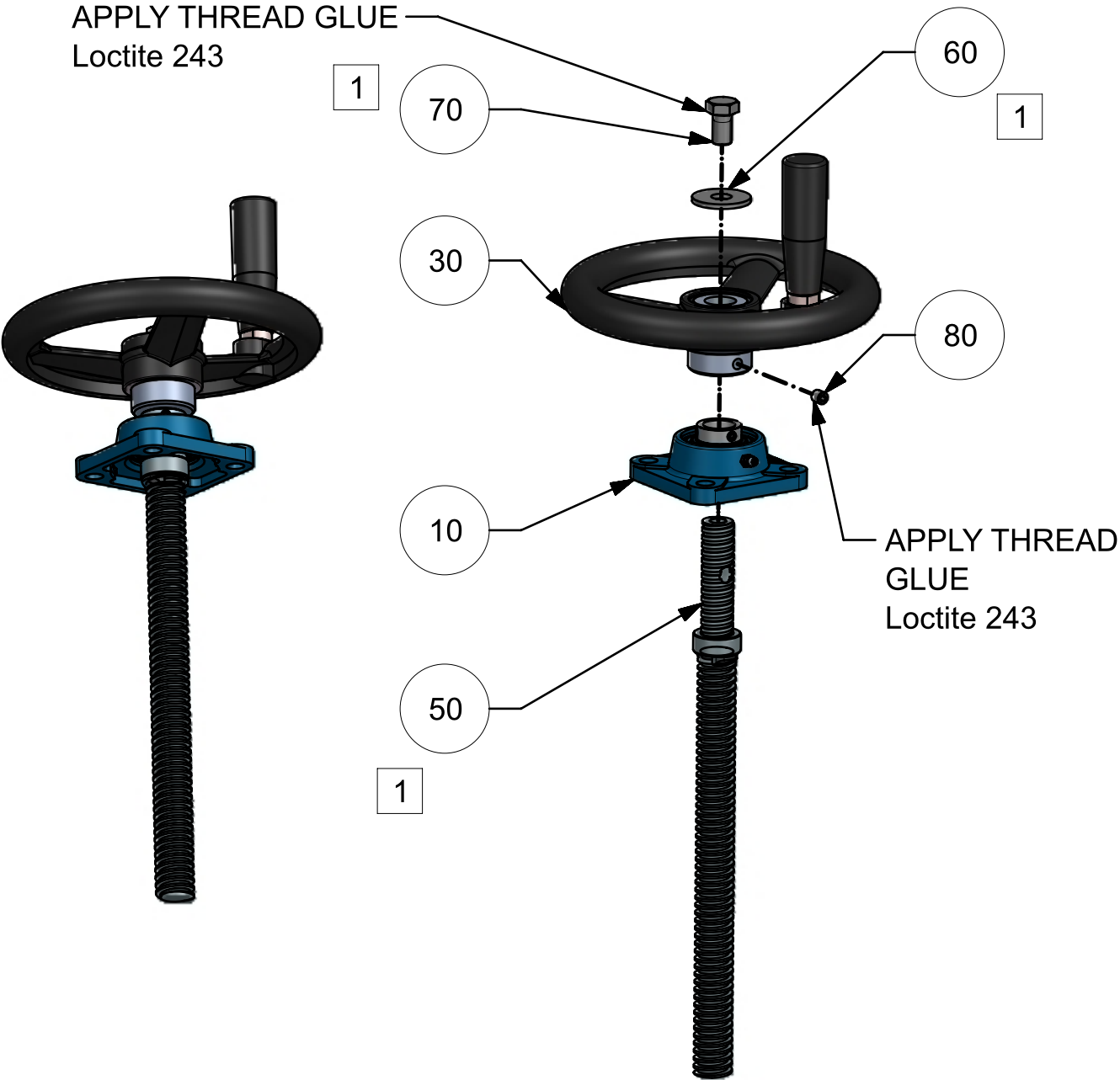


FILL UP WITH GREASE AFTER ASSEMBLY.

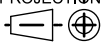
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ART.NR. 5000019			REV. 08	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25					FINISH		
NOTES: -					DESIGNER	PALLAG DESIGN	
		10.10.2022.	pd3	DATE		PROJECT	
		10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.	
		10.10.2022.	pd3	DATE	22-Jan-2023		
				STATUS	PB3Released		
NO.	CHANGE		DATE	DESIGNER	SHEET 8 / 8	SCALE 1:1	SIZE: A3

80	S114936/00	DIN_4027,B,M8x10,12.9	Hexagon Socket Set Screw, Cone Point, DIN 914 (ISO 4027-2003(E)),M8x10,12.9	NX Standard Part	1
70	S118867/00	DIN_4017,B,M12x20,4.8	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M12x20,4.8	NX Standard Part	1
60	S008849/00	DIN_EN_DIN_7093-1,M12,4.8	Plain Washer, Large, DIN EN ISO 7093-1-2000,M12,4.8	NX Standard Part	1
50	P5000007/01	AXLE	HANDWHEEL	JVK: GS25TSV24X5	1
30	S5500006/00	HANDWHEEL	THREE SPOKED	JVK: GS25VEV	1
10	S5500005/00	BEARING	SKF FY 20 TF	JVK: GS25FY20TF	1
NO	TITLE	NAME	DESCRIPTION	NOTES	QTY

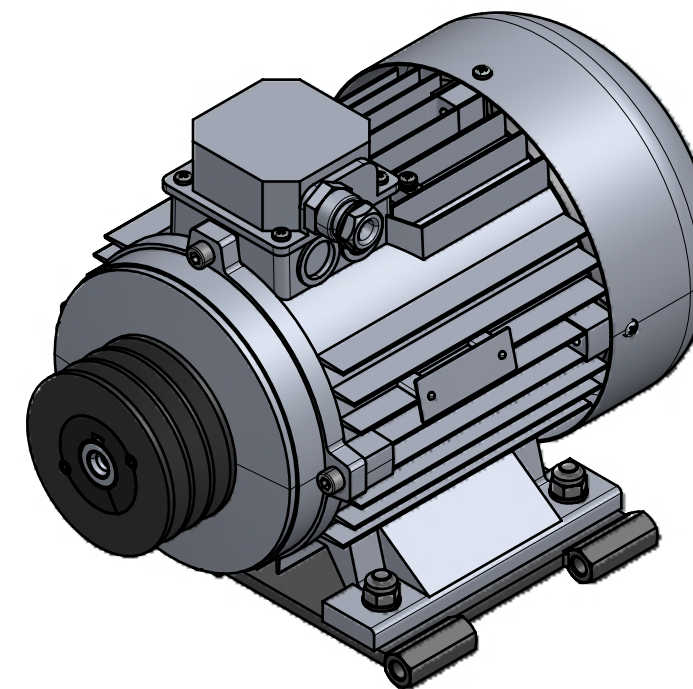
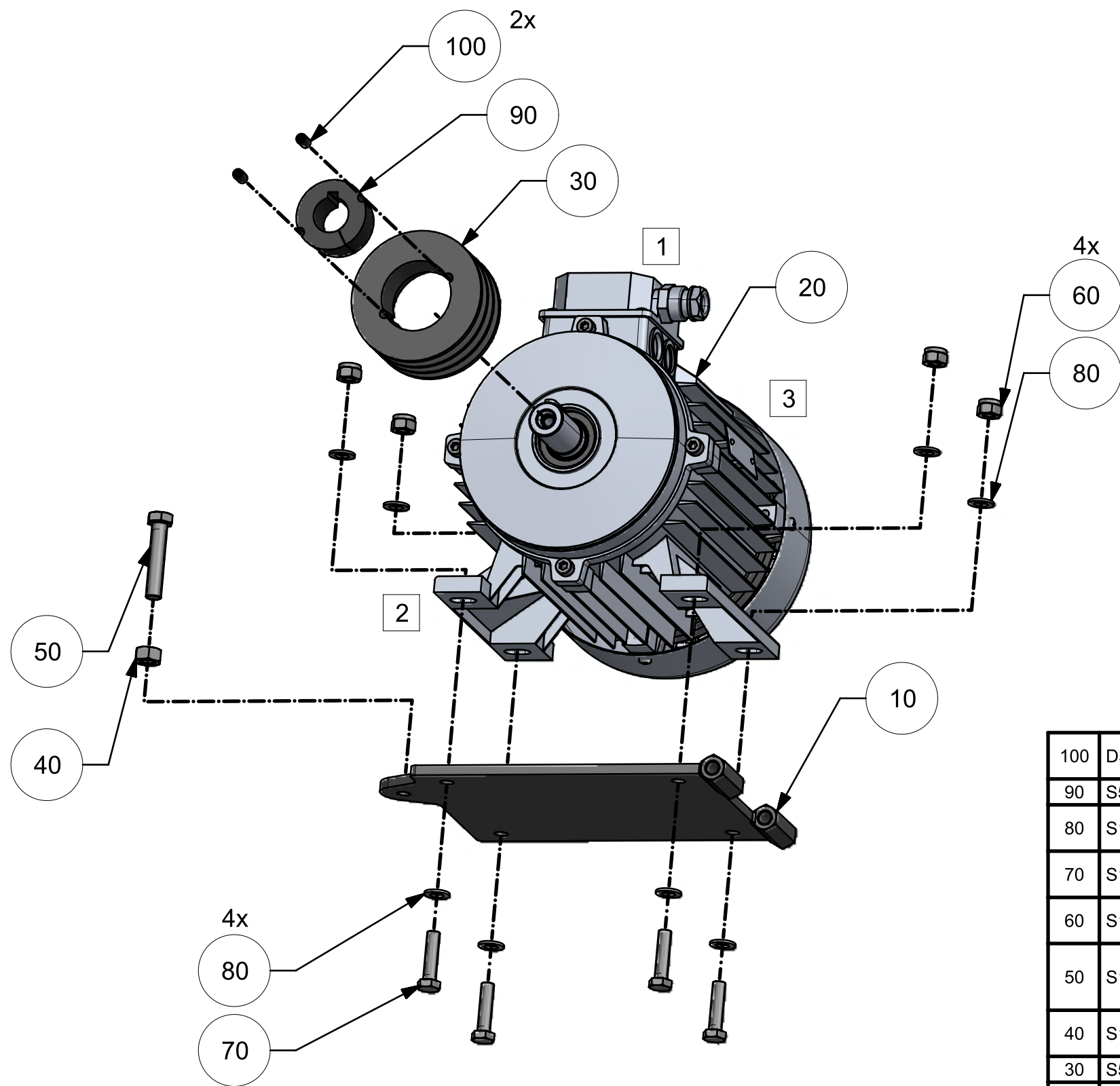


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ART.NR. 5000049		REV. 01	PROJECTION 	MATERIAL	
TITLE HANDWHEEL - ELECTRIC MOTOR ADJUSTMENT				FINISH	
NOTES: JVK: GS25VEVMTSL				DESIGNER	PALLAG DESIGN
1	Revised: P5000007, Replace: 118867, 008849			DATE	P2115 - JerneviKEN - Floor saw
				LAST CHANGE	PALLAG DESIGN
				DATE	22-Jan-2023
				STATUS	
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 1	SCALE 1:1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.
FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK.
FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.

SIZE: 297.0 x 210.0



100	D5500022/00	SCREW	SET FOR PULLEY	PART OF TAPERED BUSHES SET	2
90	S5500021/00	TAPERED BUSH	OPTIBELT 1610-28	JVK: GS25B28/100-3	1
80	S103990/00	DIN_7091,10,8.8	Plain Washer, DIN 125 (ISO 7091-2000),10,8.8	NX Standard Part	8
70	S111660/00	DIN_4017,B,M10x40,8.8	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M10x40,8.8	NX Standard Part	4
60	S106901/00	DIN_982,M10,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M10,8.8	NX Standard Part	4
50	S111730/00	DIN_4017,B,M12x60,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M12x60,12.9	NX Standard Part	1
40	S106418/00	DIN_934,M12x1.75,12.9	Hexagon Nut, DIN 934 1987,M12x1.75,12.9	NX Standard Part	1
30	S5500009/00	PULLEY	SPA 100-3	JVK: GS25SPA100-3	1
20	R5500065/00	MOTOR	ELPROM 5.5	AT2 112MB4 IMB3	1
10	P5000040/00	ADAPTER	ELECTRIC MOTOR	JVK: GS25MP	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY

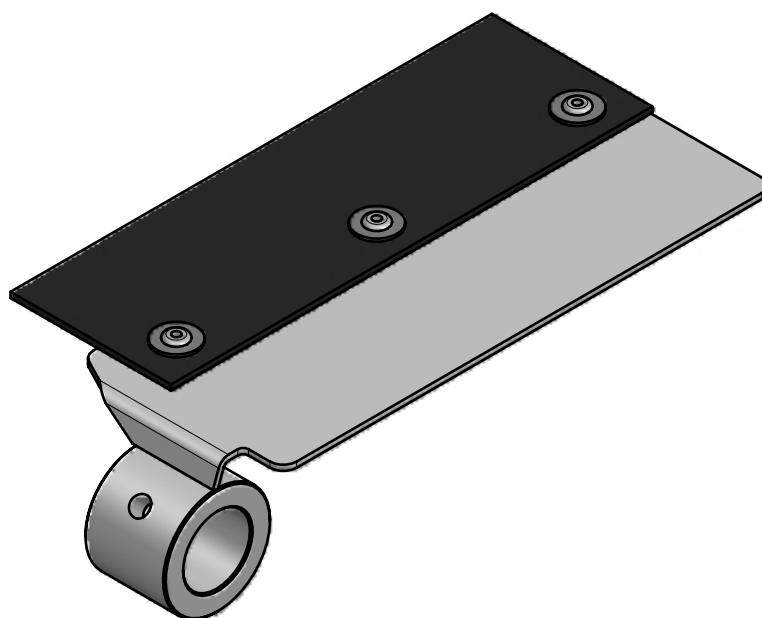
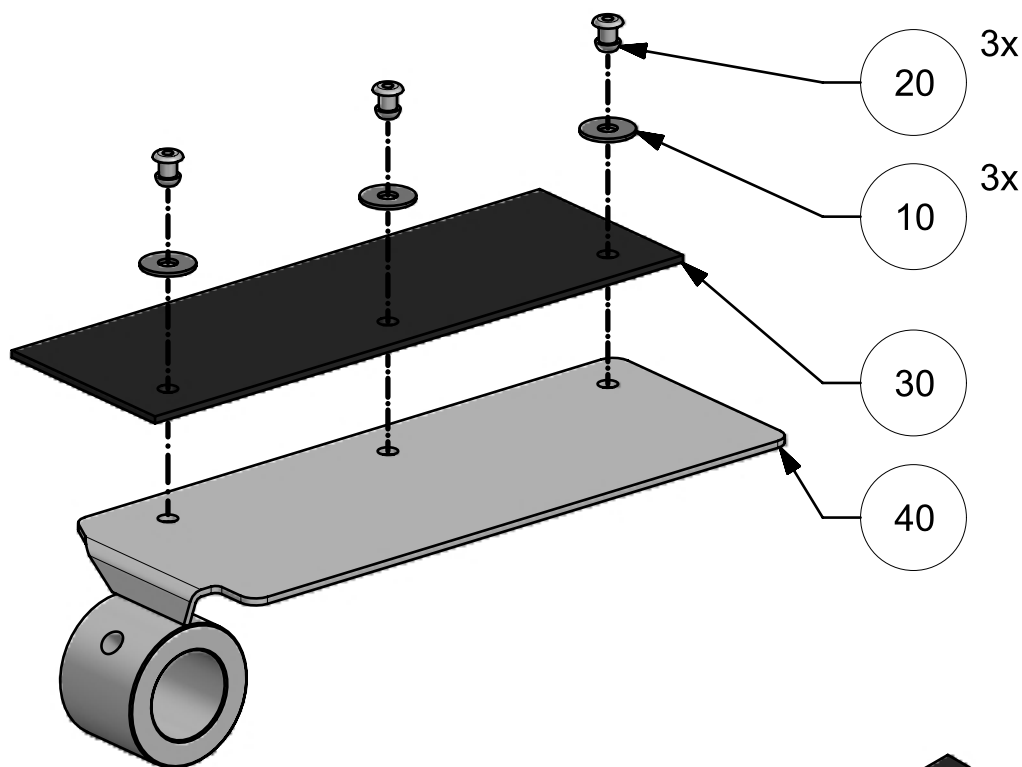
ART.NR. 5000057 -			REV. 04	PROJECTION 	MATERIAL		
TITLE SET - ELECTRIC MOTOR					FINISH		
NOTES: -					DESIGNER		PALLAG DESIGN
1	In item nr. S5500007 the motor has changed to Busck 5.5 kW.	19.10.2022.	pd3	DATE		P2115 - Jernevik - Floor saw	
2	Changed the item from R5500007 to R5500065.	21.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.	
3	Revised R5500065.	24.11.2022.	pd3	DATE	28-Nov-2022	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302, FOR UNDEFINED GEOMETRY SEE 3D MODEL	
				STATUS			
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 1		SIZE: A3	

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FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.

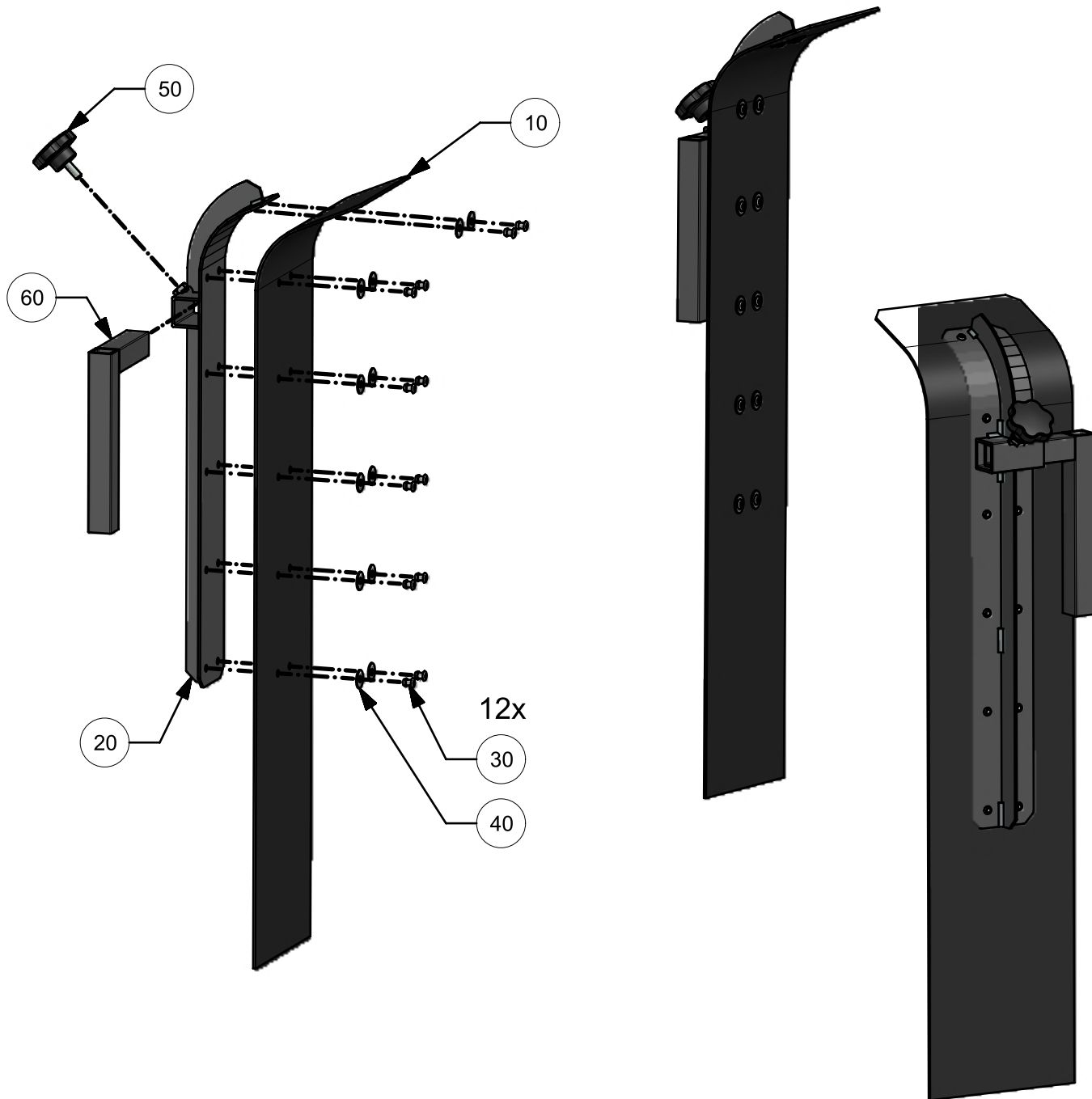
40	P5000067/00	FENDER	SAFETY LEFT	JVK: GS25SKSPHVVÄ	1
30	P5000073/00	FENDER	EXTENSION	JVK: GS25GSV	1
20	S012468/00	RIVET	A 4.8x9.3 BR SDH DIN73378 A	-	3
10	S103433/00	DIN_EN_DIN_7093-1,M5,8.8	Plain Washer, Large, DIN EN ISO 7093-1-2000,M5,8.8	NX Standard Part	3
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY



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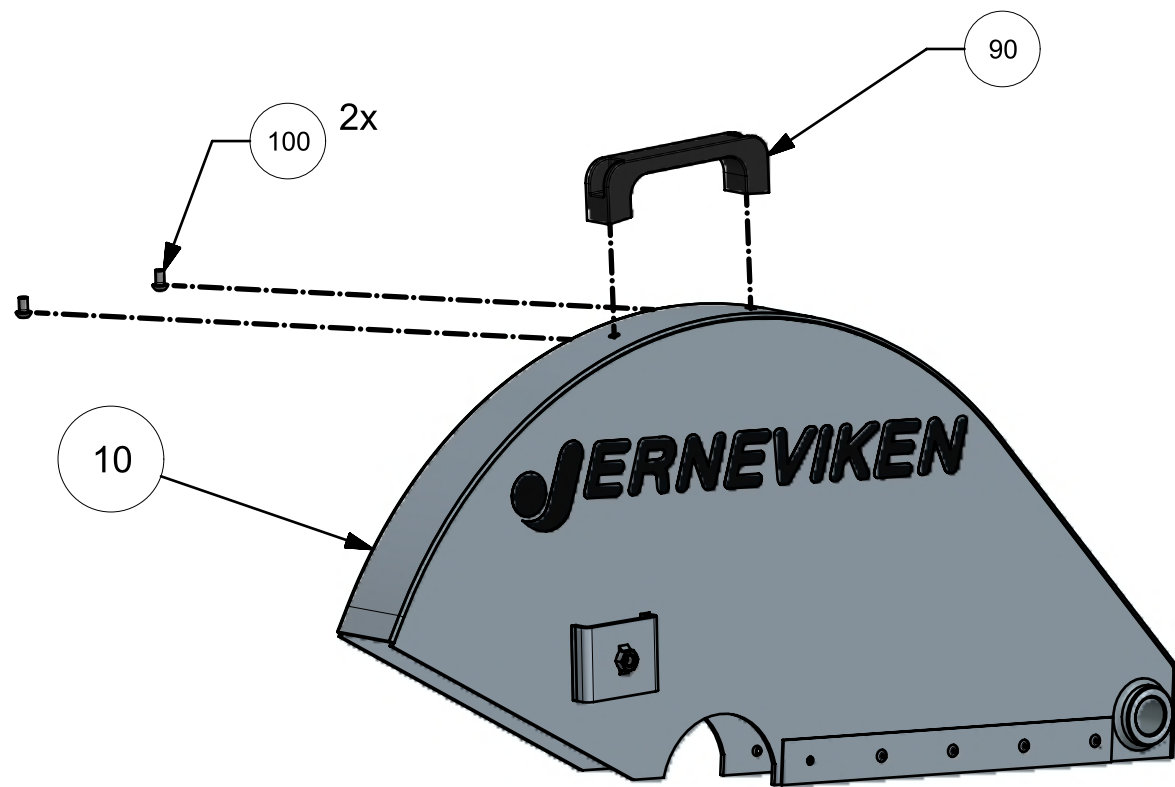
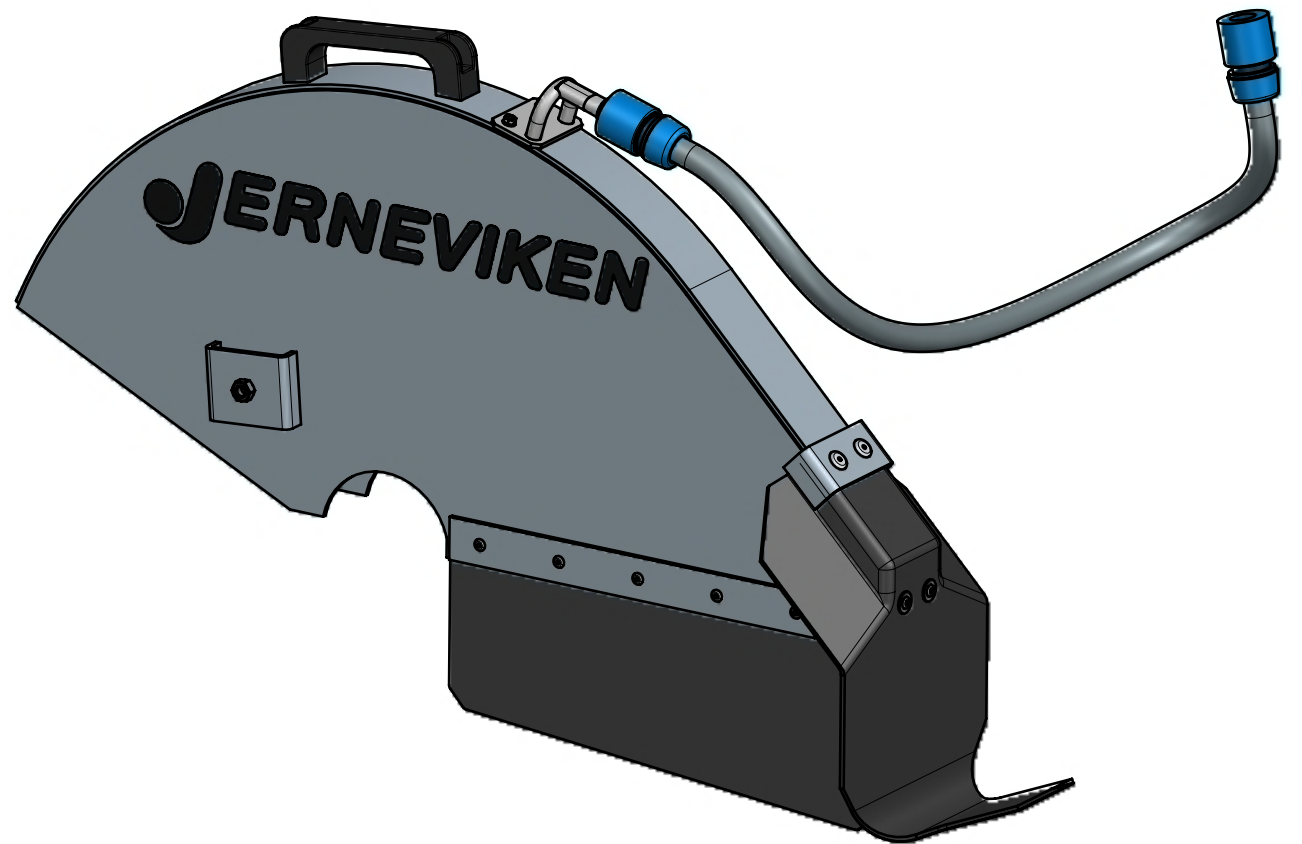
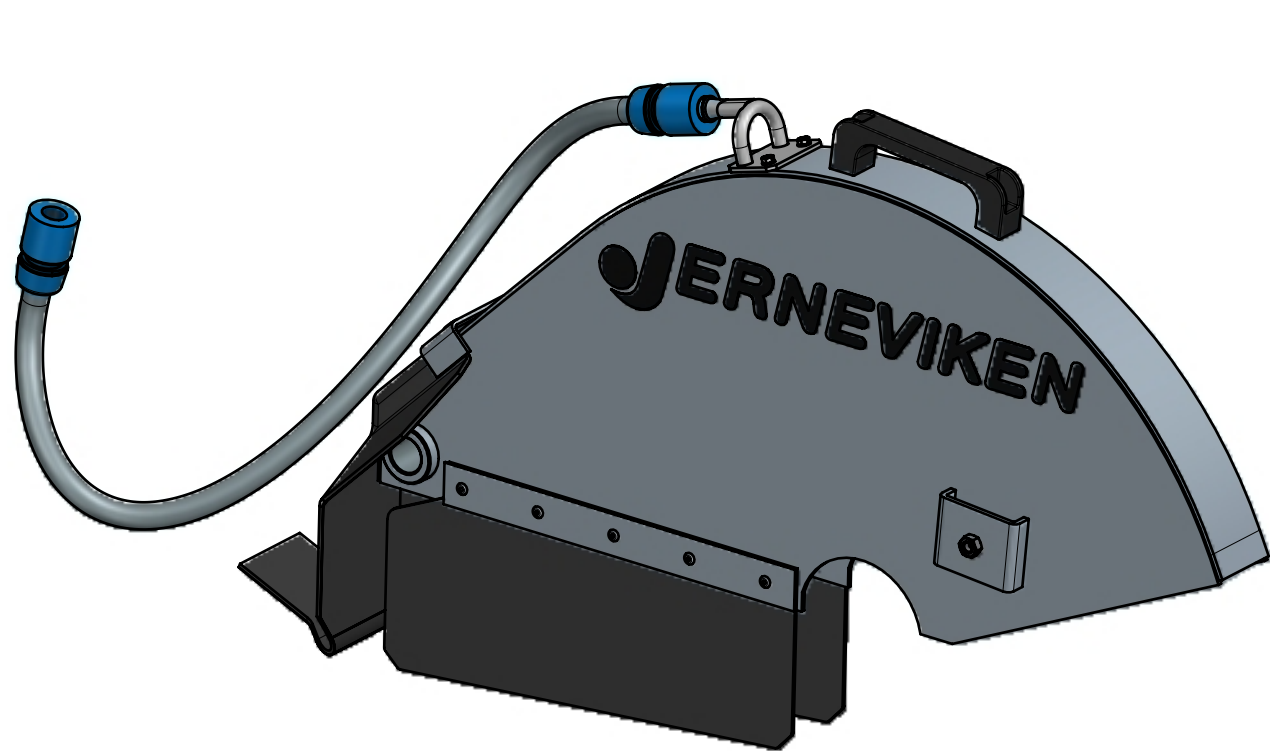
ART.NR. 5000074		REV. 00	PROJECTION 	MATERIAL	
TITLE FENDER - LEFT WITH EXTENSION				FINISH	
NOTES: GS25SKSVVÄ				DESIGNER PALLAG DESIGN	PROJECT P2115 - JerneviKEN - Floor saw
				DATE	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
				LAST CHANGE PALLAG DESIGN	
				DATE 07-Oct-2022	
				STATUS PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 1	SCALE 1:1
				SIZE: 297.0 x 210.0	

60	P5000064/00	ADAPTER	FENDER	JVK: GS25LSKSP	1
50	S5500014/00	STAR KNOB	D40 M6X15	JVK: GS25SVSSTL	1
40	S103433/00	DIN_EN_DIN_7093-1,M5,8.8	Plain Washer, Large, DIN EN ISO 7093-1-2000,M5,8.8	NX Standard Part	12
30	S012468/00	RIVET	A 4.8x9.3 BR SDH DIN73378 A	-	12
20	P5000065/00	FENDER	COVER	JVK: GS25BPHSKSP	1
10	P5000076/00	FENDER	EXTENSION	JVK: GS25SSP	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY



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ART.NR. 5000077		REV. 00	PROJECTION 	MATERIAL	
TITLE FENDER - WITH EXTENSION				FINISH	
NOTES: JVK: GS25SKSP				DESIGNER PALLAG DESIGN	PROJECT P2115 - Jernevik - Floor saw
				DATE	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
				LAST CHANGE PALLAG DESIGN	
				DATE 07-Oct-2022	
				STATUS PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 1	SCALE 1:1
				SIZE: 297.0 x 210.0	

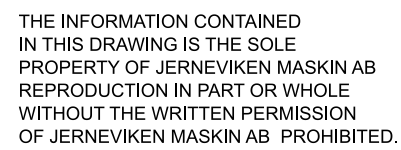


220	S5500064/00	RING	SEALING - 2.65X12.4MM	Essentra nr.: 600644	1
210	A5000270/03	HOSE	ASSY	-	1
200	P5000115/00	STICKER	JERNEVIKEN	JVK: GSKMJV	2
190	S103433/00	DIN_EN_DIN_7093-1,M5,8.8	Plain Washer, Large, DIN EN ISO 7093-1-2000,M5,8.8	NX Standard Part	2
180	S012472/00	RIVET	A 4.8x12.8 BR SDH DIN7337 A	-	12
140	S012471/00	RIVET	4.8x14.5 - B LH	-	2
130	S012433/00	SCREW	ST4.2X19 -K - HH SD - DIN 7504 K	-	2
120	S012470/00	SCREW	4x20-HS PH CS	-	2
110	S012469/00	ANCHOR PLUG	5.5X25	-	2
100	S113667/00	DIN_7380,M6x10,10.9	Hexagon Socket Button Head Screw, DIN EN ISO 7380-2004,M6x10,10.9	NX Standard Part	2
90	P5000108/00	HANDLE	SAW BLADE COVER	JVK: GS25BHKLS	1
80	P5000099/02	COOLING	SAW BLADE	JVK: GS25VASSV	1
50	P5000095/00	EXTENSION	COVER BACK	JVK: GS25STLB	1
40	P5000094/00	DOUBLING	EXTENSION COVER	JVK: GS25BSTLB	1
30	P5000091/00	DOUBLING	COVER EXTENSION SIDE	JVK: GS25PLSKS	2
20	P5000093/00	EXTENSION	COVER SIDE	JVK: GS25SKS	2
10	P5000087/00	MAIN FRAME	COVER SAW BLADE	-	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY

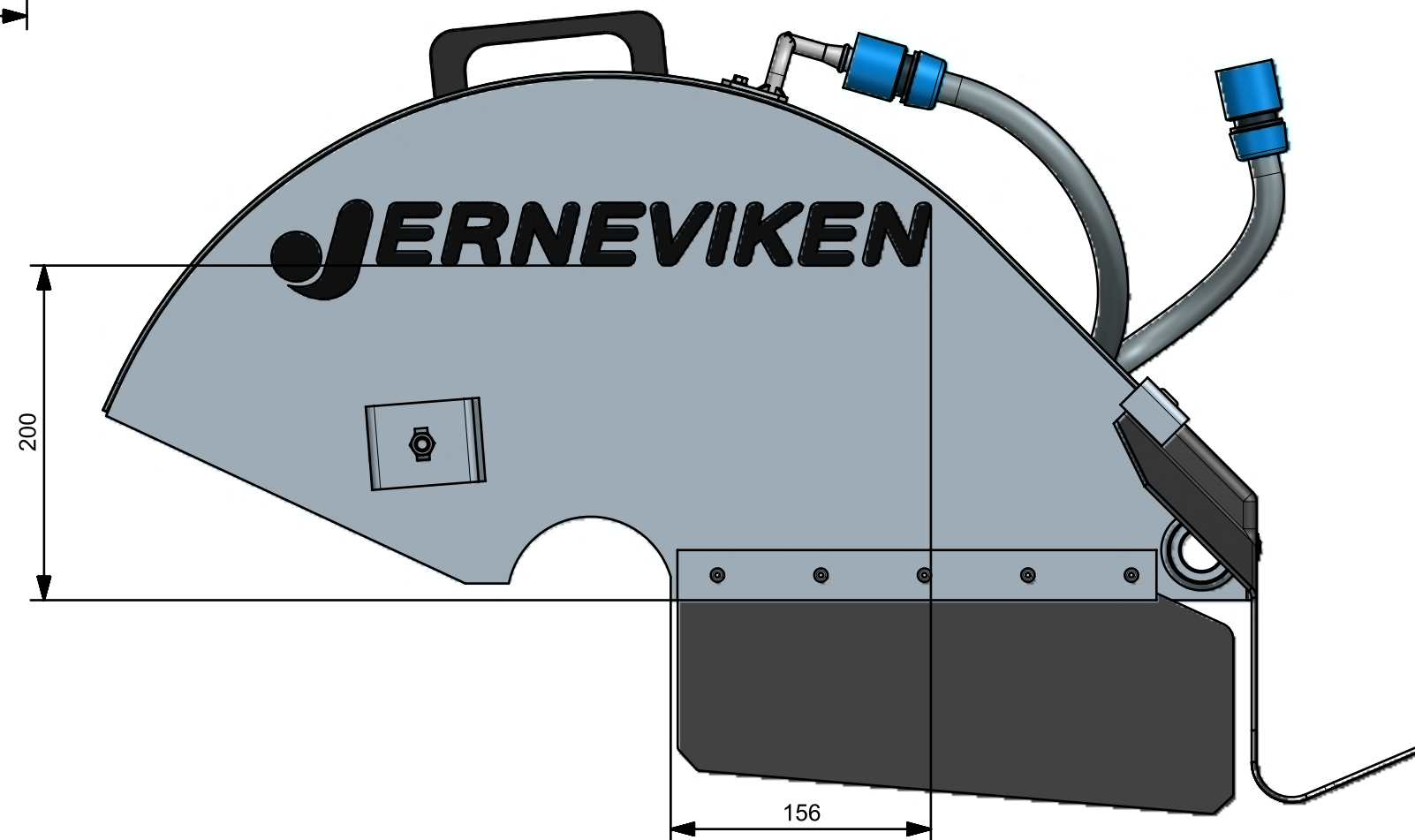
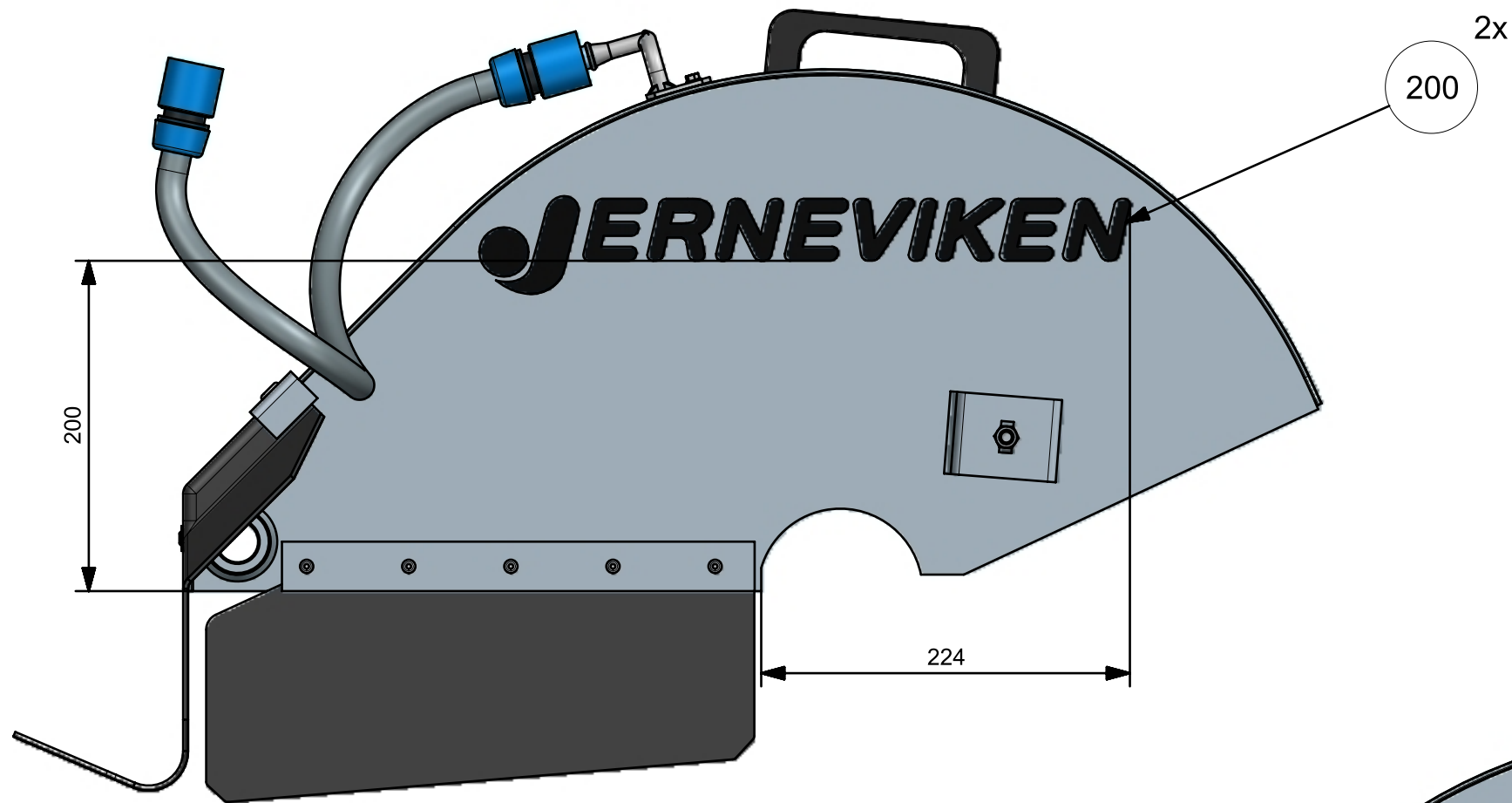
ART.NR. 5000092		REV. 02	PROJECTION 	MATERIAL	
TITLE COVER - SAW BLADE				FINISH	
NOTES: JVK: GS25KLS				DESIGNER	PALLAG DESIGN
1	New item, R5500064 has been inserted.	13.10.2022.	pd3	DATE	P2115 - Jerneviiken - Floor saw
2	Revised: 5000270	20.12.2022.	pd4	LAST CHANGE	PALLAG DESIGN
				DATE	20-Dec-2022
				STATUS	
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 3	SCALE 1:1

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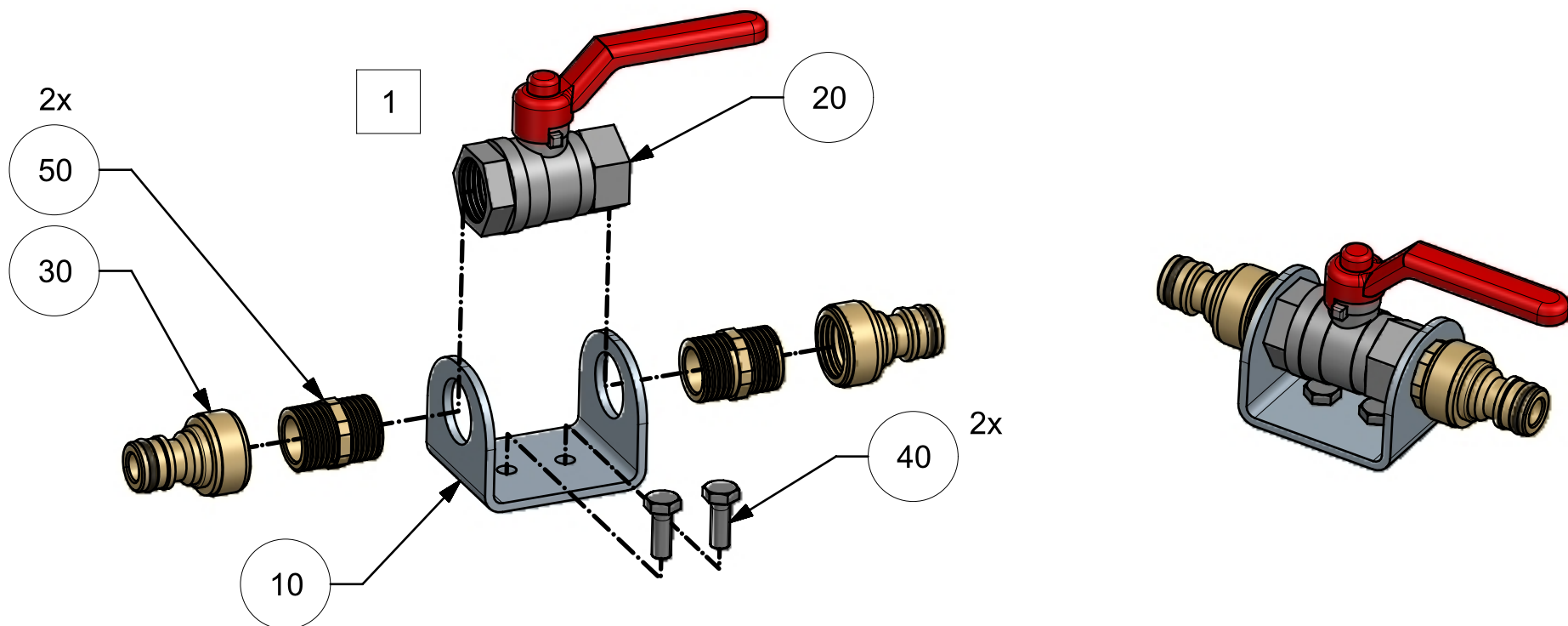


ART.NR. 5000092		REV. 02	PROJECTION 	MATERIAL		
TITLE COVER - SAW BLADE				FINISH		
NOTES: JVK: GS25KLS				DESIGNER	PALLAG DESIGN	PROJECT
				DATE		P2115 - Jernevikken - Floor saw
				LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
				DATE	20-Dec-2022	
				STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 3	SCALE 1:1	SIZE: A3



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ART.NR. 5000092		REV. 02	PROJECTION 	MATERIAL		
TITLE COVER - SAW BLADE				FINISH		
NOTES: JVK: GS25KLS				DESIGNER	PALLAG DESIGN	PROJECT
				DATE		P2115 - Jerneviiken - Floor saw
				LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL
				DATE	20-Dec-2022	
				STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 3 / 3	SCALE 1:1	SIZE: A3

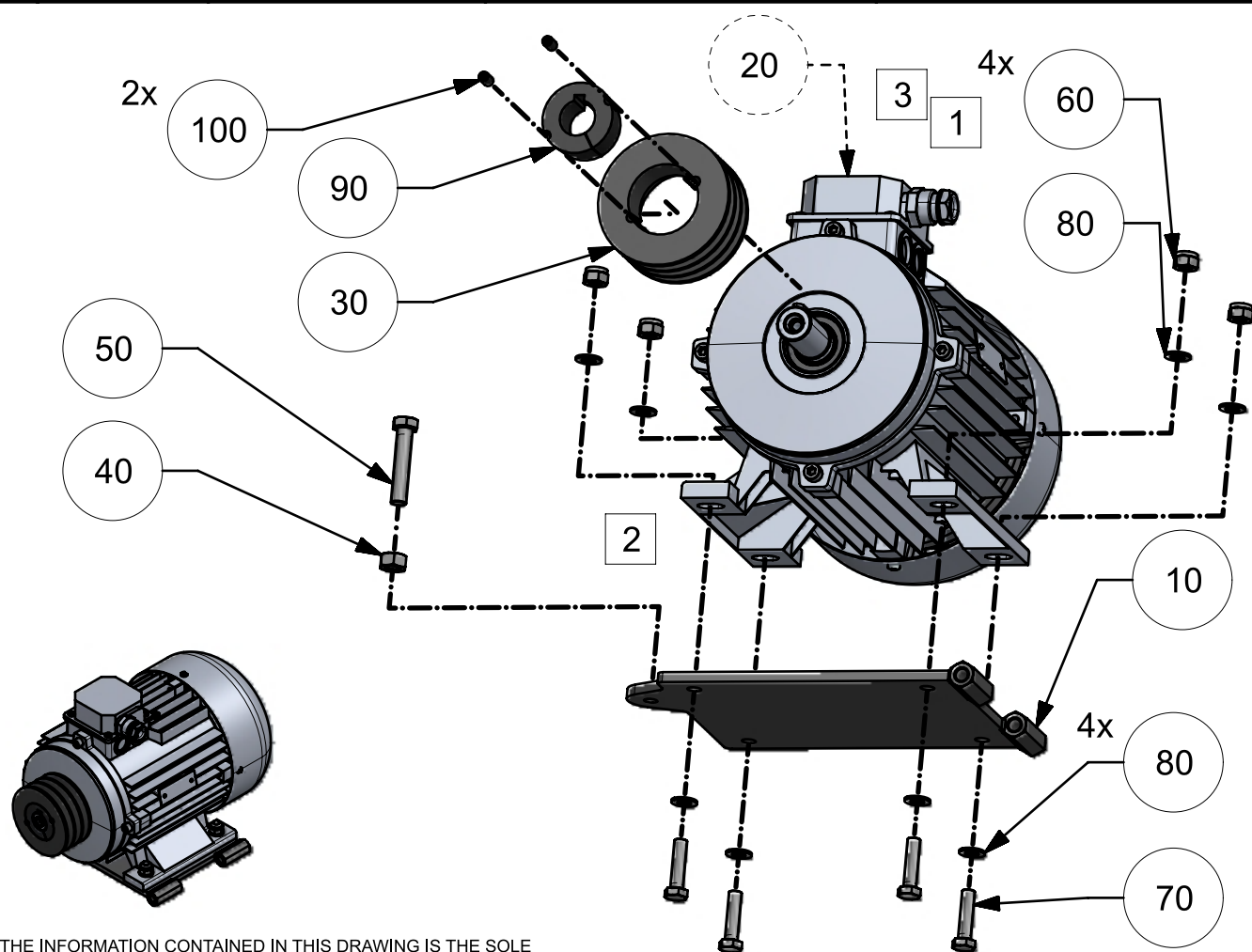


50	R5500074/00	NIPPLE	1-2 INCH M-M	900221	2
40	S111554/00	DIN_4017,B,M6x16,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M6x16,12.9	NX Standard Part	2
30	R5500075/00	ADAPTER	1-2 INCH	MOD. 2004	2
20	R5500076/00	VALVE	1-2 FF	9000220	1
10	P5000104/01	ADAPTER	VALVE	JVK: GSHK	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY

ART.NR. 5000106 -			REV. 02	PROJECTION 	MATERIAL		
TITLE SET - VALVE COOLING					FINISH		
NOTES: JVK: GSHVKK					DESIGNER	PALLAG DESIGN	PROJECT
1	Revised parts.		01.12.2022.	pd3	DATE		P2115 - Jernevik - Floor saw
					LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
					DATE	18-Dec-2022	
					STATUS	PB3Released	
NO.	CHANGE		DATE	DESIGNER	SHEET 1 / 1		SIZE: A4

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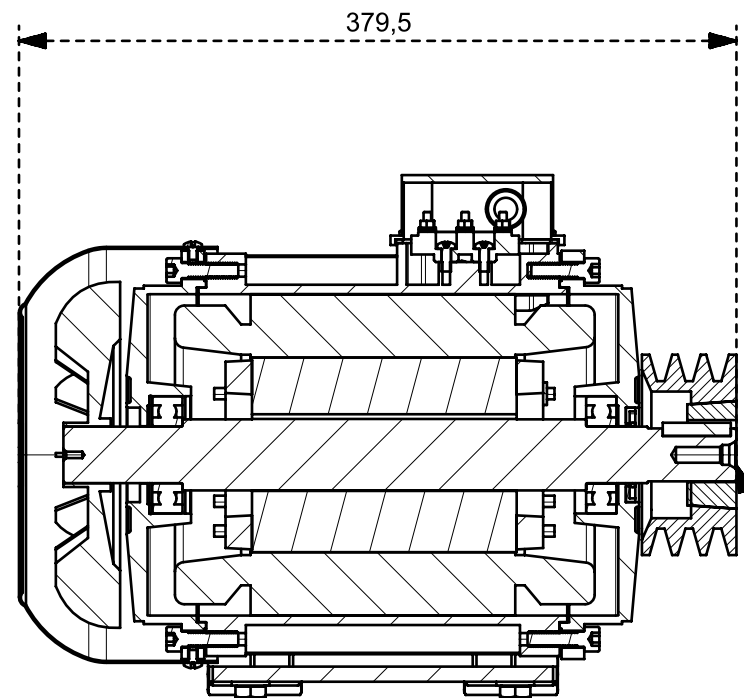
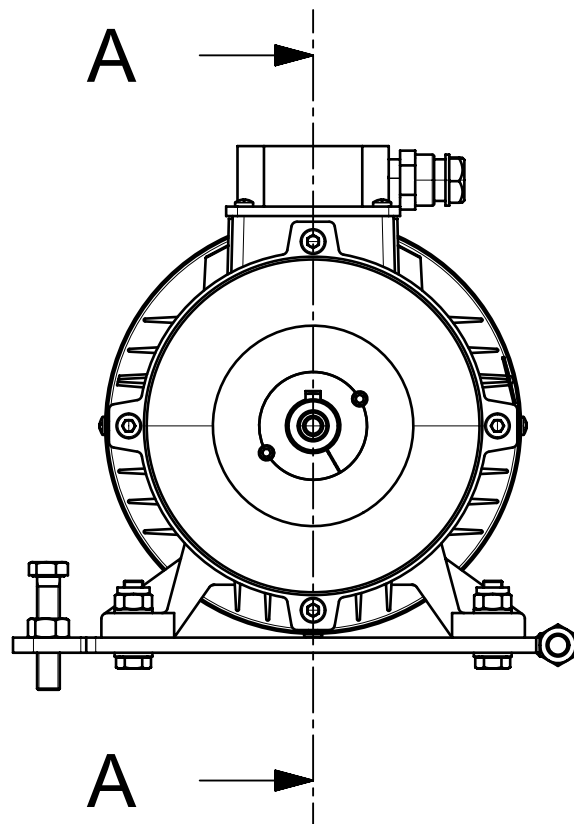
20	R5500065/00	MOTOR	ELPROM 5.5	AT2 112MB4 IMB3	1
100	D5500022/00	SCREW	SET FOR PULLEY	PART OF TAPERED BUSHES SET	2
90	S5500021/00	TAPERED BUSH	OPTIBELT 1610-28	JVK: GS25B28/100-3	1
80	S103990/00	DIN_7091,10,8.8	Plain Washer, DIN 125 (ISO 7091-2000),10,8.8	NX Standard Part	8
70	S111660/00	DIN_4017,B,M10x40,8.8	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M10x40,8.8	NX Standard Part	4
60	S106901/00	DIN_982,M10,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M10,8.8	NX Standard Part	4
50	S111730/00	DIN_4017,B,M12x60,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M12x60,12.9	NX Standard Part	1
40	S106418/00	DIN_934,M12x1.75,12.9	Hexagon Nut, DIN 934 1987,M12x1.75,12.9	NX Standard Part	1
30	S5500009/00	PULLEY	SPA 100-3	JVK: GS25SPA100-3	1
10	P5000040/00	ADAPTER	ELECTRIC MOTOR	JVK: GS25MP	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY



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ART.NR. 5000311		REV. 00	PROJECTION 	MATERIAL	
TITLE SET - ELECTRIC MOTOR 5.5 KW				FINISH	
NOTES: -				DESIGNER	PALLAG DESIGN
1	In item nr. S5500007 the motor has changed to Busck 5.5 kW.	19.10.2022.	pd3	DATE	
2	Changed the item from R5500007 to R5500065.	21.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN
3	Changed the item from R5500065 to R5500068	18.11.2022.	pd4	DATE	07-Dec-2022
				STATUS	
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 2	SCALE 1:1

PROJECT
P2115-JerneviKEN - Floor saw
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.
FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK.
FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.



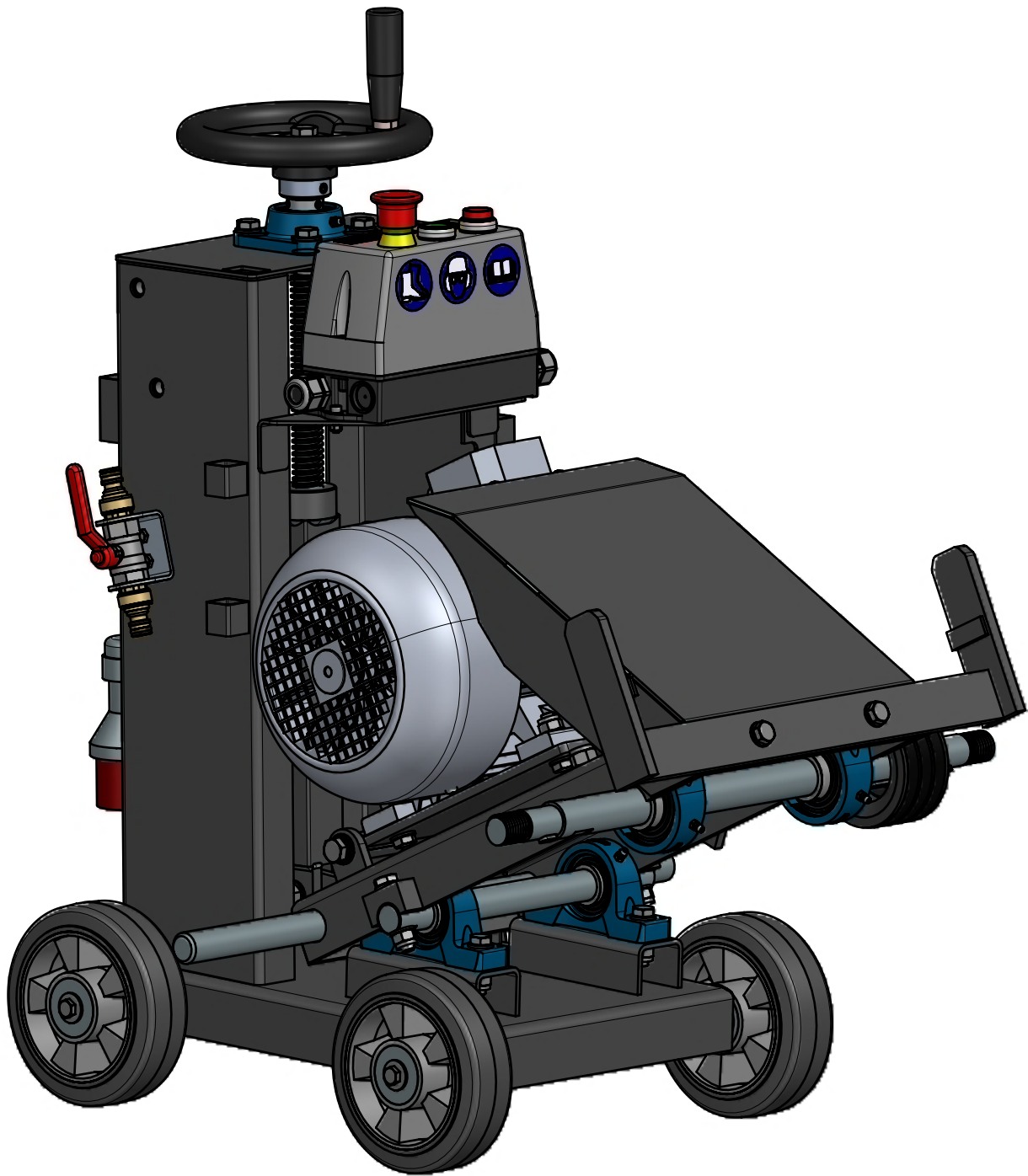
SECTION A-A

Cut 13mm from the axis of the motor.

ART.NR. 5000311		REV. 00	PROJECTION 	MATERIAL	
TITLE SET - ELECTRIC MOTOR 5.5 KW				FINISH	
NOTES: -				DESIGNER	PALLAG DESIGN
				DATE	
				LAST CHANGE	PALLAG DESIGN
				DATE	07-Dec-2022
				STATUS	
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 2	SCALE 1:1
					SIZE: A4

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FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK.
FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
ACCORDING TO ISO 1302, FOR UNDEFINED GEOMETRY SEE 3D MODEL.

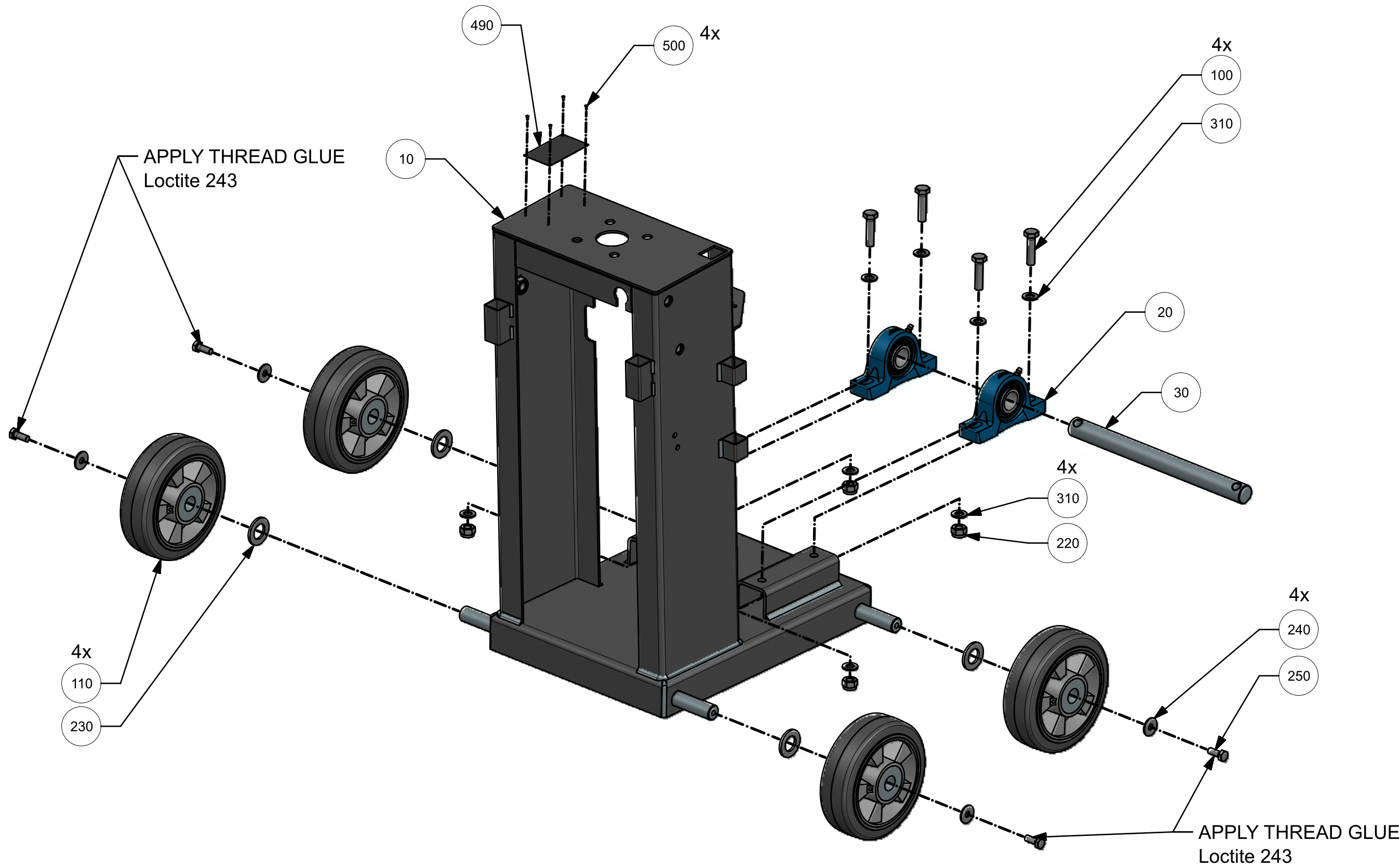


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6	Revised: A5000049	22.01.2023.	pd4
NO.	CHANGE	DATE	DESIGNER

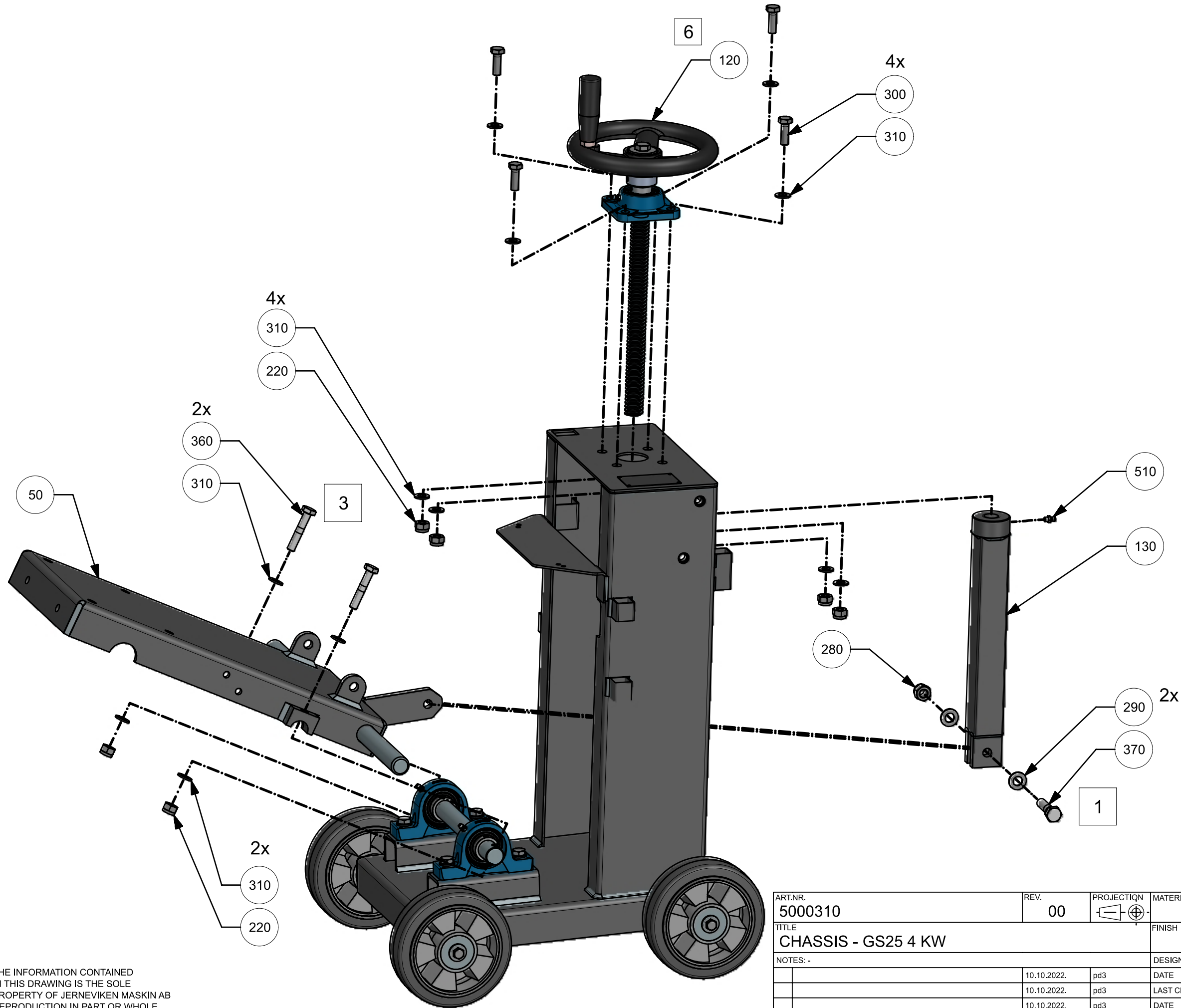
510	S012467/00	OIL NIPPLE	M6x1 STRAIGHT	-	1
500	S5500024/00	RIVET	2X5 HD - AN 00863-02-005	JVK: DN2X5FTS	4
490	P5000112/00	PLATE	PRODUCT DATA	JVK: LBTS	1
480	S5500023/00	TAPERED BUSH	OPTIBELT 1610-30	JVK: GS25B30/90-3	1
470	D5500022/00	SCREW	SET FOR PULLEY	PART OF TAPERED BUSHES SET	2
460	S012466/00	PARALLEL KEY	8x7x18 C45K PLAIN	-	2
450	S012388/00	DIN_ 6885_ A	PARALLEL KEY, DIN 6885 A, 8X7X40	-	1
440	A5000107/03	SET	ELECTRIC COMPONENTS	JVK: GS25EL2	1
430	S108548/00	DIN_ 4762,M5x16,8.8	Hexagon Socket Head Cap Screw, DIN EN ISO 4762 (ISO 4762-2004),M5x16,8.8	NX Standard Part	2
420	S104094/00	ISO_ 7089,5,8.8	Plain Washer, Normal Series, DIN EN ISO 7089-2000,5,8.8	NX Standard Part	4
410	S106985/00	DIN_ 7042,A,M5,8.8	Prevailing Torque Metal Hexagon Nut, With Washer Face, DIN 980-87(ISO 7042-1997),M5,8.8	NX Standard Part	2
400	S106893/00	DIN_ 982,M8,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M8,8.8	NX Standard Part	2
390	S103986/00	DIN_ 7091,8,8.8	Plain Washer, DIN 125 (ISO 7091-2000),8,8.8	NX Standard Part	4
380	S111606/00	DIN_ 4017,B,M8x30,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M8x30,12.9	NX Standard Part	2
370	S118917/00	BOLT	M12X50-HH PT-DIN 931-ISO 4014 8.8	BN 57	1
360	S118902/00	SCREW	M10x55 HH PT DIN931 ISO4014 8.8	-	2
350	S104100/00	ISO_ 7089,6,12.9	Plain Washer, Normal Series, DIN EN ISO 7089-2000,6,12.9	NX Standard Part	2
340	S106885/00	DIN_ 982,M6,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M6,8.8	NX Standard Part	2
330	S111714/00	DIN_ 4017,B,M12x40,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M12x40,12.9	NX Standard Part	2
320	S105196/00	DIN_ 127_ A,12,12.9	Spring Lock Washers, Form A DIN 127,12,12.9	NX Standard Part	2
310	S103990/00	DIN_ 7091,10,8.8	Plain Washer, DIN 125 (ISO 7091-2000),10,8.8	NX Standard Part	24
300	S111654/00	DIN_ 4017,B,M10x30,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M10x30,12.9	NX Standard Part	4
290	S104110/00	ISO_ 7089,12,8.8	Plain Washer, Normal Series, DIN EN ISO 7089-2000,12,8.8	NX Standard Part	8
280	S106913/00	DIN_ 982,M12,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M12,8.8	NX Standard Part	5
270	S103848/00	DIN_ 7349,12,12.9	Washer, DIN 7349-1974,12,12.9	NX Standard Part	4
260	S118897/00	BOLT	M12X45-HH PT-DIN 931-ISO 4014 8.8	BN 57	4
250	S111598/00	DIN_ 4017,B,M8x20,12.9	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M8x20,12.9	NX Standard Part	4
240	S103443/00	DIN_EN_DIN_ 7093-1,M8,12.9	Plain Washer, Large, DIN EN ISO 7093-1-2000,M8,12.9	NX Standard Part	4
230	S104120/00	ISO_ 7089,20,12.9	Plain Washer, Normal Series, DIN EN ISO 7089-2000,20,12.9	NX Standard Part	4
220	S106901/00	DIN_ 982,M10,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M10,8.8	NX Standard Part	12
170	P5000047/00	AXLE	SAW BLADE	JVK: GS25KA555	1
160	S5500008/00	PULLEY	SPA 90 3	JVK: GS25SPA90-3	1
150	S5500016/00	BELT	POWER TRANSMISSION	JVK: GS25XPA857	3
140	A5000106/02	SET	VALVE COOLING	JVK: GSHVKK	1
130	P5000054/00	ADAPTER	HANDWHEEL	JVK: GS25HT24X5	1
120	A5000049/01	HANDWHEEL	ELECTRIC MOTOR ADJUSTMENT	JVK: GS25VEVMTSL	1
110	S5500004/00	WHEEL	D160	JVK: GSALEV16020K	4
100	S111660/00	DIN_ 4017,B,M10x40,8.8	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M10x40,8.8	NX Standard Part	6
90	P5000043/00	SHIELD	FRONT	JVK: GS25MS	1
80	P5000028/00	MOUNT	DRIVE BELT COVER	JVK: GS25RSH	1
70	S5500003/00	BEARING	SKF SY 30 TF	JVK: GSSY30TF	2
60	A5000311/00	SET	ELECTRIC MOTOR 5.5 KW	-	1
50	P5000038/00	MOUNT	ELECTRIC MOTOR	-	1
40	P5000031/00	MOUNT	FRONT	JVK: GS25KSHF	1
30	P5000020/00	AXLE	CHASSIS	JVK: GS25LA	1
20	S5500001/00	BEARING	SKF SY 25 TF	JVK: GS25SY25TF	2
10	P5000001/00	MAIN FRAME	GS25	JVK: GS25HC	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QT Y

ART.NR. 5000310			REV. 00	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25 4 KW					FINISH		
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT	P2115-Jernevik - Floor saw UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.	
5	Revised A5000106.	02.12.2022.	pd3	DATE			
2	Item S118900 changed to S118897.	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN		
3	Item S118905 changed to S118902.	10.10.2022.	pd3	DATE	22-Jan-2023		
4	Revised: 5000107	18.11.2022	pd4	STATUS	PB3Released		
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 8	SCALE 1:1	SIZE: A3	



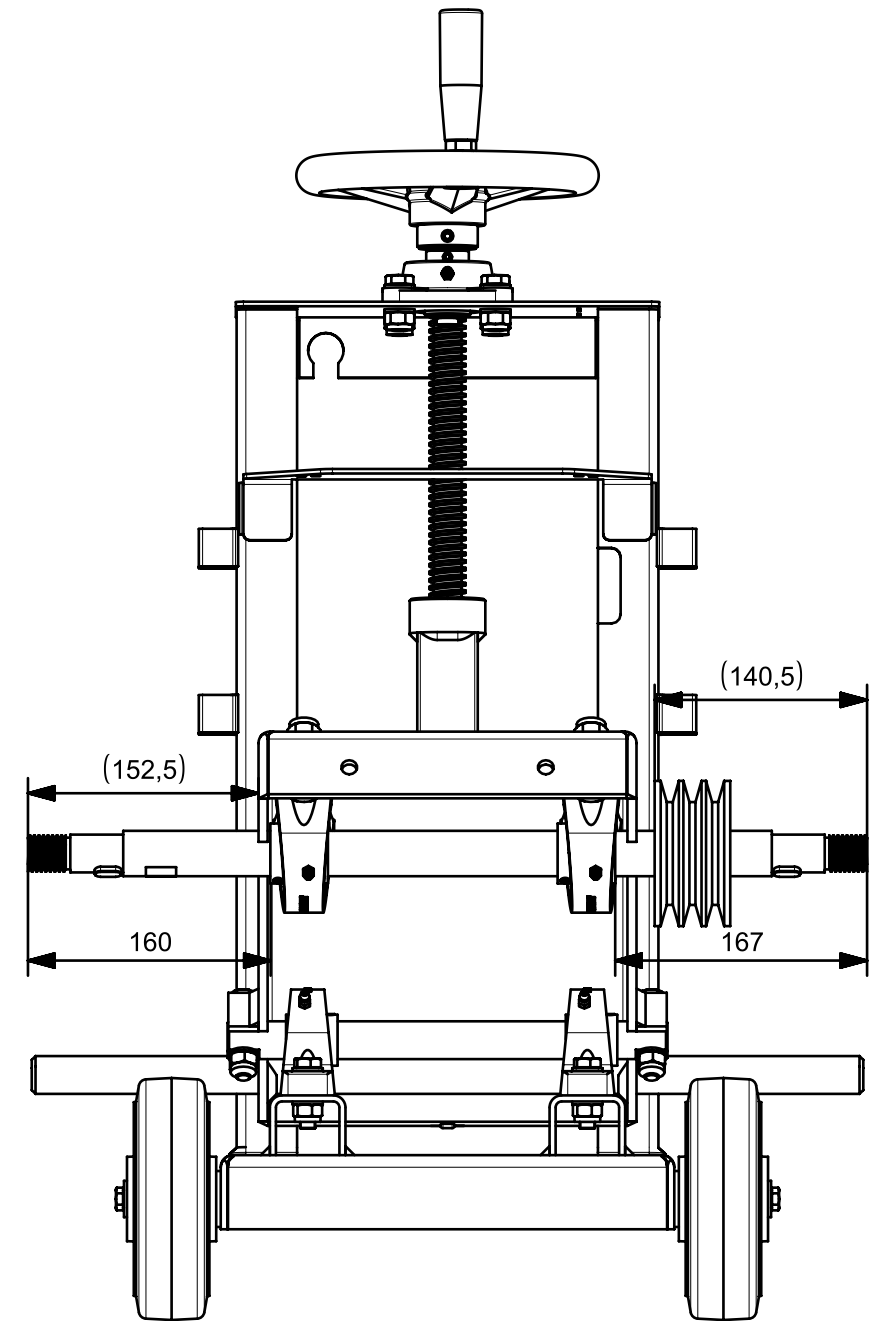
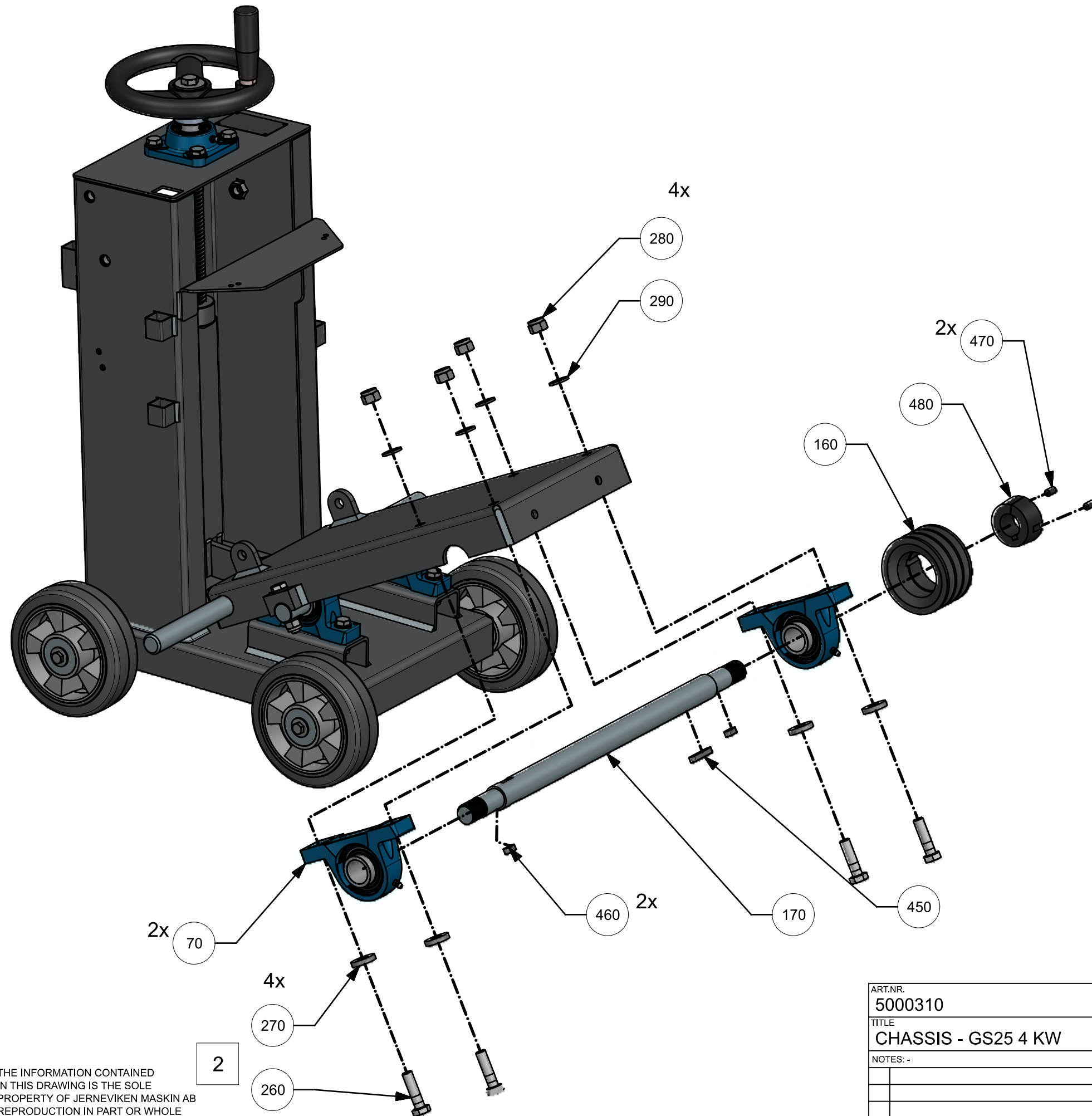
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ART.NR. 5000310	REV. 00	PROJECTION 	MATERIAL	JERNEVIKEN	
TITLE CHASSIS - GS25 4 KW			FINISH		
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
	10.10.2022.	pd3	DATE		P2115-Jernevik - Floor saw
	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.
	10.10.2022.	pd3	DATE	22-Jan-2023	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK,
			STATUS	PB3Released	FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
					ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 8	SCALE 1:1
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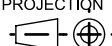


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ART.NR. 5000310	REV. 00	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25 4 KW			FINISH		
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
	10.10.2022.	pd3	DATE		P2115-Jernevikén - Floor saw
	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.
	10.10.2022.	pd3	DATE	22-Jan-2023	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK,
			STATUS	PB3Released	FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
					ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 3 / 8	SCALE 1:1
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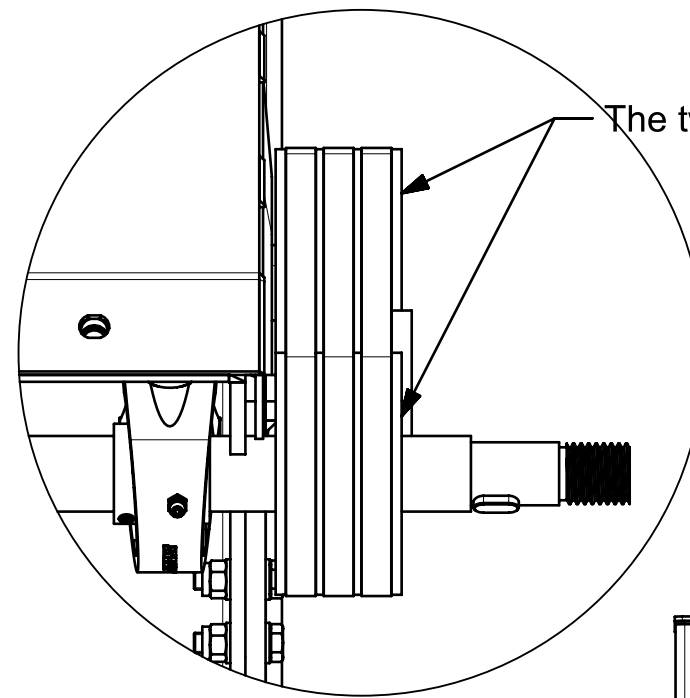
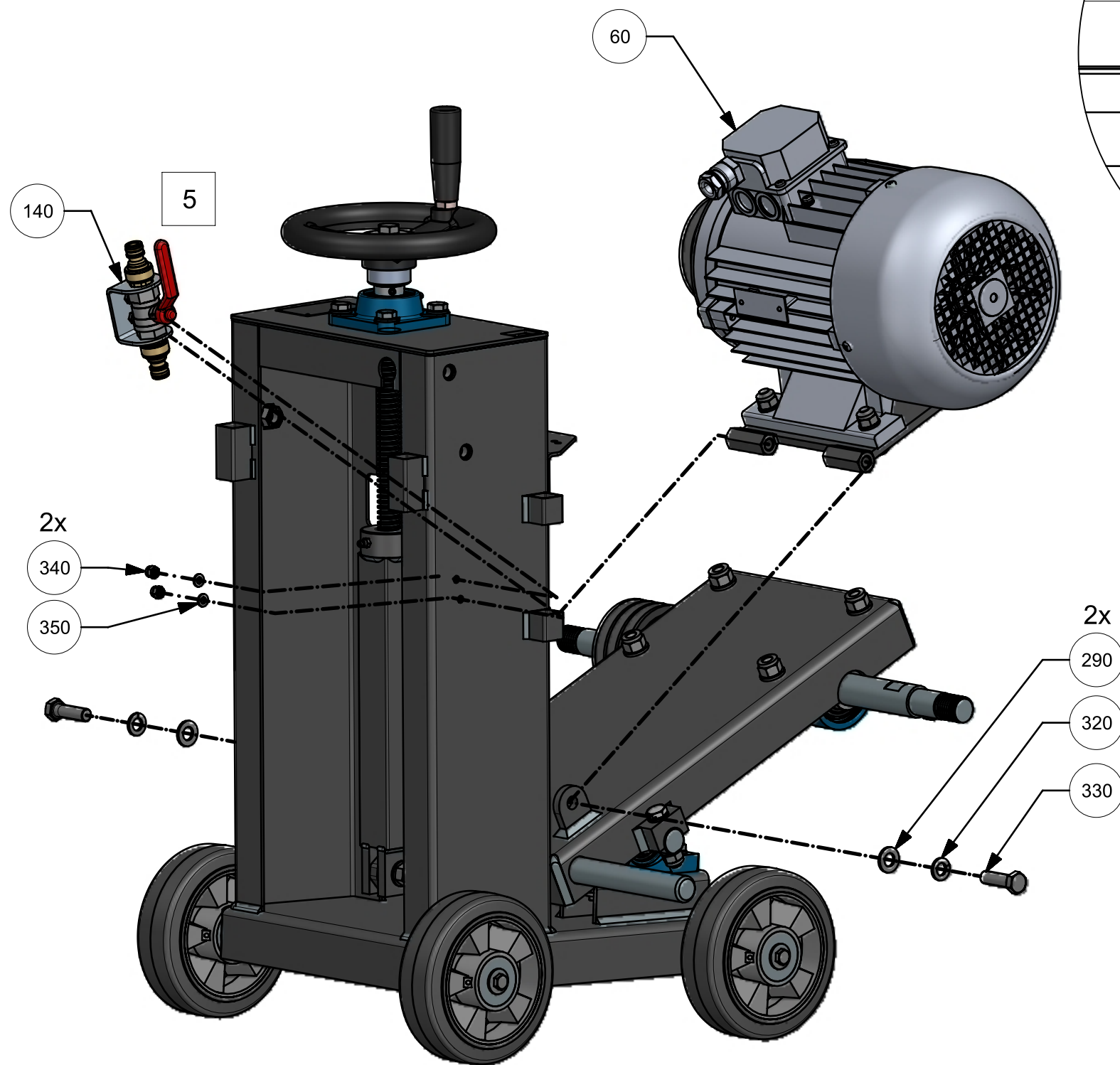


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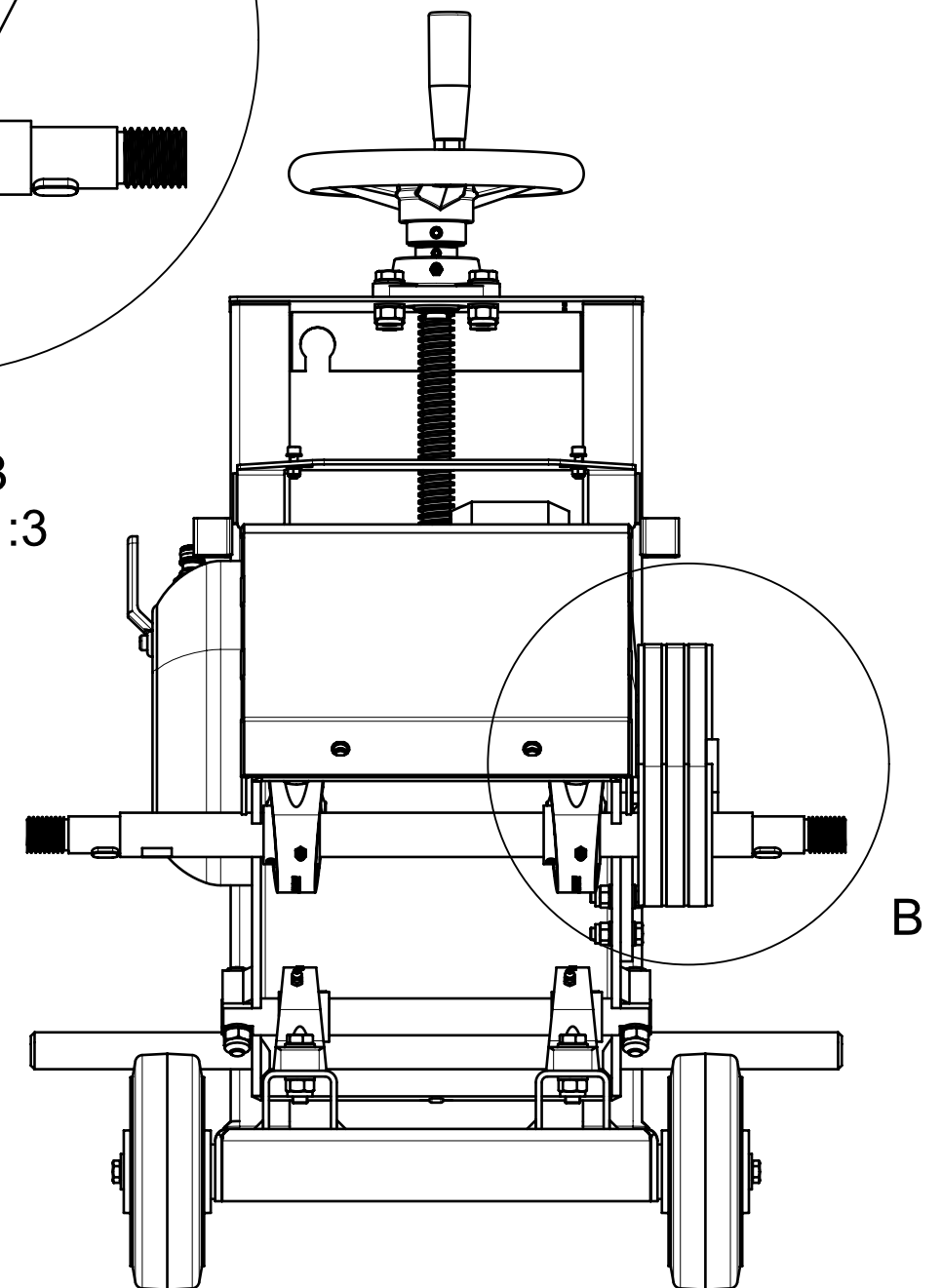
ART.NR. 5000310		REV. 00	PROJECTION 	MATERIAL	
TITLE CHASSIS - GS25 4 KW				FINISH	
NOTES: -				DESIGNER	PALLAG DESIGN
		10.10.2022.	pd3	DATE	
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		10.10.2022.	pd3	DATE	22-Jan-2023
				STATUS	PB3Released
NO.	CHANGE	DATE	DESIGNER	SHEET 4 / 8	SCALE 1:1
				SIZE: A3	



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FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.



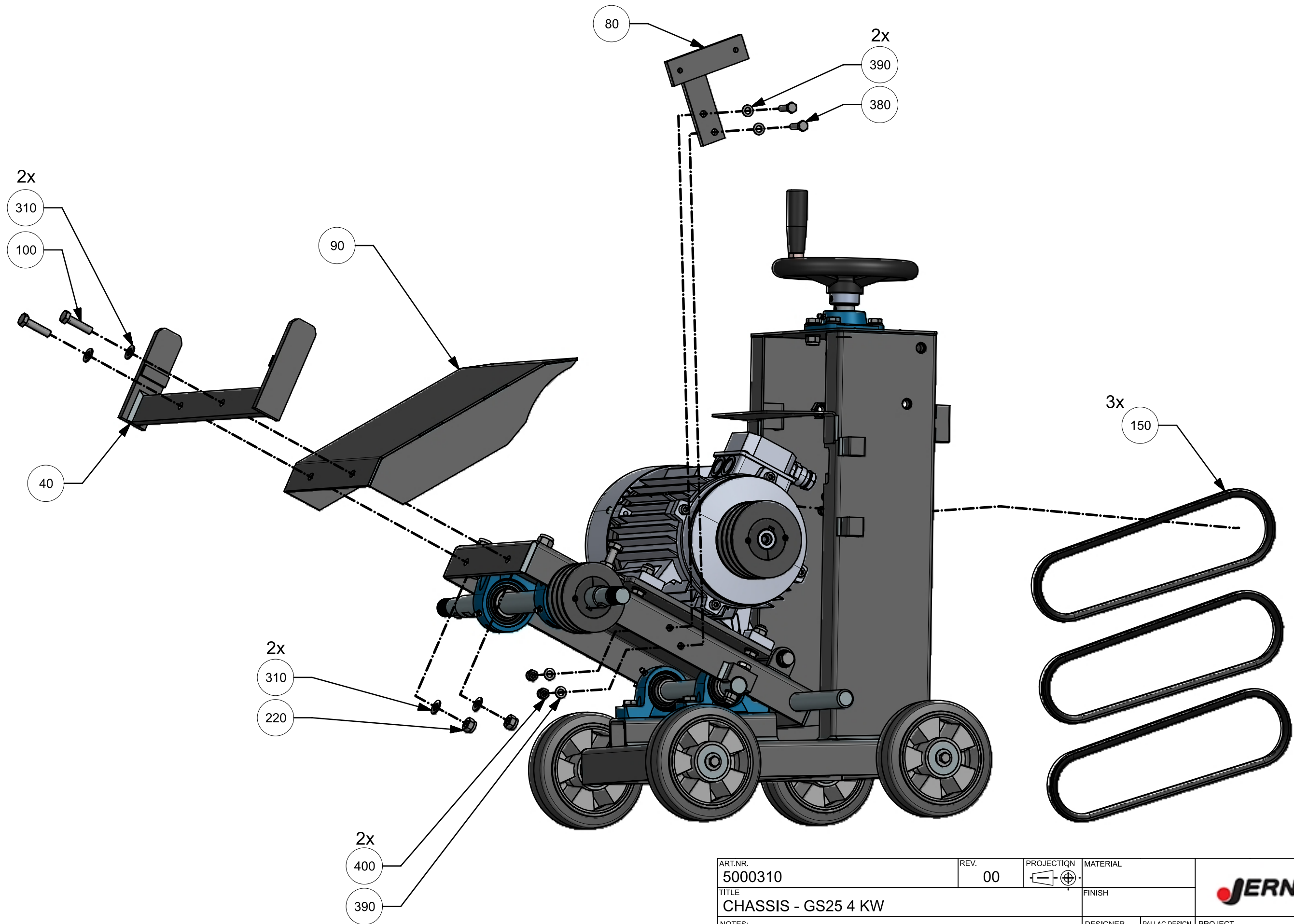
DETAIL B
SCALE 1:3



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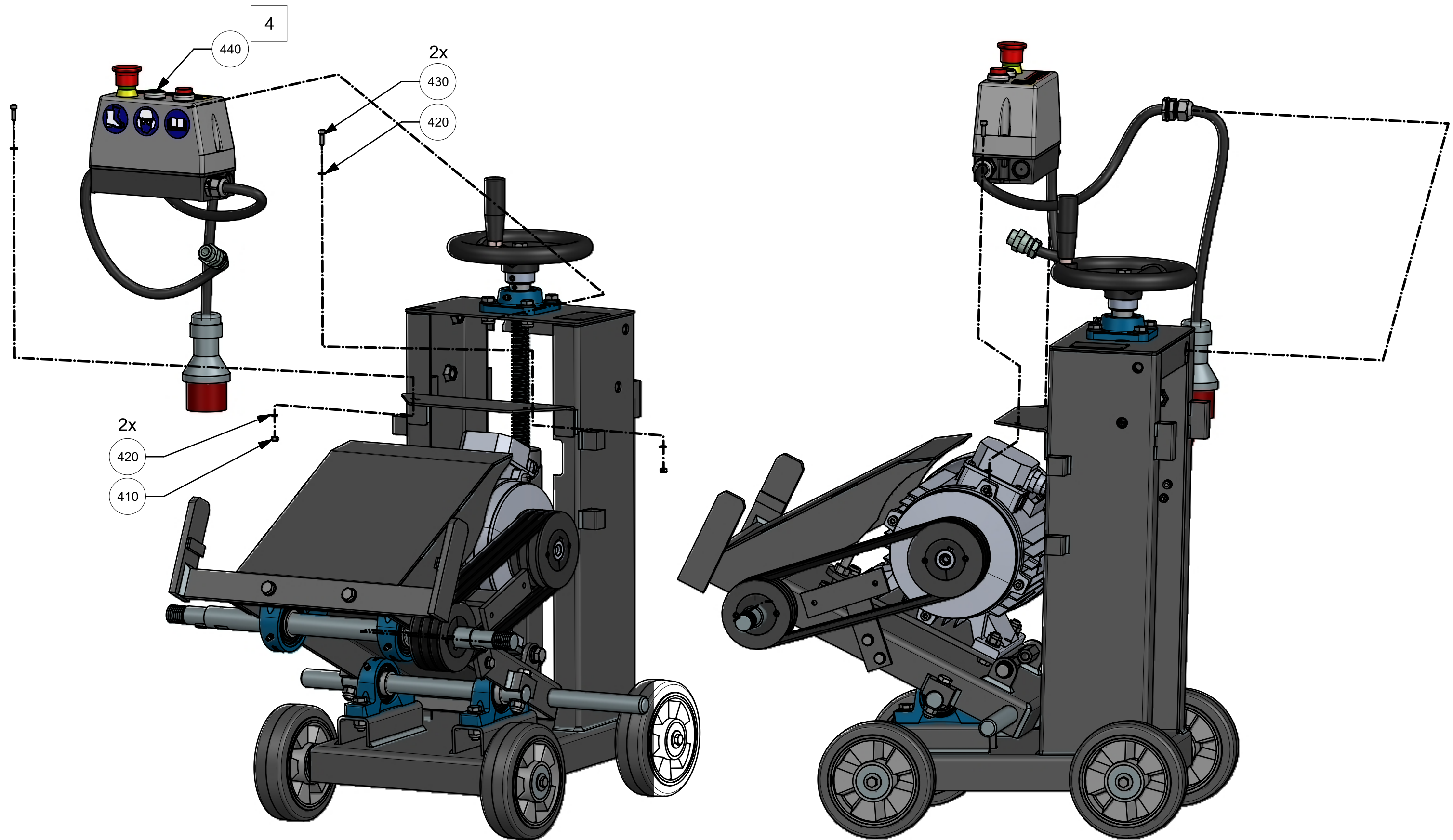
ART.NR. 5000310		REV. 00	PROJECTION 	MATERIAL	
TITLE CHASSIS - GS25 4 KW				FINISH	
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
	10.10.2022.	pd3	DATE		P2115-Jernevik - Floor saw
	10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
	10.10.2022.	pd3	DATE	22-Jan-2023	
			STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 5 / 8	SCALE 1:1
				SIZE: A3	

JERNEVIKEN



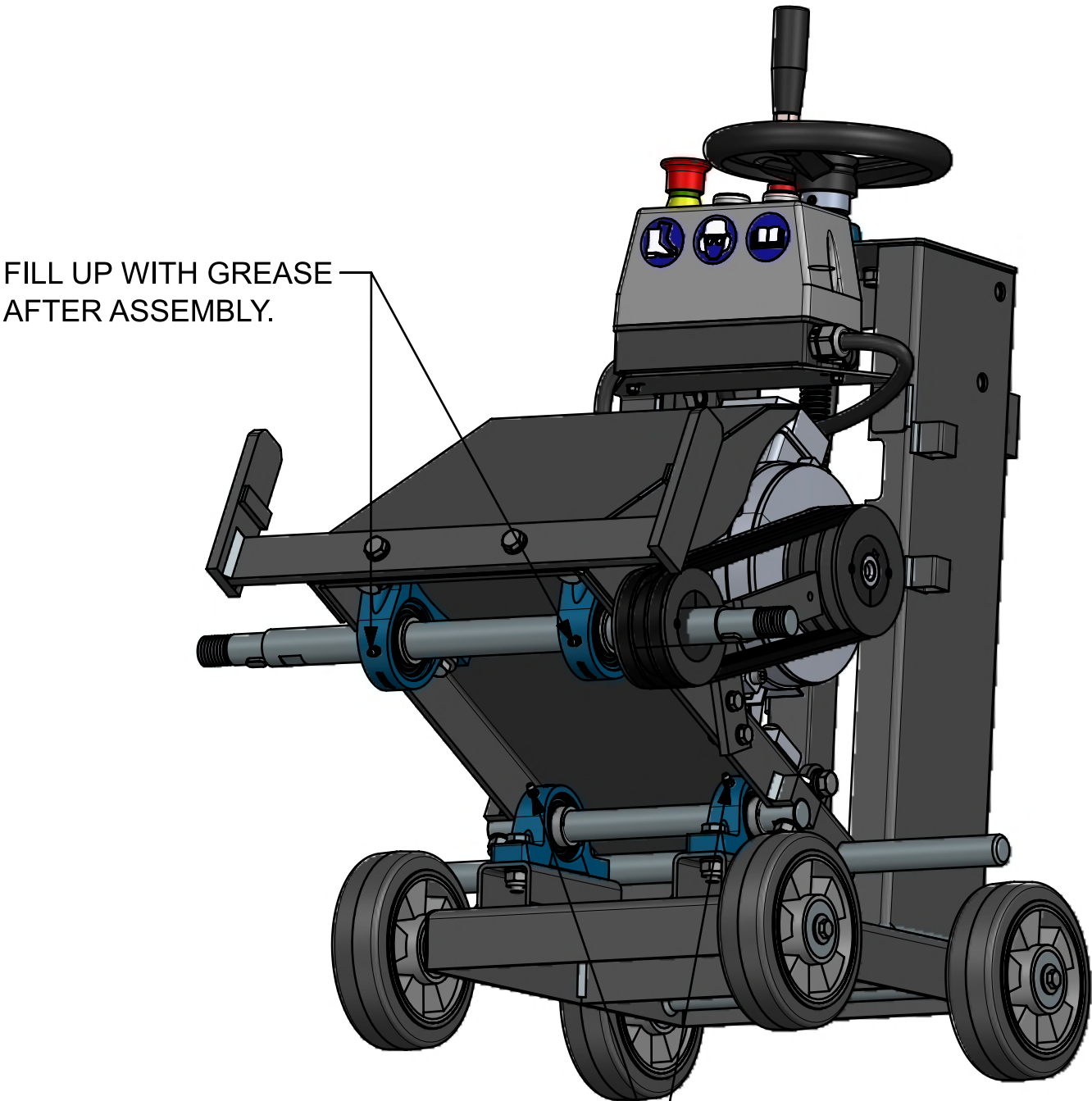
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ART.NR. 5000310		REV. 00	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25 4 KW				FINISH		
NOTES: -				DESIGNER	PALLAG DESIGN	PROJECT
		10.10.2022.	pd3	DATE		P2115-Jernevik - Floor saw
		10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		10.10.2022.	pd3	DATE	22-Jan-2023	
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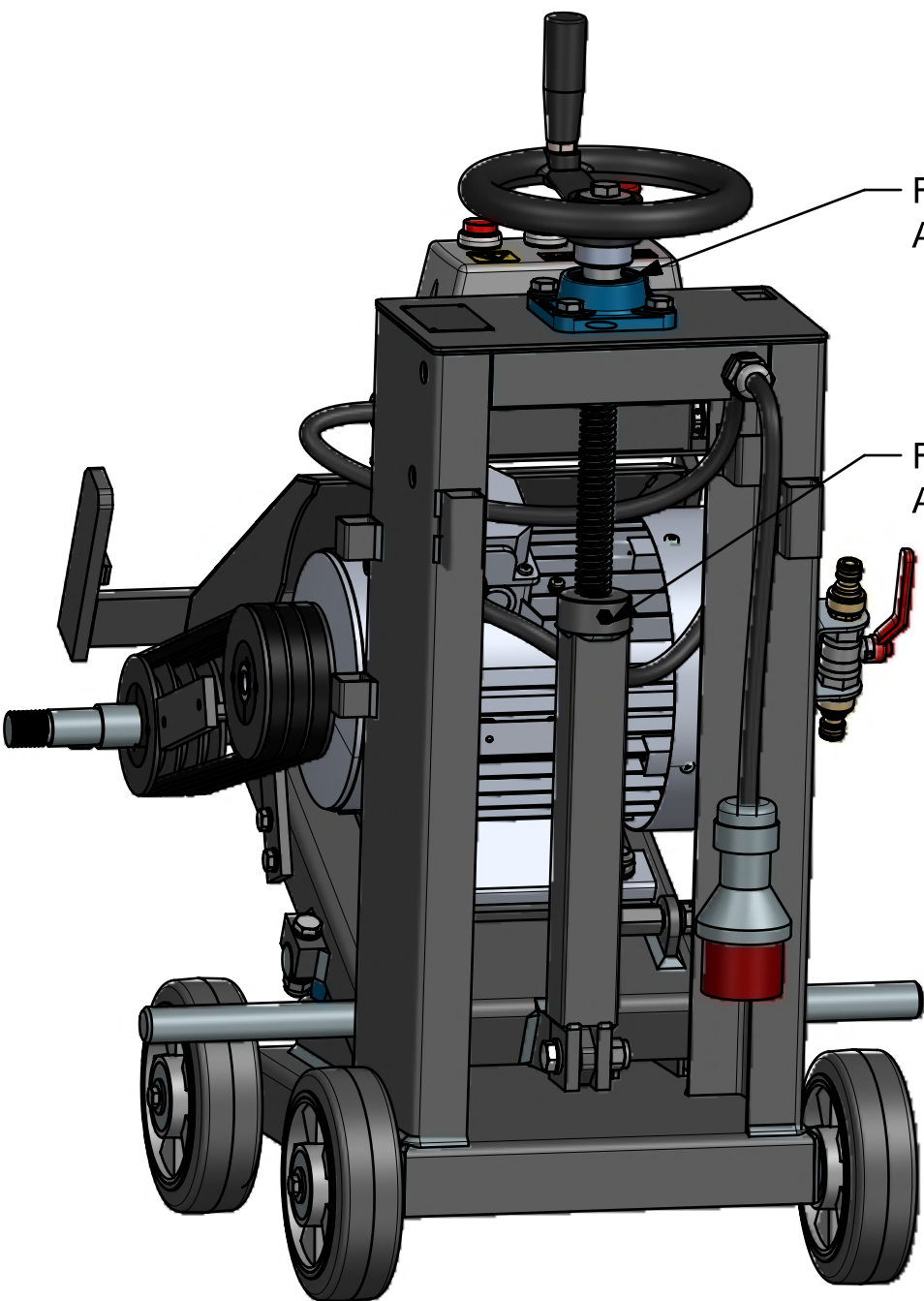


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ART.NR. 5000310		REV. 00	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25 4 KW				FINISH		
NOTES: -				DESIGNER	PALLAG DESIGN	
		10.10.2022.	pd3	DATE		P2115-Jerneviiken - Floor saw
		10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		10.10.2022.	pd3	DATE	22-Jan-2023	
				STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 7 / 8	SCALE 1:1	SIZE: A3



FILL UP WITH GREASE
AFTER ASSEMBLY.



FILL UP WITH GREASE
AFTER ASSEMBLY.

FILL UP WITH GREASE
AFTER ASSEMBLY.

FILL UP WITH GREASE AFTER ASSEMBLY.

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ART.NR. 5000310		REV. 00	PROJECTION 	MATERIAL		
TITLE CHASSIS - GS25 4 KW				FINISH		
NOTES: -				DESIGNER	PALLAG DESIGN	
		10.10.2022.	pd3	DATE		P2115-Jerneviiken - Floor saw
		10.10.2022.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		10.10.2022.	pd3	DATE	22-Jan-2023	
				STATUS	PB3Released	
NO.	CHANGE	DATE	DESIGNER	SHEET 8 / 8	SCALE 1:1	SIZE: A3