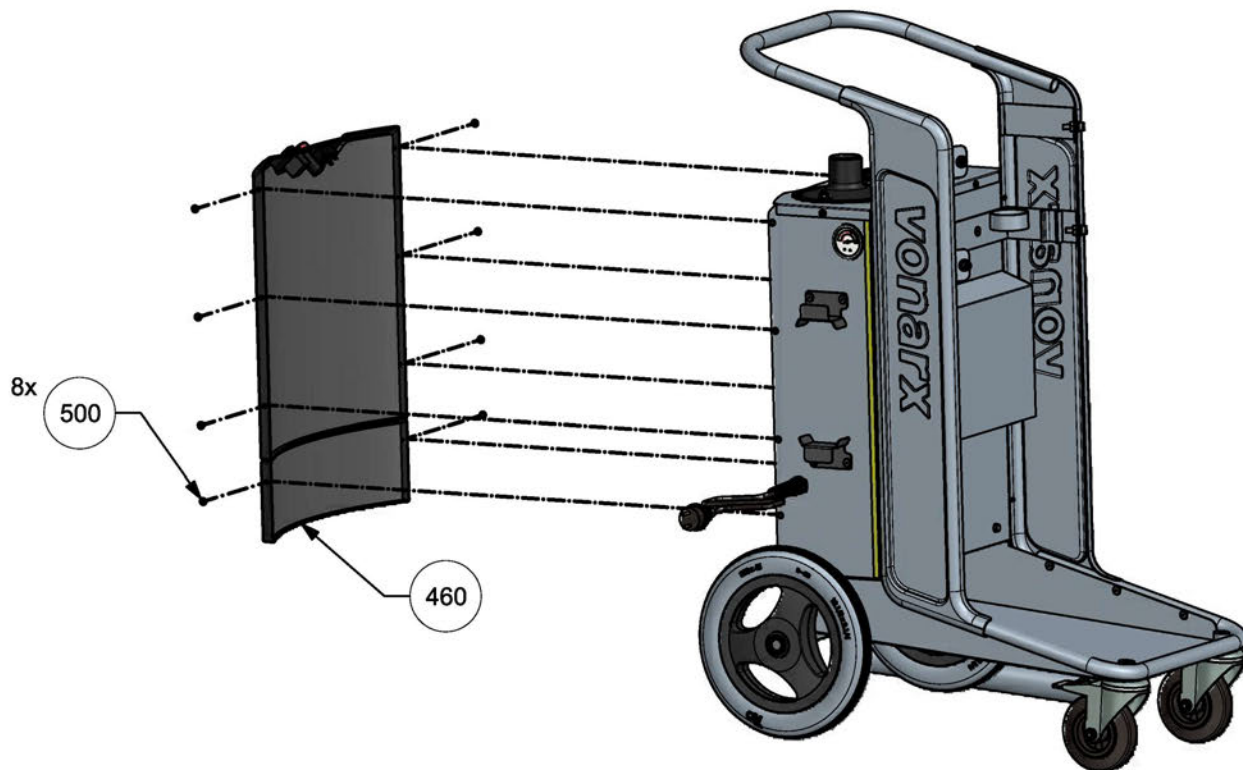
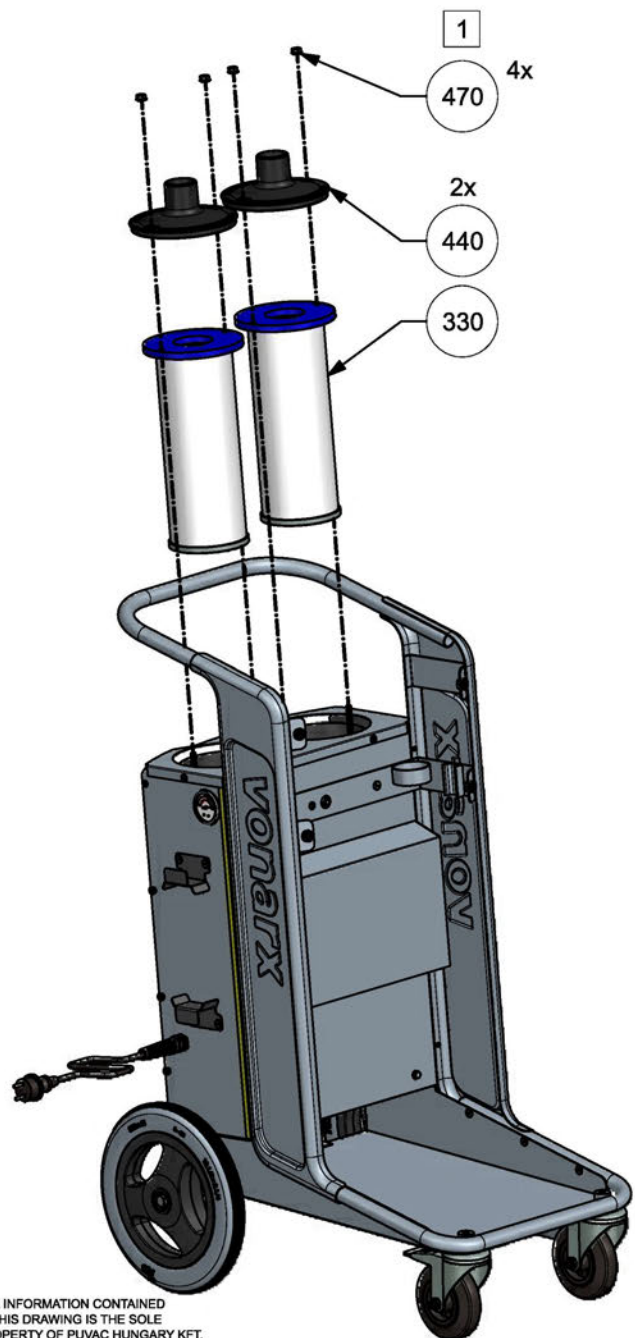


630	P7001097/00	STICKER	YELLOW STICKER	-	2
620	A7001152/00	ELECTRO SET	ASSY S2 230V EU	-	1
610	A7001064/01	HOSE	SET S2-S3-T4	-	1
600	P7000440/00	STICKER	JLM GROUP	-	1
590	P7001113/00	STICKER	VONARX FRONT	-	1
570	P7000496/00	STICKER	S2	-	2
550	P7000491/01	STICKER	PROTECTIVE EQUIPMENT	-	1
540	P7000490/00	STICKER	AIR FLOW	-	1
530	P7000485/00	STICKER	LONGOPAC	-	1
520	P7000486/00	STICKER	H-CLASSIFICATION	-	1
510	P7000489/00	STICKER	REMOVE FOR CLEANING	-	1
500	S012431/00	SCREW	M5X10 - HS BH CS FT - DIN EN ISO 7380-2	-	12
470	S106764/00	DIN EN_1661,M8x1.25,8.8	Hexagon Nut With Flange, DIN EN 1661-1998,M8x1.25,8.8	NX Standard Part	4
460	A7000963/01	COVER	ELECTRIC BOX CPL S2-S3 OEM	-	1
440	P7000248/01	INLET	HEPA FILTER TOP	-	2
420	S105186/00	DIN_127_A,8,8.8	Spring Lock Washers, Form A DIN 127,8,8.8	NX Standard Part	4
410	S108640/00	DIN_4762,M8x25,8.8	Hexagon Socket Head Cap Screw, DIN EN ISO 4762 (ISO 4762-2004),M8x25,8.8	NX Standard Part	4
400	S103898/00	DIN_134,8,8.8	Plain Washer, DIN 134,8,8.8	NX Standard Part	4
390	A7001172/00	BASE FRAME	S2 CPL VONARX	-	1
330	R7500000/00	FILTER	HEPA	PULLMANN ERMATOR NR.200700070	2
150	A7001168/00	COVER	VACUUM TOP S2 VONARX	-	1
90	R7500021/00	LASH BELT	CARGO	-	1
70	P7000013/00	SEAL	TANK CYLINDRICAL	-	1
60	A7000019/00	BAG HOLDER	LONGOPAC	-	1
50	R7500016/00	FILTER	CONICAL PREFILTER	-	1
40	A7001142/00	TANK	S2 CPL VONARX	-	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY

ART.NR. P2125-11 -		REV. 00	PROJECTION	MATERIAL	
TITLE Vonarx - S201 - Vacuum Cleaner 230V				FINISH	
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
1	Revised: P7000248	30.01.2023.	pd4	DATE	P2125 - Puvac - Vacuum Cleaner
2	Revised: P7000140	12.02.2023.	pd4	LAST CHANGE	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
3	Changed: S108632 to S108640	08.03.2023	pd3	DATE	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK.
				STATUS	FOR WELDING SS-EN ISO 13820-BF, MACHINED SURFACE FINISH
					ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 7	SIZE: A3

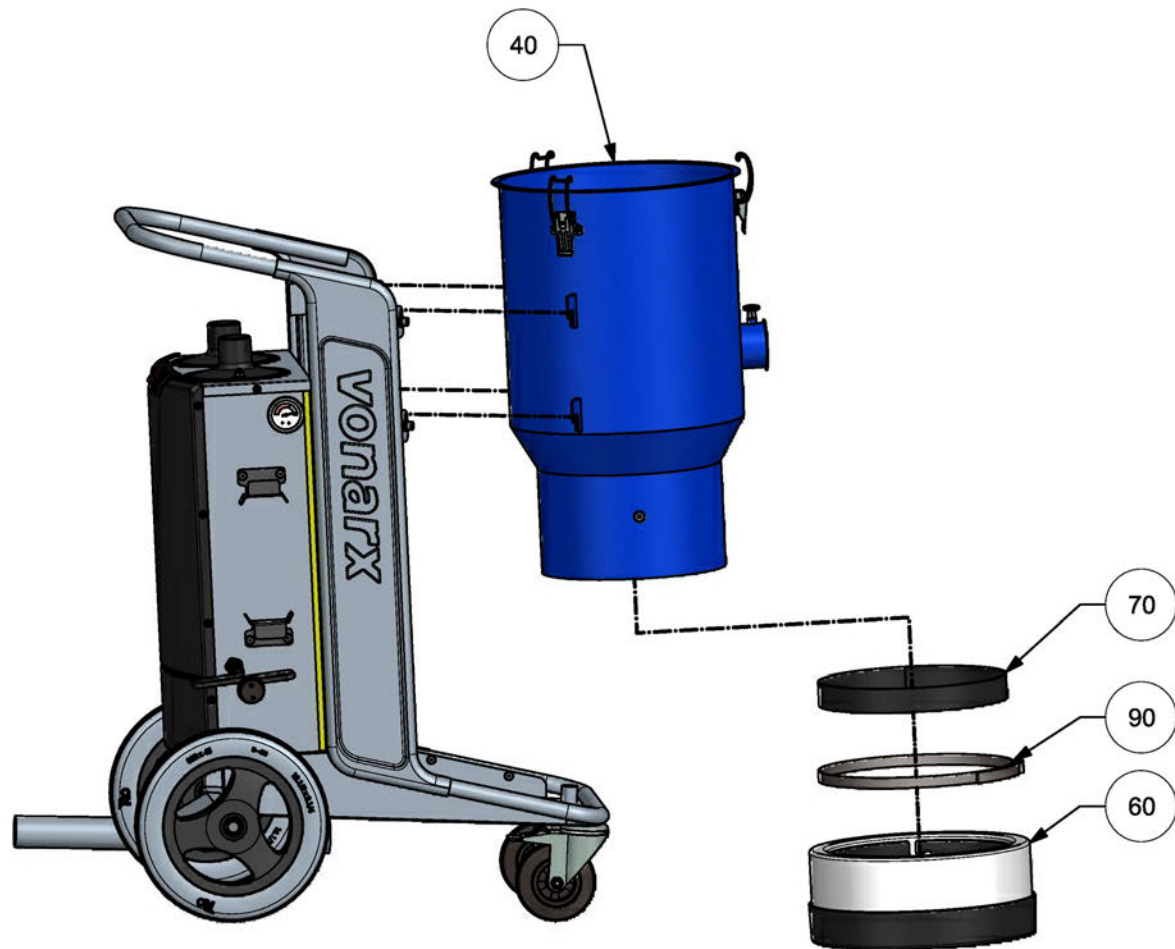
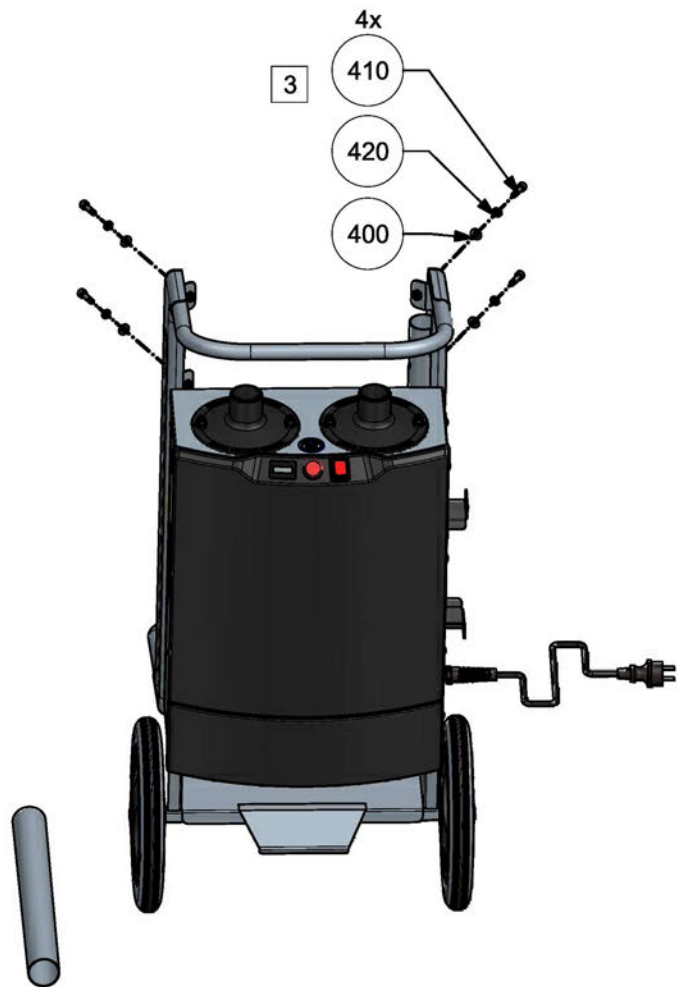
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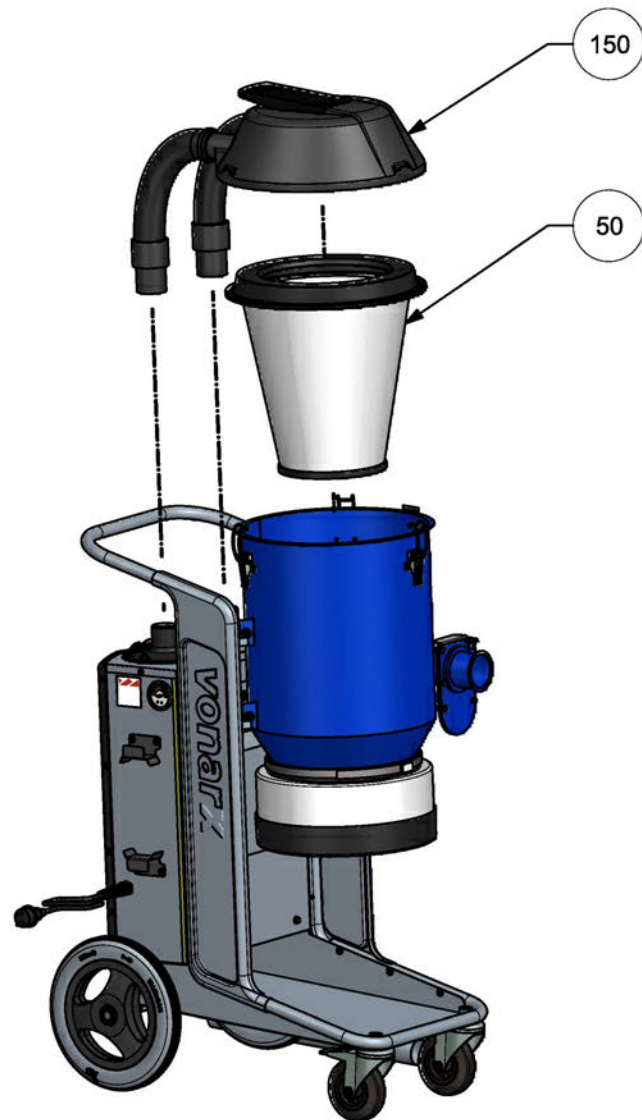
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ART.NR. P2125-11 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE Vonarx - S201 - Vacuum Cleaner 230V			FINISH	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
		DATE	03-Apr-2023	FOR UNDERFINED MACHINING TOLERANCES USE ISO 2768-MK.
		STATUS		FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
				ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 3 / 7
				SIZE: A3




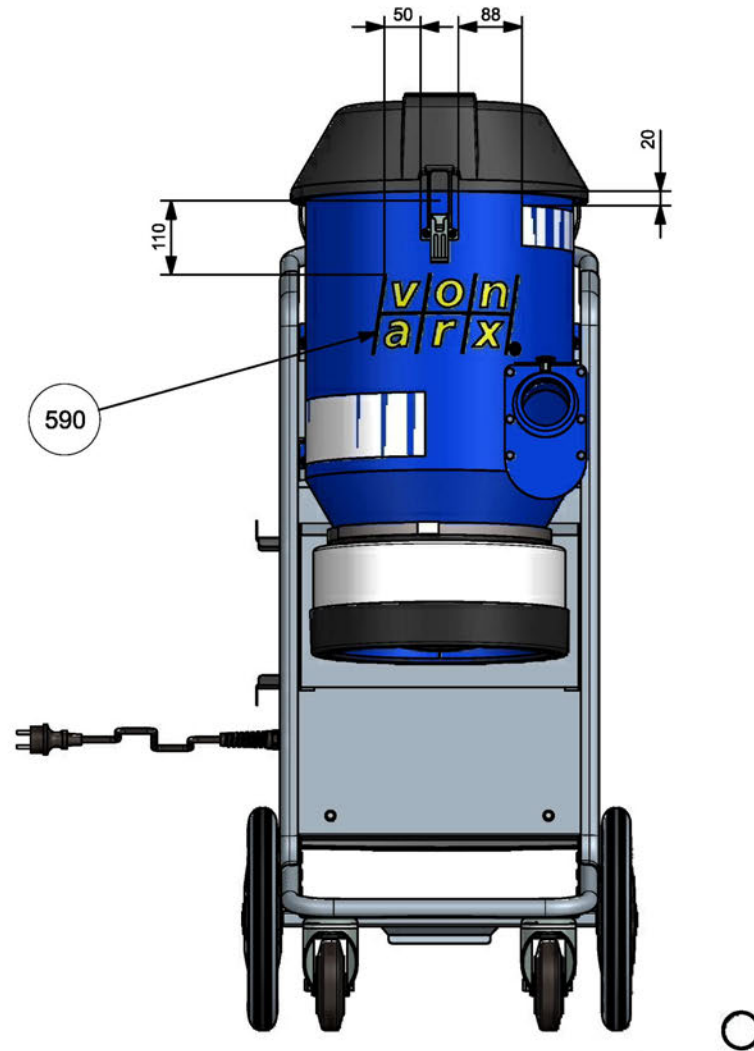
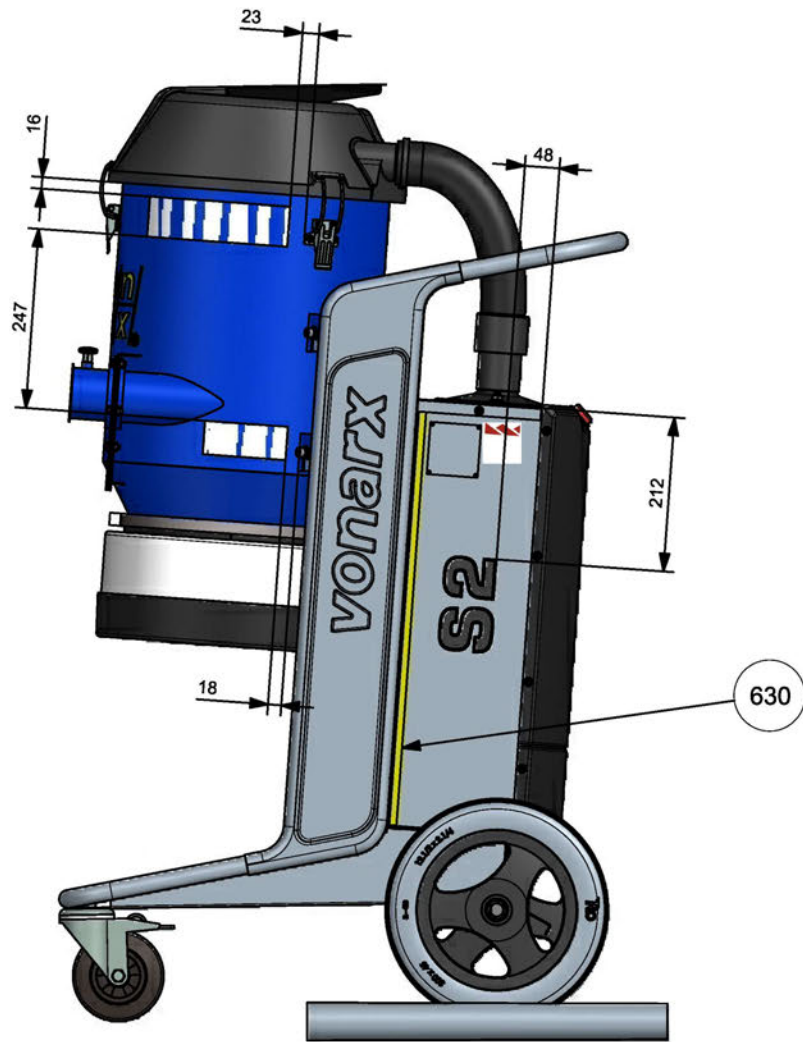
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ART.NR. P2125-11 -	REV. 00	PROJECTION	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE Vonarx - S201 - Vacuum Cleaner 230V			FINISH	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
		DATE	03-Apr-2023	FOR UNDERFIED MACHING TOLERANCES USE ISO 2768-MK,
		STATUS		FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
				ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SIZE: A3
			SHEET 4 / 7	




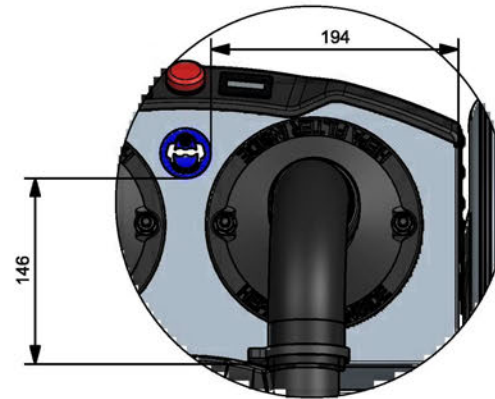
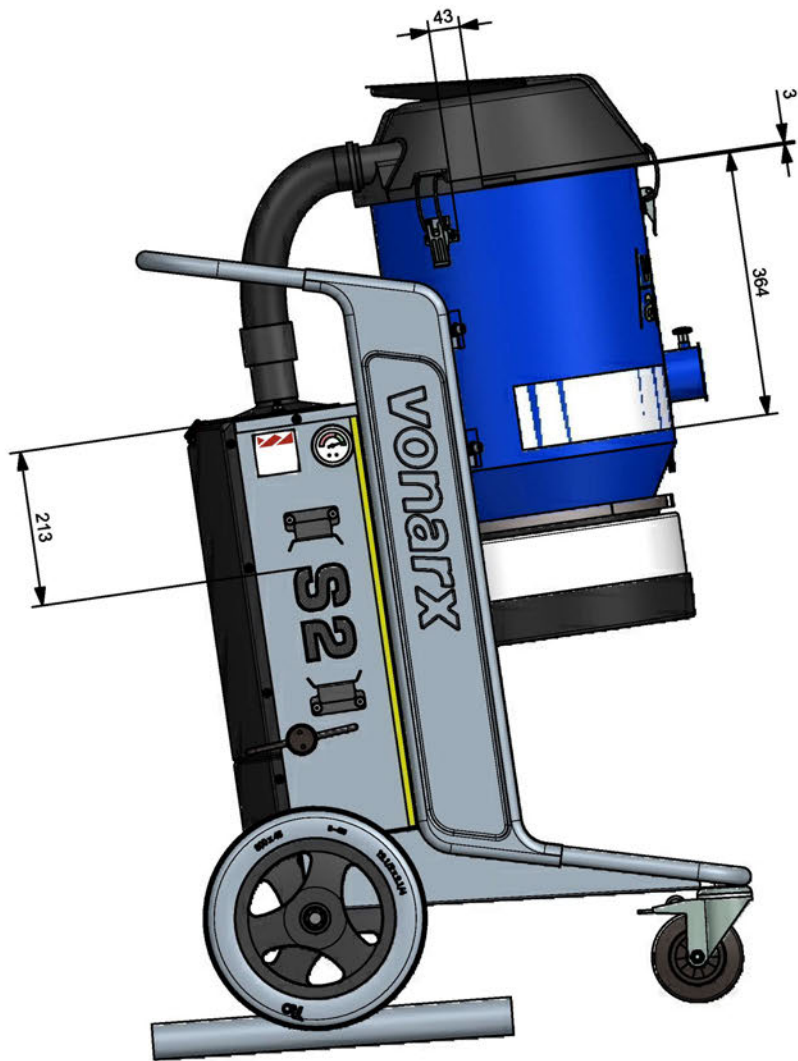
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ART.NR. P2125-11 -	REV. 00	PROJECTION	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE Vonarx - S201 - Vacuum Cleaner 230V			FINISH	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
		DATE	03-Apr-2023	FOR UNDERFIED MACHING TOLERANCES USE ISO 2768-MK,
		STATUS		FOR WELDING SS-EN ISO 13620-BF, MACHINED SURFACE FINISH
				ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 5 / 7
				SIZE: A3

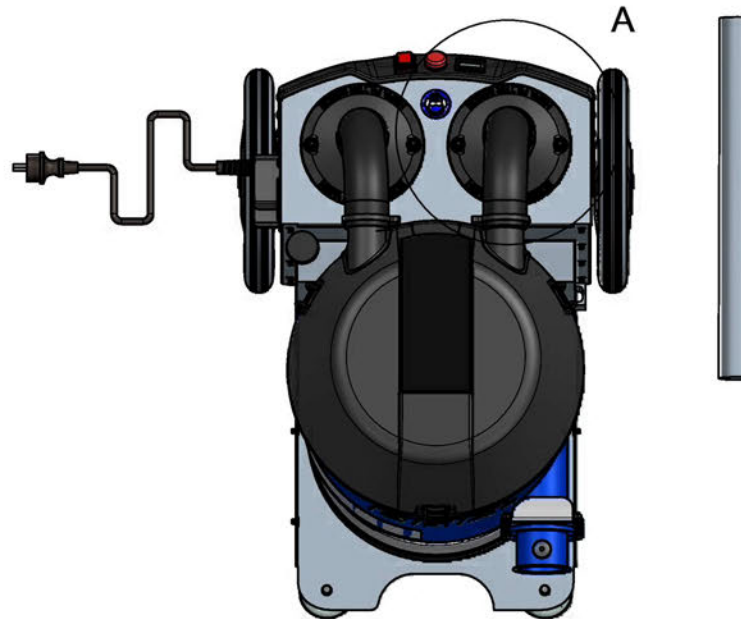


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ART.NR. P2125-11 -	REV. 00	PROJECTION	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE Vonarx - S201 - Vacuum Cleaner 230V			FINISH	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
		DATE	03-Apr-2023	FOR UNDERFIED MACHING TOLERANCES USE ISO 2768-MK,
		STATUS		FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
				ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SIZE: A3
			SHEET 6 / 7	

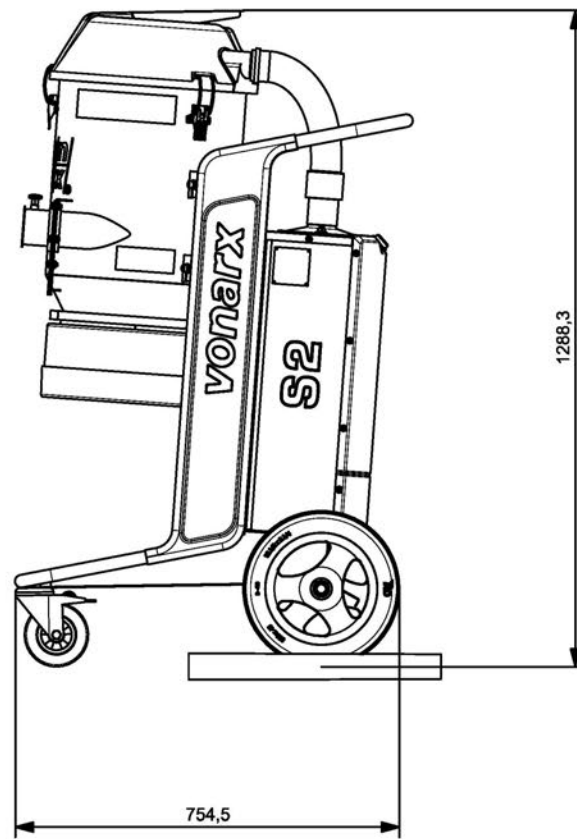
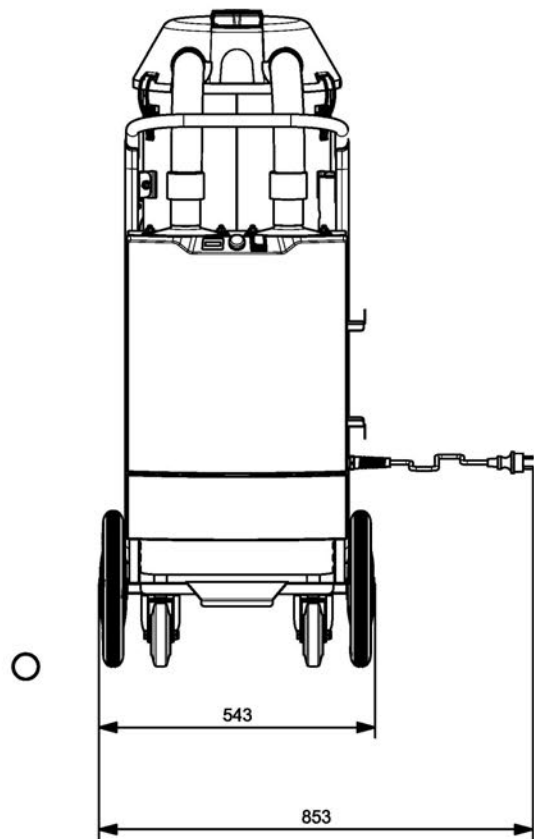


DETAIL A
SCALE 1:4



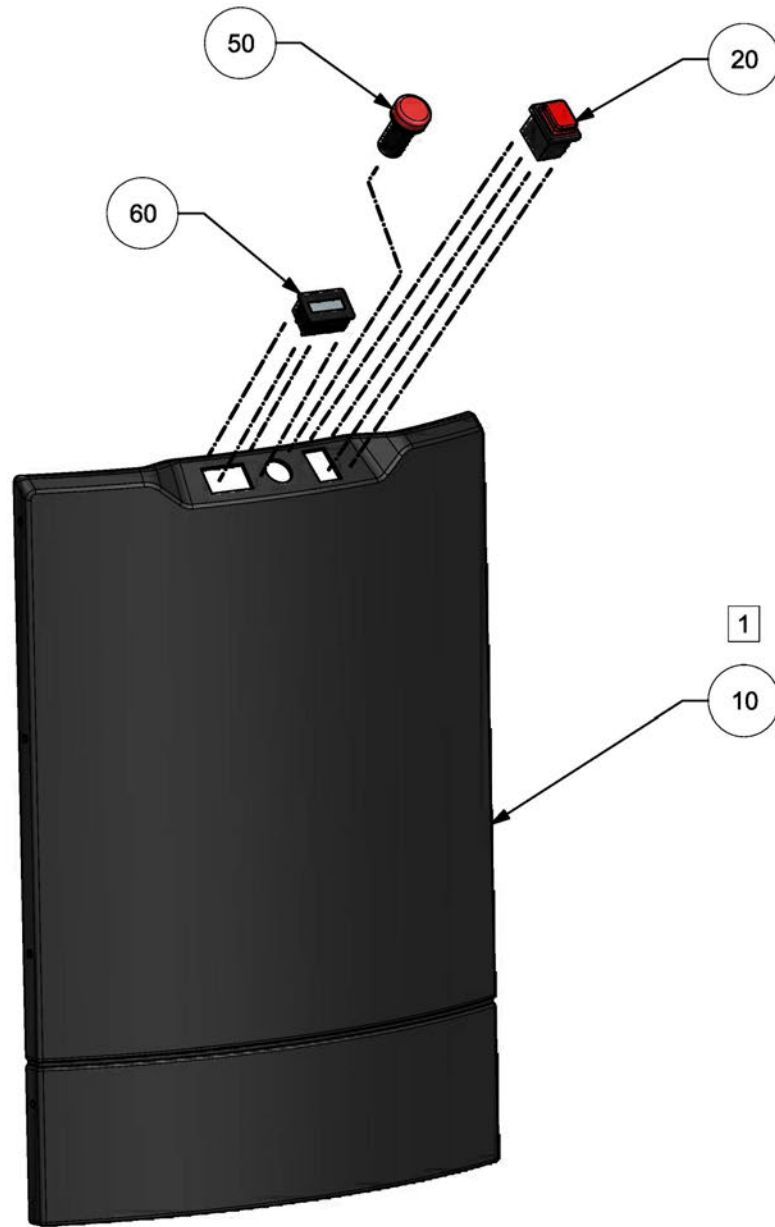
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ART.NR. P2125-11 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE Vonarx - S201 - Vacuum Cleaner 230V			FINISH	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
		DATE	03-Apr-2023	FOR UNDERFIED MACHING TOLERANCES USE ISO 2768-MK.
		STATUS		ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 7 / 7
				SIZE: A3



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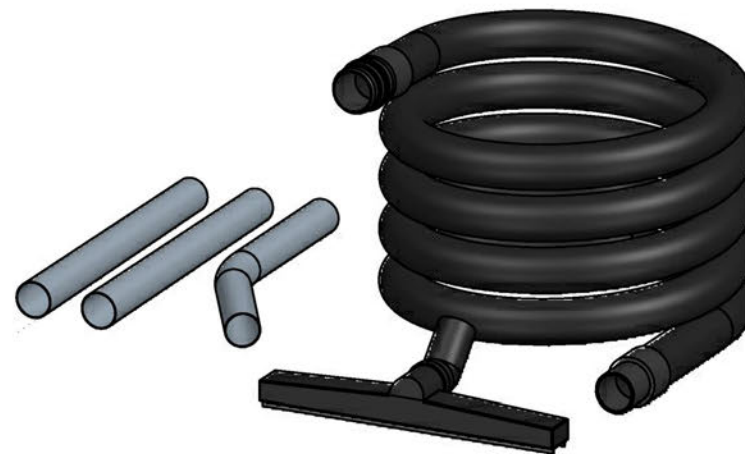
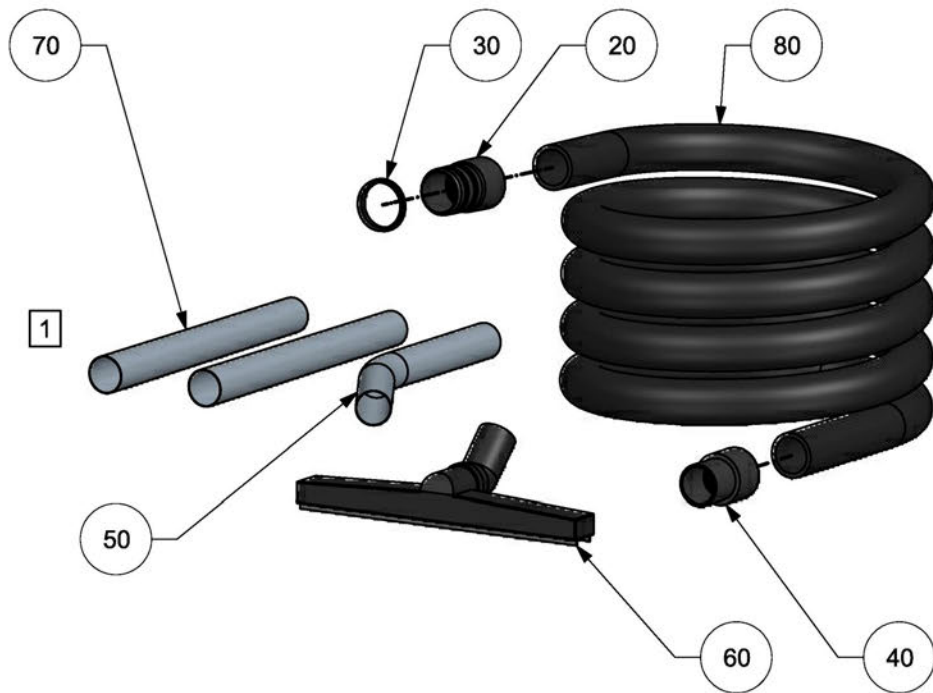
ART.NR. P2125-11 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE Vonarx - S201 - Vacuum Cleaner 230V			FINISH	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125-Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13620-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		DATE	03-Apr-2023	
		STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 7
				SIZE: A3



NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY
60	R750010/00	WORK TIME TRACKER	TRUMETER 3410-5000 – AC-DC HR	-	1
50	R7500166/00	LED SIGNAL LIGHT	HARMONY XB5KS2M4-AC230V	-	1
40	P7000357/00	INSULATION	TOP COVER ELECTRIC BOX	-	1
30	P7000358/00	INSULATION	BOT COVER ELECTRIC BOX	-	1
20	R7500001/00	SWITCH	ROCKER 22X30 ON-OFF IP65	B4MASK48N1G21000	1
10	P7000962/01	COVER	HEPA FILTER S2-S3 OEM	-	1

ART.NR. 7000963 -	REV. 01	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE COVER - ELECTRIC BOX CPL S2-S3 OEM			FINISH -	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
1	Revised: P7000962	27.02.2023	pd3	P2125 - Puvac - Vacuum Cleaner
				UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SIZE: A3

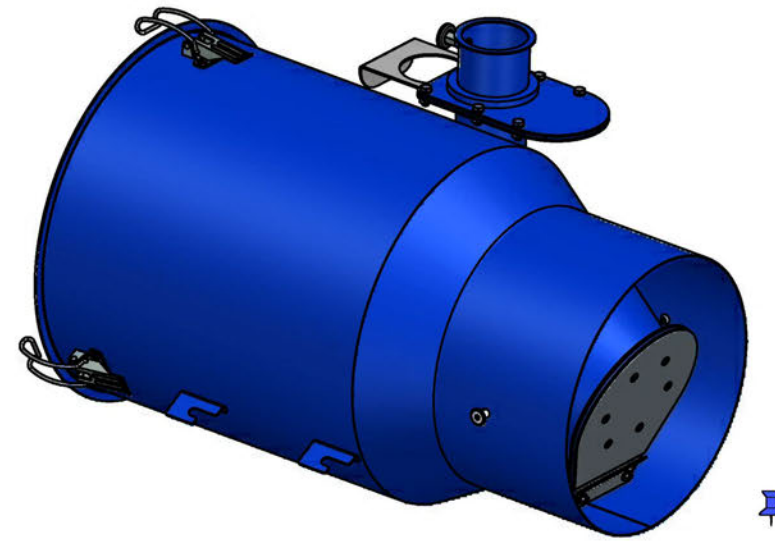
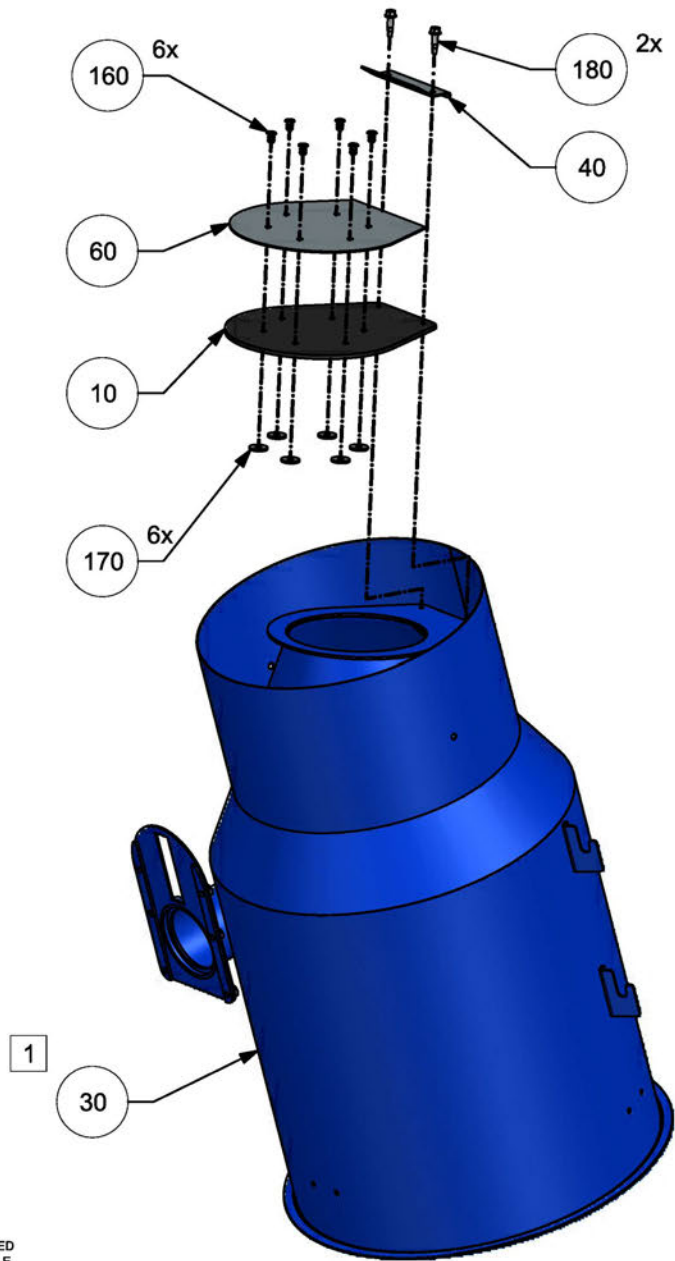
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NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY
80	P7001072/00	HOSE	D50 MM X 7.5M	BASE ITEM 7500141	1
70	R7500147/01	WAND	D50X498	-	2
60	R7500143/00	FLOOR TOOL	TO HOSE 50MM	-	1
50	R7500142/01	WAND	D50X580	-	1
40	R7500018/00	AIR DUCT ADAPTER	T65-50	-	1
30	R7500004/00	SEALING	V RING	SKF 60 VS V	1
20	P7000283/00	CONNECTOR	D51 HOSE THREADED	-	1

ART.NR. 7001064 -		REV. 01	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE HOSE - SET S2-S3-T4				FINISH -	
NOTES: -					
1	Revised: R7500147, R7500142	03.04.2023	pd3	DESIGNER	PROJECT
				DATE	P2125 -
				LAST CHANGE	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS.
				DATE	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK.
				STATUS	FOR WELDING SS-EN ISO 13820-BF. MACHINED SURFACE FINISH
				SHEET 1 / 1	ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 1	SIZE: A3

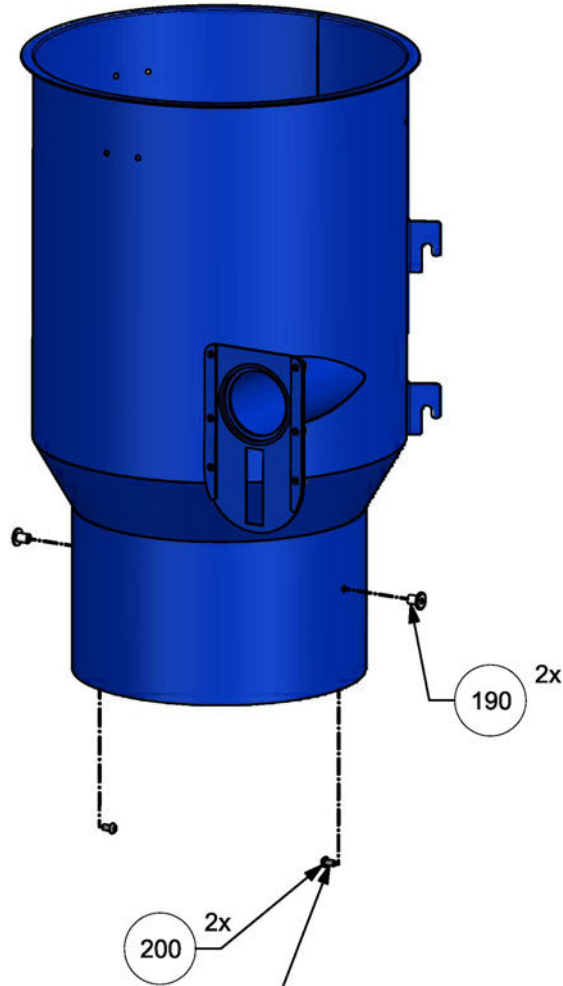
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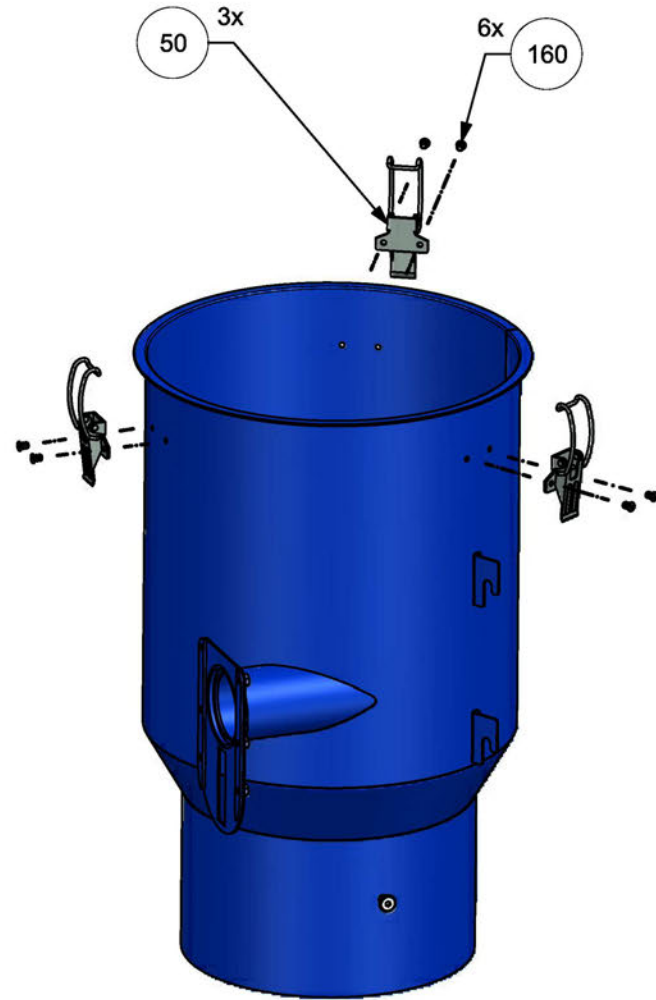
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY
250	S012384/00	DIN_6798_A, 6	SERRATED LOCK WASHER, DIN 6798 A, 6	-	6
240	S111552/00	DIN_4017,B,M6x16,8.	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M6x16,8.8	NX Standard Part	6
230	P7000405/00	SEALING	BLAST GATE	-	2
210	R7500038/00	INDEXING PLUNGER	GN.822.1-6-B-ST	ELESA NR.36425	1
200	S113667/00	DIN_7380,M6x10,10.9	Hexagon Socket Button Head Screw, DIN EN ISO 7380-2004,M6x10,10.9	NX Standard Part	2
190	S7500039/00	NUT	M6 - FLAT HEX	ESSENTRA 463194	2
180	S012422/00	DIN_7504_K, ST5.5X22	HEX HEAD SELF-DRILLING SCREW TYPE K, DIN 7504 K, ST5.5X22	-	2
170	S008772/00	DIN_440,M5,4.8	Washer, DIN 440-2001,M5,4.8	NX Standard Part	6
160	S012416/00	ISO_15976, 4.8x12.4	SEALING BLIND RIVET, ISO 15976, 4.8X12.4	-	12
120	P7000068/01	PLATE	BLAST GATE MID	-	1
110	P7001144/00	BLAST GATE	FRONT WELD ASSY VONARX	-	1
60	P7000010/00	PLATE	TANK BOT	-	1
50	R7500012/00	TOGGLE	CLAMP	TLL.Z-24/125	3
40	P7000011/00	PLATE	TANK HINGE	-	1
30	P7001143/00	TANK	S2 WELD ASSY VONARX	-	1
10	P7000012/00	SEAL	TANK BOTTOM	-	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY

ART.NR. 7001142 -		REV. 00	PROJECTION 	MATERIAL	
TITLE TANK - S2 CPL VONARX				FINISH	
NOTES: -					
1	Revised P7000000,P7000066	02.01.2023.	pd4	DESIGNER	PALLAG DESIGN
2	Removed S106885, added: S012384, S111552	27.02.2023	pd3	DATE	PROJECT P2125 - Puvac - Vacuum Cleaner
				LAST CHANGE	PALLAG DESIGN
				DATE	02-Apr-2023
				STATUS	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13820-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 3	SIZE: A3

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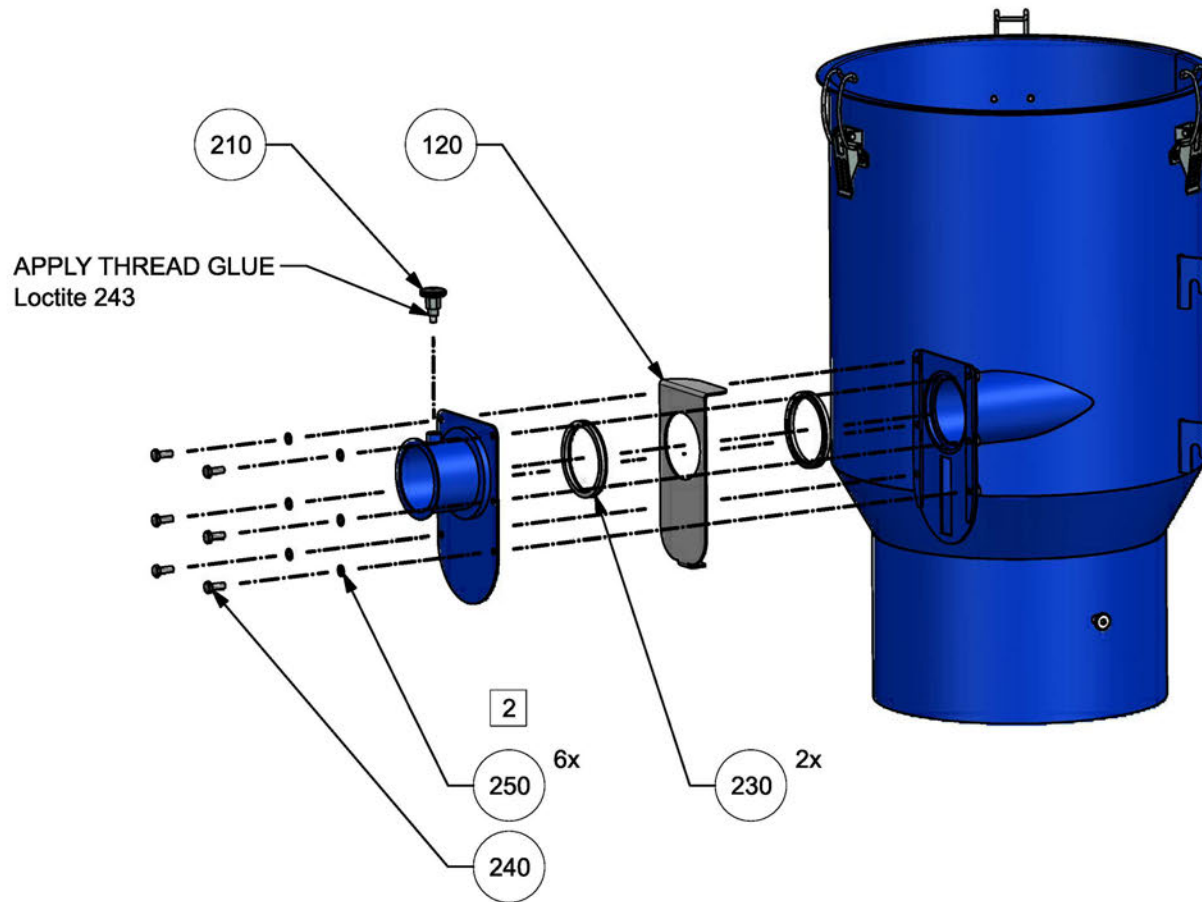


APPLY THREAD GLUE
Loctite 243



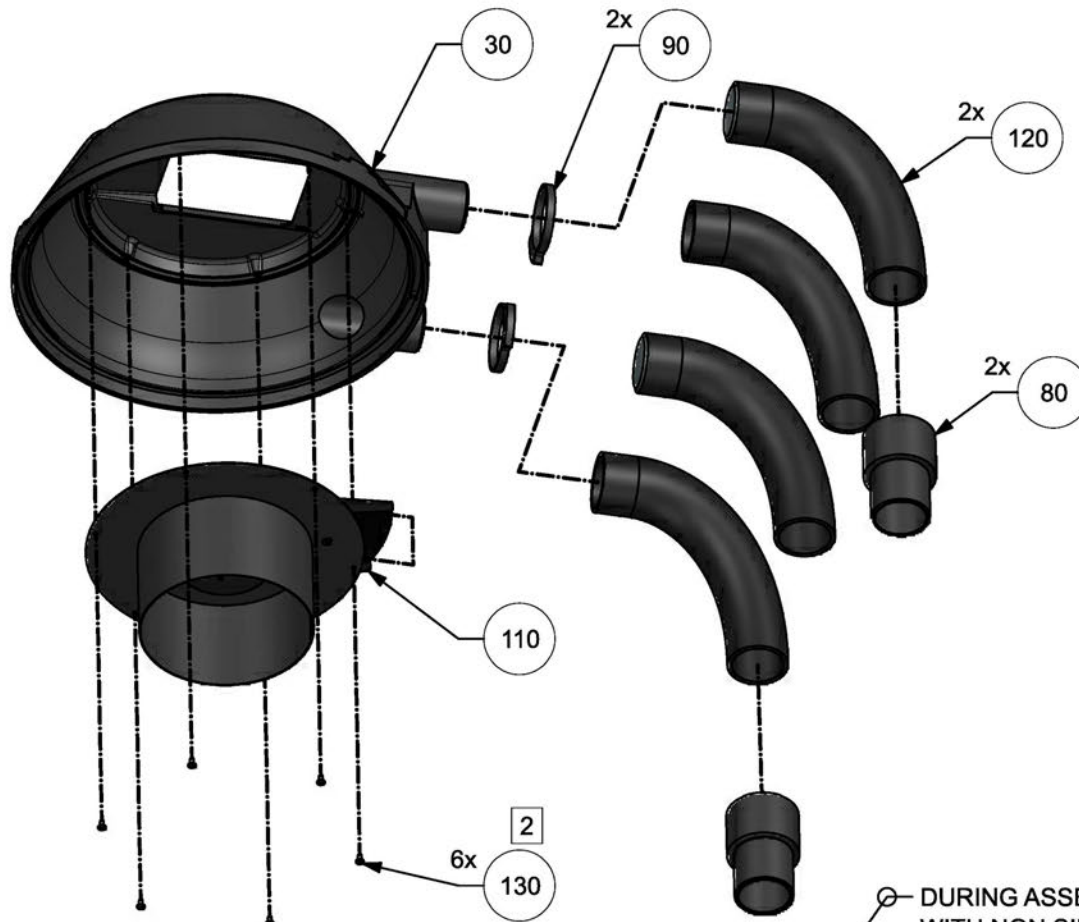
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ART.NR. 7001142 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE TANK - S2 CPL VONARX			FINISH	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFIED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		DATE	02-Apr-2023	
		STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 3
				SIZE: A3



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ART.NR. 7001142 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE TANK - S2 CPL VONARX			FINISH	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFIED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		DATE	02-Apr-2023	
		STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 3 / 3
				SIZE: A3



○ DURING ASSEMBLY, FILL UP THE MARKED GROOVE WITH NON SILICON BASED ADHESIVE

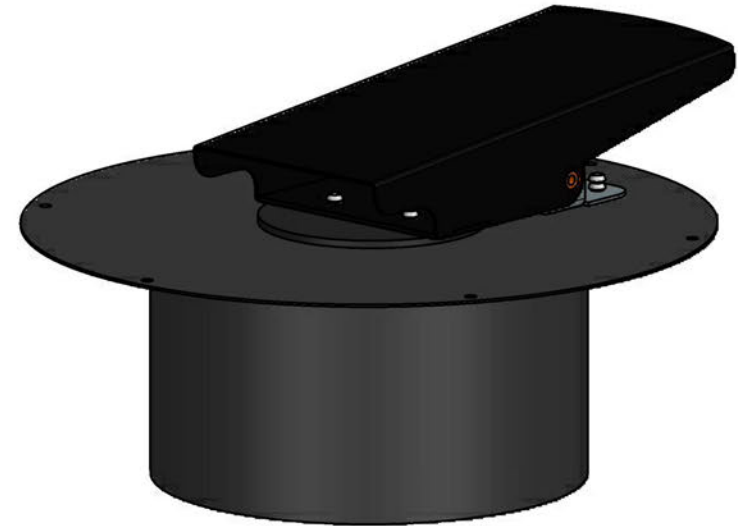
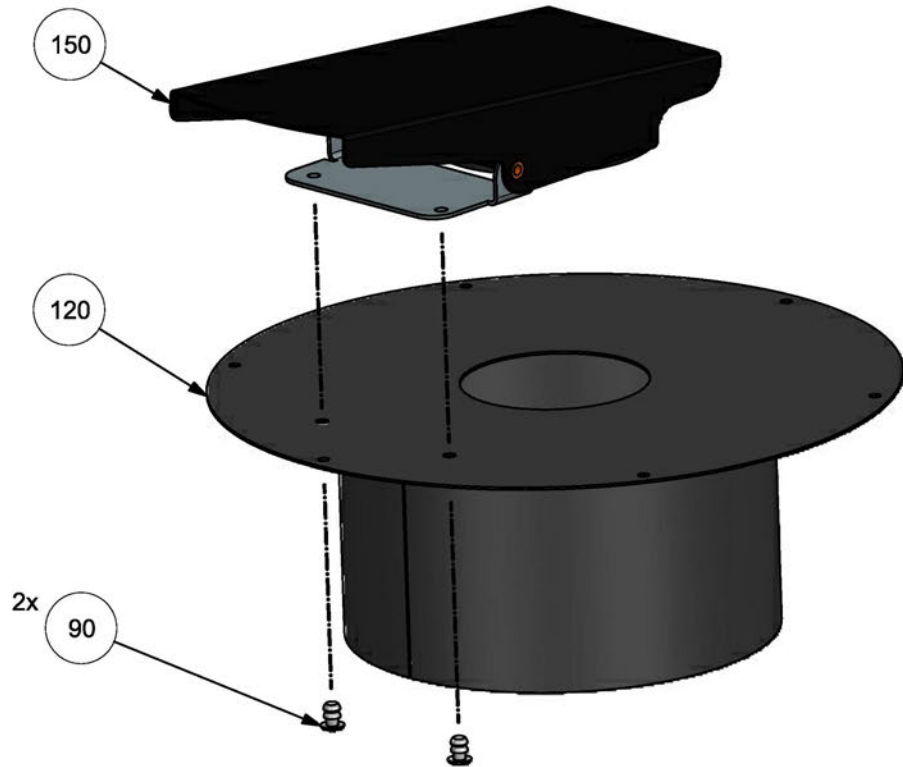


NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY
130	S012955/00	SCREW	KA40X8-P-RWH	-	6
120	P7000268/00	HOSE	D50X370MM	BASE ITEM 7500141	2
110	A7001169/00	PULSE JET	CPL VONARX	-	1
90	R7500013/00	QUICK LOCK	60MM	ESSENTA NR. 135012459902	2
80	R7500018/00	AIR DUCT ADAPTER	T65-50	-	2
30	P7000231/01	COVER	TANK TOP S2-T4	-	1

ART.NR. 7001168 -		REV. 00	PROJECTION 	MATERIAL	
TITLE COVER - VACUUM TOP S2 VONARX				FINISH	
NOTES: -					
1	Revised: A7000166	05.03.2023	pd4	DATE	DESIGNER PALLAG DESIGN PROJECT
2	Changed: S012432 to S012955	22.03.2023	pd3	LAST CHANGE	P2125 - Puvac - Vacuum Cleaner
				DATE	02-Apr-2023
				STATUS	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 1	SIZE: A3

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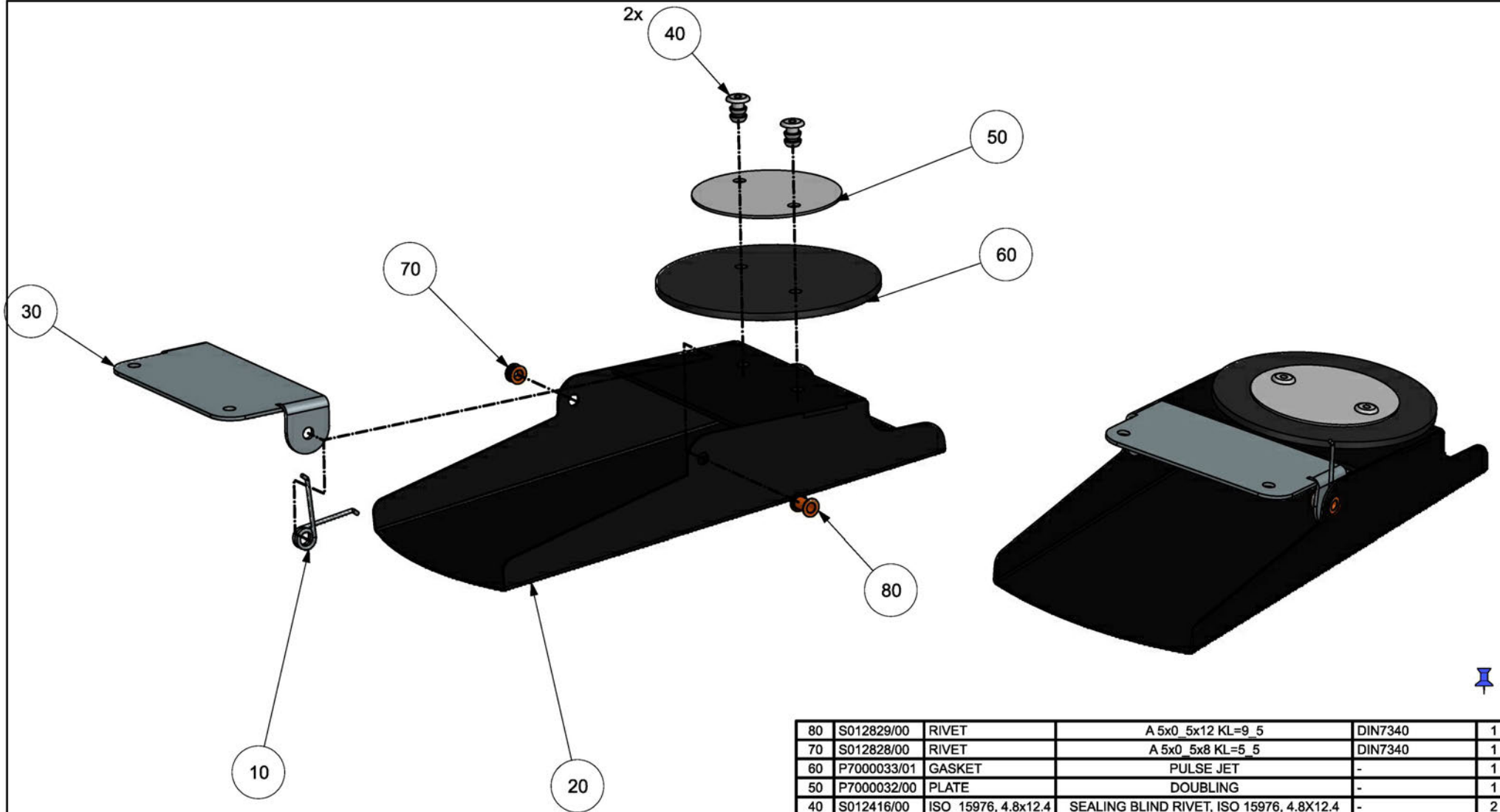




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NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY
150	A7001170/00	PULSE JET ARM	ASSY VONARX	-	1
120	P7000397/01	PLATE	PULSE JET WELD	-	1
90	S012416/00	ISO_15976, 4.8x12.4	SEALING BLIND RIVET, ISO 15976, 4.8X12.4	-	2

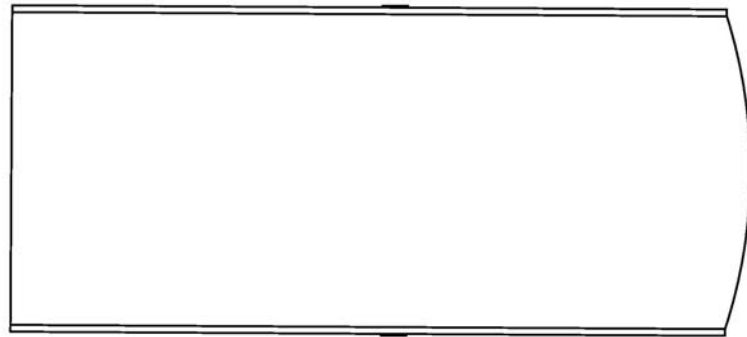
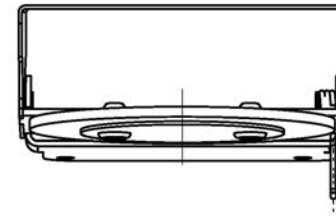
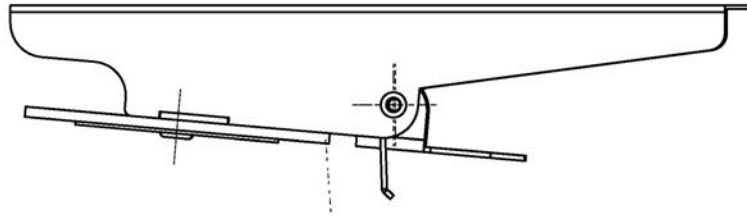
ART.NR. 7001169 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941	
TITLE PULSE JET - CPL VONARX			FINISH -		
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT	
		DATE		P2125 - Puvac - Vacuum Cleaner	
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.	
		DATE	02-Apr-2023	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK,	
		STATUS		FOR WELDING SS-EN ISO 13620-BF, MACHINED SURFACE FINISH	
				ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.	
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 1	SIZE: A3



NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY
80	S012829/00	RIVET	A 5x0_5x12 KL=9_5	DIN7340	1
70	S012828/00	RIVET	A 5x0_5x8 KL=5_5	DIN7340	1
60	P7000033/01	GASKET	PULSE JET	-	1
50	P7000032/00	PLATE	DOUBLING	-	1
40	S012416/00	ISO_15976, 4.8x12.4	SEALING BLIND RIVET, ISO 15976, 4.8x12.4	-	2
30	P7001134/00	CONSOLE	PULSE JET	-	1
20	A7001171/00	HANDLE	PULSE JET WELD ASSY VONARX	-	1
10	R7001135/00	TORSION SPRING	1_5x20x6	-	1
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY

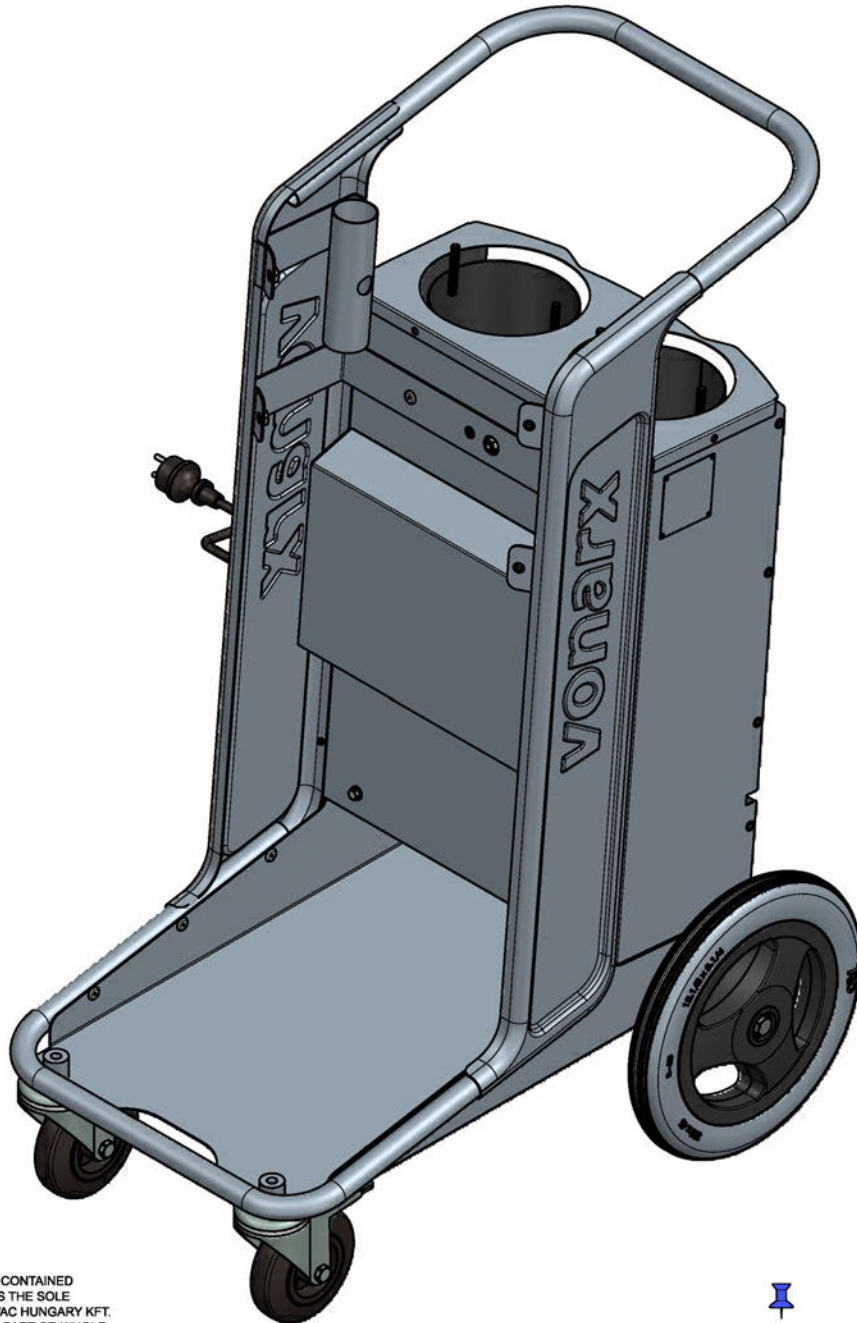
ART.NR. 7001170 -	REV. 00	PROJECTION 	MATERIAL Brass	 TRUE QUALITY SINCE 1941	
TITLE PULSE JET ARM - ASSY VONARX			FINISH -		
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
			DATE		P2125-Puvac - Vacuum Cleaner
			LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
			DATE	02-Apr-2023	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK,
			STATUS		FOR WELDING SS-EN ISO 13820-BF, MACHINED SURFACE FINISH
					ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 2	SIZE: A3

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ART.NR. 7001170 -	REV. 00	PROJECTION 	MATERIAL Brass	 <small>TRUE QUALITY SINCE 1941</small>	
TITLE PULSE JET ARM - ASSY VONARX			FINISH -		
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT	
		DATE		P2125-Puvac - Vacuum Cleaner	
		LAST CHANGE	PALLAG DESIGN	<small>UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.</small>	
		DATE	02-Apr-2023		
		STATUS			
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 2	SIZE: A3

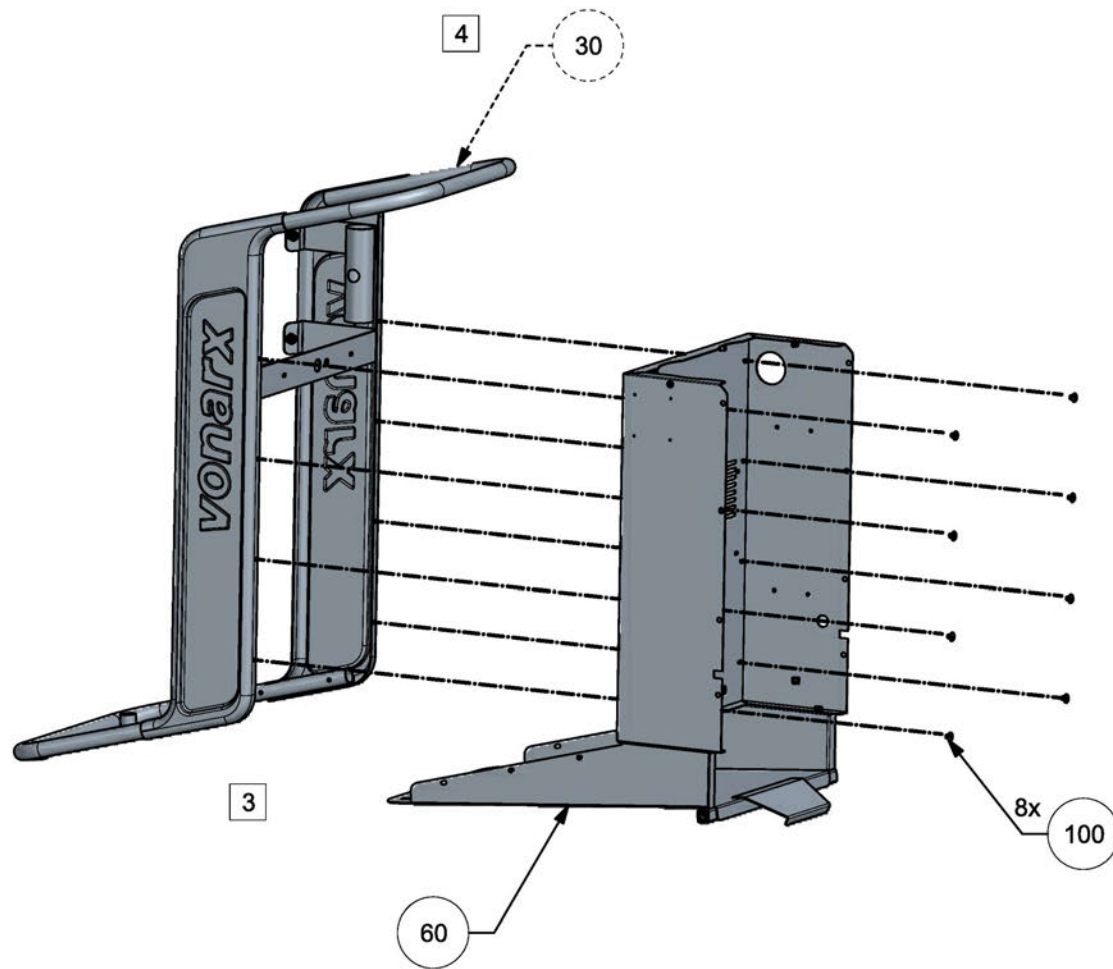


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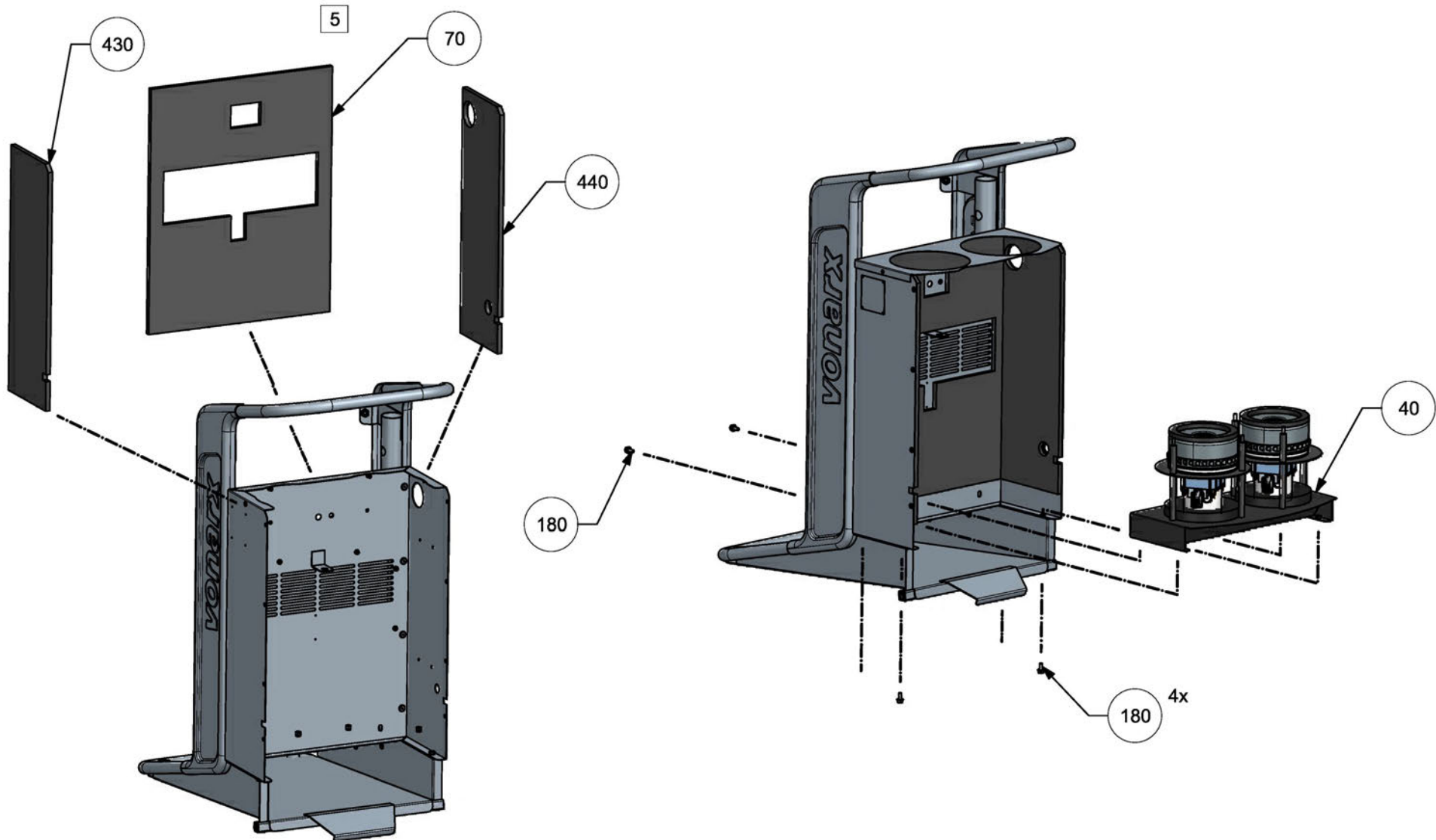
530	P7001176/00	COVER	BASE FRAME VONARX	-	1
520	S114308/00	DIN_7049,B,ST4.8x9,5,8,8	Cross Recessed Pan Head Tapping Screw, Type C, Head Type Z, DIN EN ISO 7049-1983(ISO 7049-1983),ST4.8x9,5,8,8	NX Standard Part	6
510	R7500175/00	CONNECTOR	QSF-1-4 INCH - 6-B	FESTO 153024	1
500	R7500049/00	FITTING	PUSH IN - QSLF-1/4-6-B	FESTO NR. 70990936	1
490	R7500047/00	FITTING	QSML-M5-6	FESTO NR.70990974	1
480	S114240/00	DIN_7049,B,ST2.9x9,5,8,8	Cross Recessed Pan Head Tapping Screw, Type C, Head Type Z, DIN EN ISO 7049-1983(ISO 7049-1983),ST2.9x9,5,8,8	NX Standard Part	1
470	S012536/00	DIN 6798 A, 3	SERRATED LOCK WASHER, DIN 6798 A, 3	-	1
450	R7500172/00	SOFT STARTER	MINI EN 08 05 2009	-	1
440	P7001122/00	INSULATION	ELECTRIC BOX SIDE S2	-	1
430	P7001123/00	INSULATION	ELECTRIC BOX LEFT SIDE S2	-	1
420	P7001114/00	CORD HOLDER	CORD HOLDER	-	2
400	S012532/00	RIVET	2.4x4 BR SDH DIN7337 A	-	4
390	P7000495/00	PRODUCT PLATE	S201	-	1
380	P7001174/00	COVER PLATE	HEPA FILTER VONARX	-	1
360	S108548/00	DIN_4762,M5x16,8,8	Hexagon Socket Head Cap Screw, DIN EN ISO 4762 (ISO 4762-2004),M5x16,8,8	NX Standard Part	1
350	S105932/00	DIN_4035,B,M5x0,8,8,8	Hexagon Thin Nut, Chamfered, DIN EN 24035 (ISO 4035-1999(E)),M5x0,8,8,8	NX Standard Part	5
340	A7000355/01	TUBE	PNEUMATIC S2	BASE ITEM 7500050	1
300	S012812/00	M5X20 - 0.3-2 - BRN KS	BLIND RIVET NUT	-	12
280	R7500003/00	ELECTRICAL FILTER	FP-250-16	KEMA NR. 51810	1
270	S012424/00	DIN_6923, M8, 8,8	HEXAGON NUT WITH SERRATED FLANGE, DIN 6923 ISO 4146, M8, 8,8	-	1
260	R7500029/00	PLUG	D45 PE ROUND GLIDE	ESSENTRA NR. 1350661	1
250	R7500120/00	CABLE GLAND	PG11 - 50.011PA-BS-SW	-	1
240	R7500005/00	CORD	CQ-03 16A 250V IP44	-	1
230	R7500121/00	NUT	PG11 - 211M	-	1
220	R7500041/00	SWITCH	VACUUM	-	1
210	R7500002/00	MANOMETER	CUSTOMIZED GAUGE DIAL	-	1
200	S012419/00	RIVET, 4.8x10	BLIND RIVET, BIG DOME HEAD, 4.8X11	-	2
180	S012421/00	DIN_6921, M6X20	SERRATED HEX FLANGE HEAD CAP SCREW, DIN 6921, M6X20,8,8	-	4
160	S106885/00	DIN_982,M6,8,8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M6,8,8	NX Standard Part	6
150	S012384/00	DIN_6798_A, 6	SERRATED LOCK WASHER, DIN 6798 A, 6	-	6
140	S111740/00	DIN_4017,B,M12x80,8,8	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M12x80,8,8	NX Standard Part	2
130	S105194/00	DIN_127_A,12,8,8	Spring Lock Washers, Form A DIN 127,12,8,8	NX Standard Part	2
120	S104110/00	ISO_7089,12,8,8	Plain Washer, Normal Series, DIN EN ISO 7089-2000,12,8,8	NX Standard Part	3
110	S111712/00	DIN_4017,B,M12x40,8,8	Hexagon Head Screw, Grades A and B, DIN EN 24017 (ISO 4017-1999),M12x40,8,8	NX Standard Part	2
100	S012400/00	RIVET, 4.8x10	BLIND RIVET, BIG DOME HEAD, 4.8X10	-	18
80	P7000186/01	COVER	HF WITH PNEUMATIC	-	1
70	P7000137/01	INSULATION	ELECTRIC BOX S2	-	1
60	P7001173/00	CHASSIS	S2 WELD ASSY VONARX	-	1
50	P7000022/01	TUBE	HEPAFILTER WELDING ASSY	-	1
40	A7000061/01	SET	ELECTRIC MOTOR S2	-	1
30	P7000945/00	MAIN FRAME	VONARX S2	-	1
20	R7500014/00	WHEEL	Ro R-403 300x45	-	2
10	R7500165/00	WHEEL	BRAKED CASTOR	5812005323SS	2
NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY

ART.NR.	7001172 -	REV.	00	PROJECTION	MATERIAL	
TITLE	BASE FRAME - S2 CPL VONARX			FINISH	-	
NOTES:	-			DESIGNER	PALLAG DESIGN	PROJECT
5	Revised: P7000137, added: P7001123, removed: S106885, S012384	17.02.2023	pd3	DATE		P2125 - Puvac - Vacuum Cleaner
6	Revised: A7000355; added: R7500175, S104110, R7500049, R7500047	09.03.2023.	pd3	LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13620-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
3	Revised: P7000127, P7000137	25.01.2023.	pd4	DATE	03-Apr-2023	
4	Added: P7001114, Revised: P7000061, P7000090	09.02.2023.	pd4	STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 8	SIZE: A3	



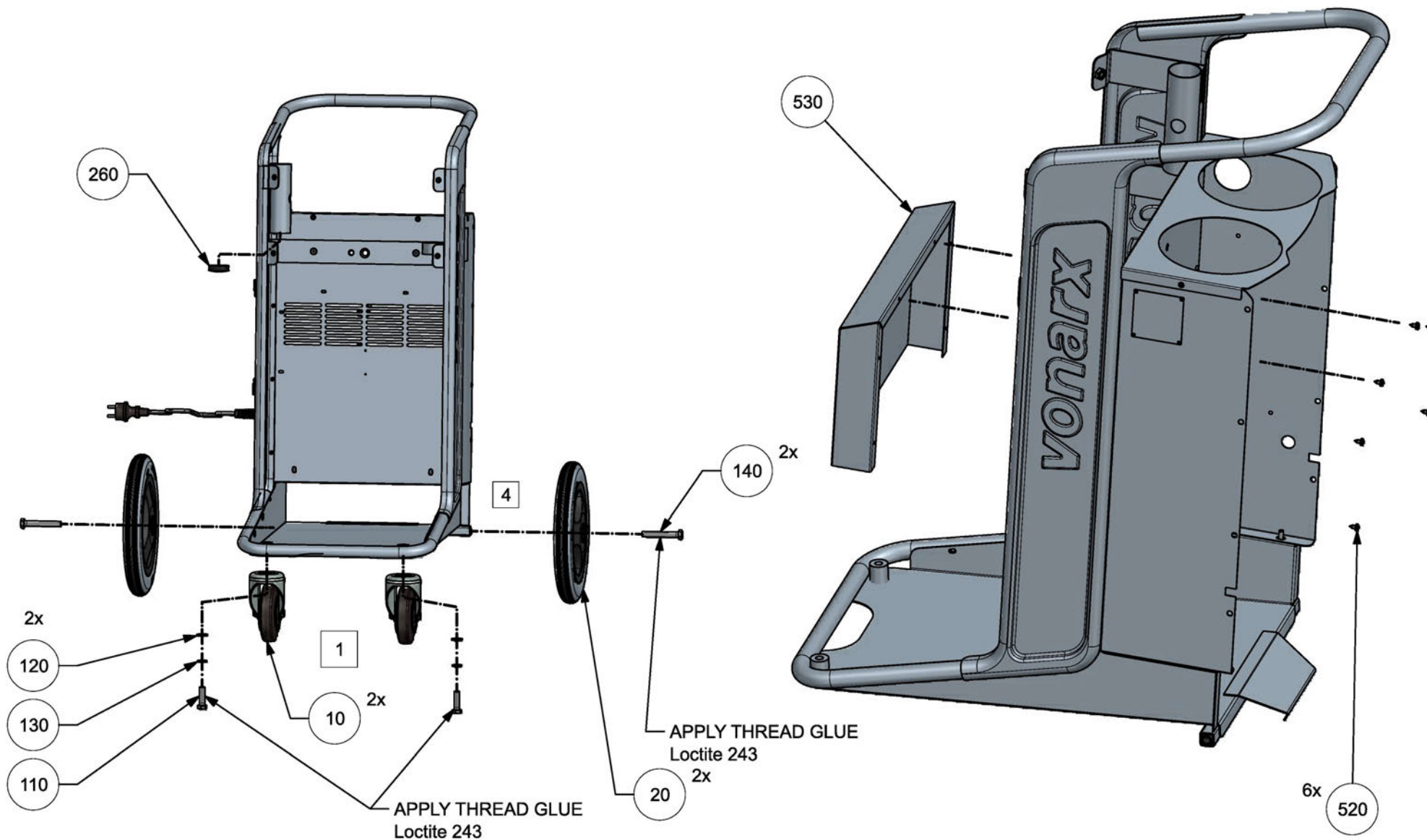
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ART.NR. 7001172 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941	
TITLE BASE FRAME - S2 CPL VONARX			FINISH -		
NOTES: -			DESIGNER	PALLAG DESIGN	PROJECT
			DATE		P2125 - Puvac - Vacuum Cleaner
			LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
			DATE	03-Apr-2023	FOR UNDERNEATH MACHINING TOLERANCES USE ISO 2768-MK.
			STATUS		FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH
					ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 8	SIZE: A3




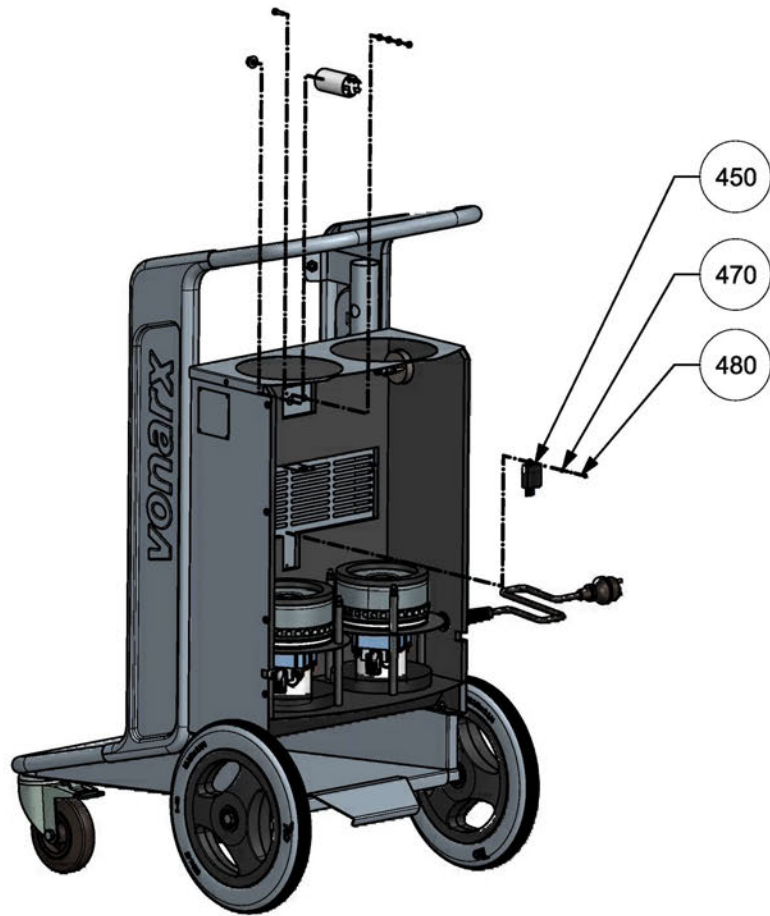
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ART.NR. 7001172 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE BASE FRAME - S2 CPL VONARX			FINISH -	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		DATE	03-Apr-2023	
		STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 5 / 8
				SIZE: A3

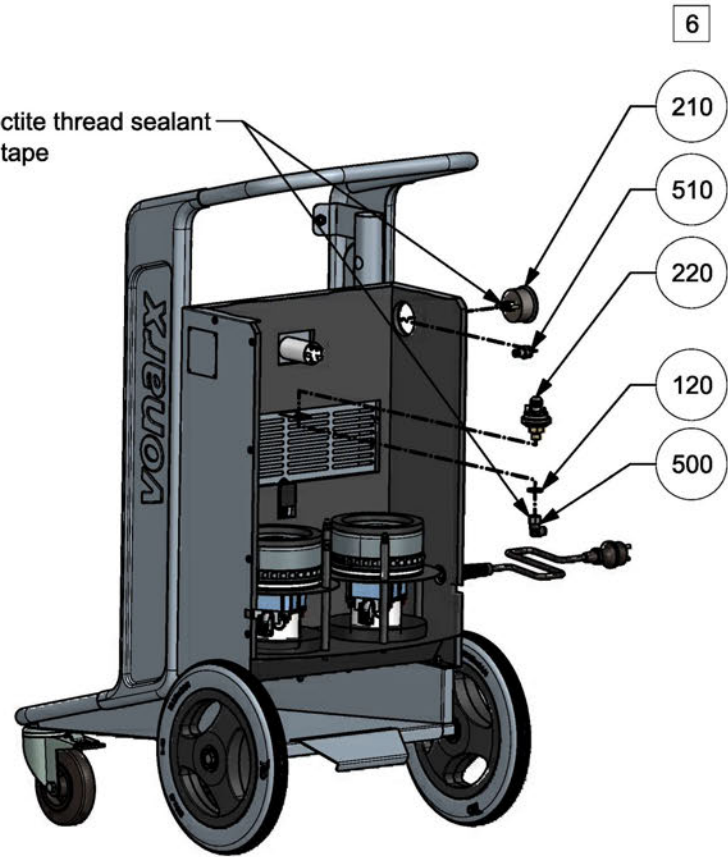


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ART.NR. 7001172 -	REV. 00	PROJECTION	MATERIAL	 <small>TRUE QUALITY SINCE 1991</small>
TITLE BASE FRAME - S2 CPL VONARX			FINISH -	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
				P2125 - Puvac - Vacuum Cleaner
			DATE	
			LAST CHANGE	PALLAG DESIGN
			DATE	03-Apr-2023
			STATUS	
NO.	CHANGE	DATE	DESIGNER	SHEET 4 / 8
				SIZE: A3

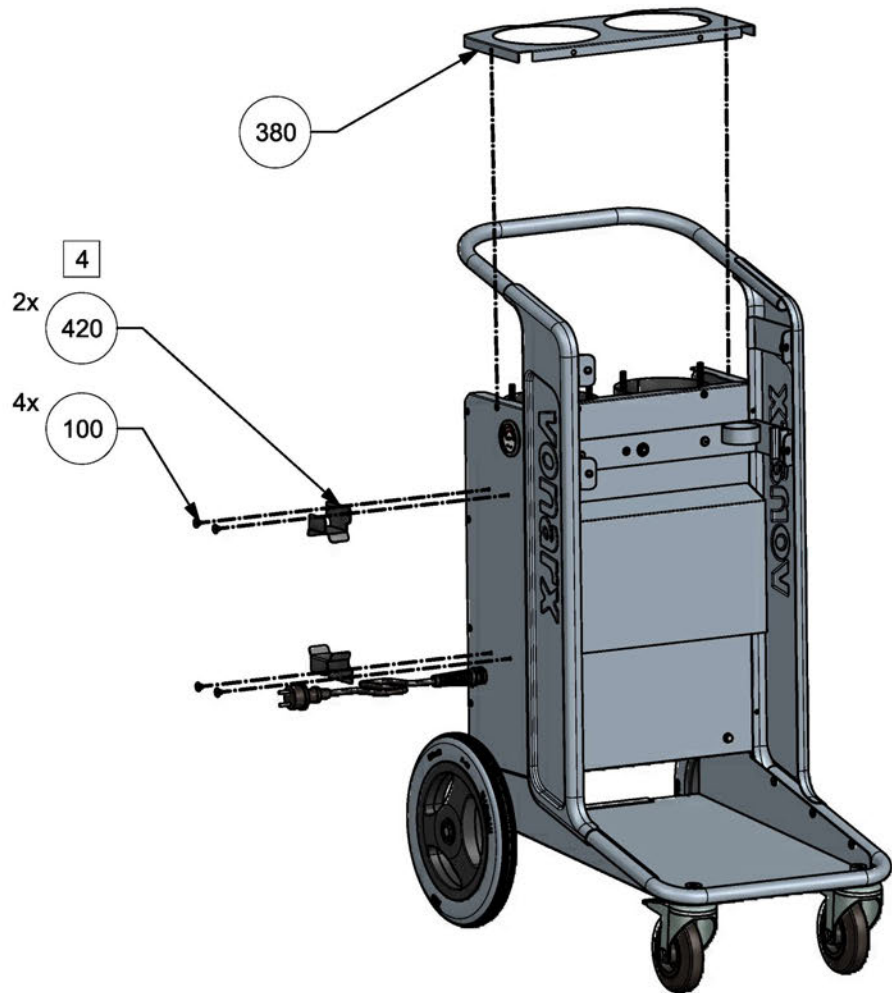


Apply Loctite thread sealant or teflon tape



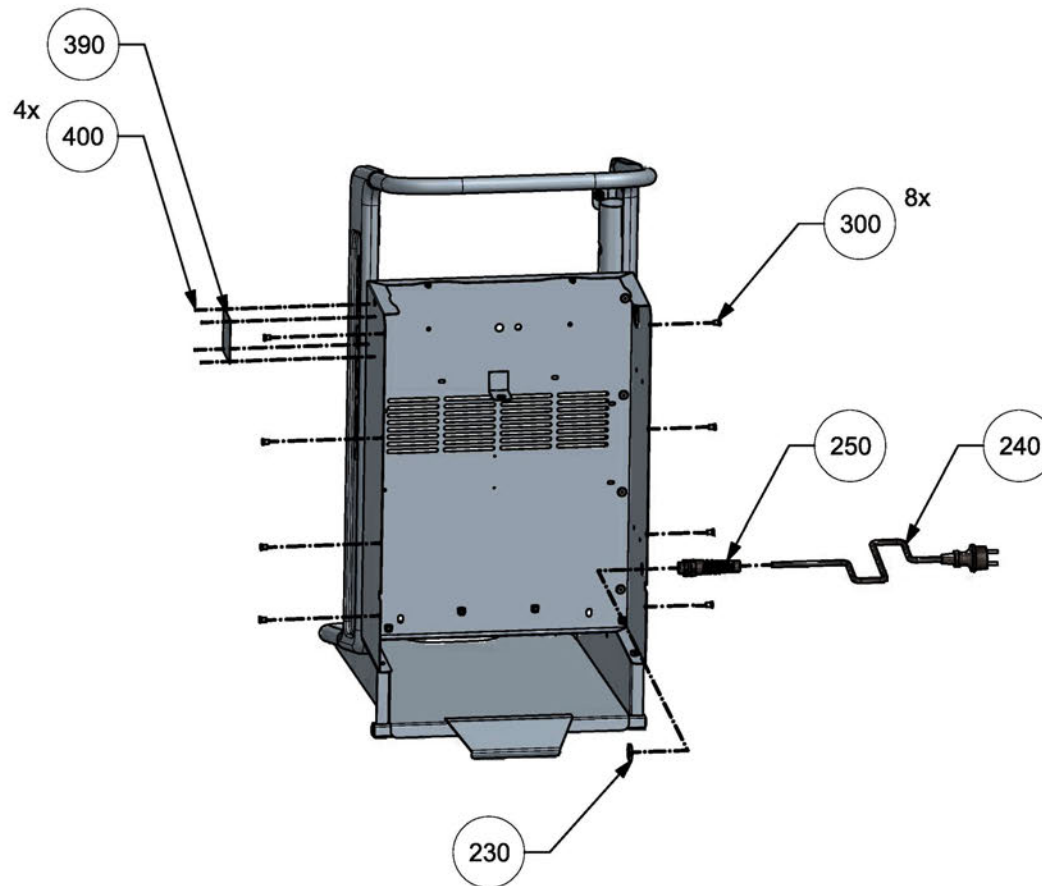
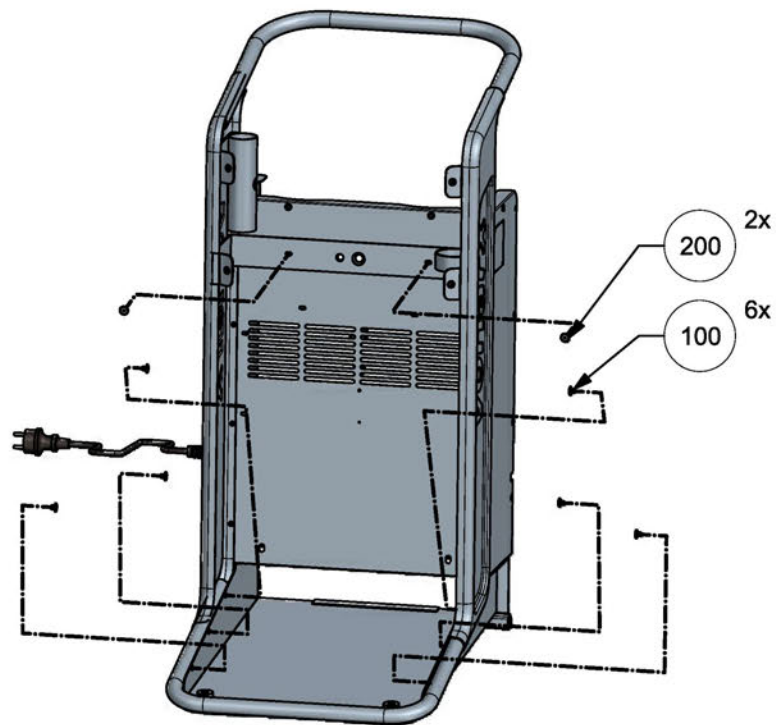
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ART.NR. 7001172 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE BASE FRAME - S2 CPL VONARX			FINISH -	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		DATE	03-Apr-2023	
		STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 6 / 8
				SIZE: A3



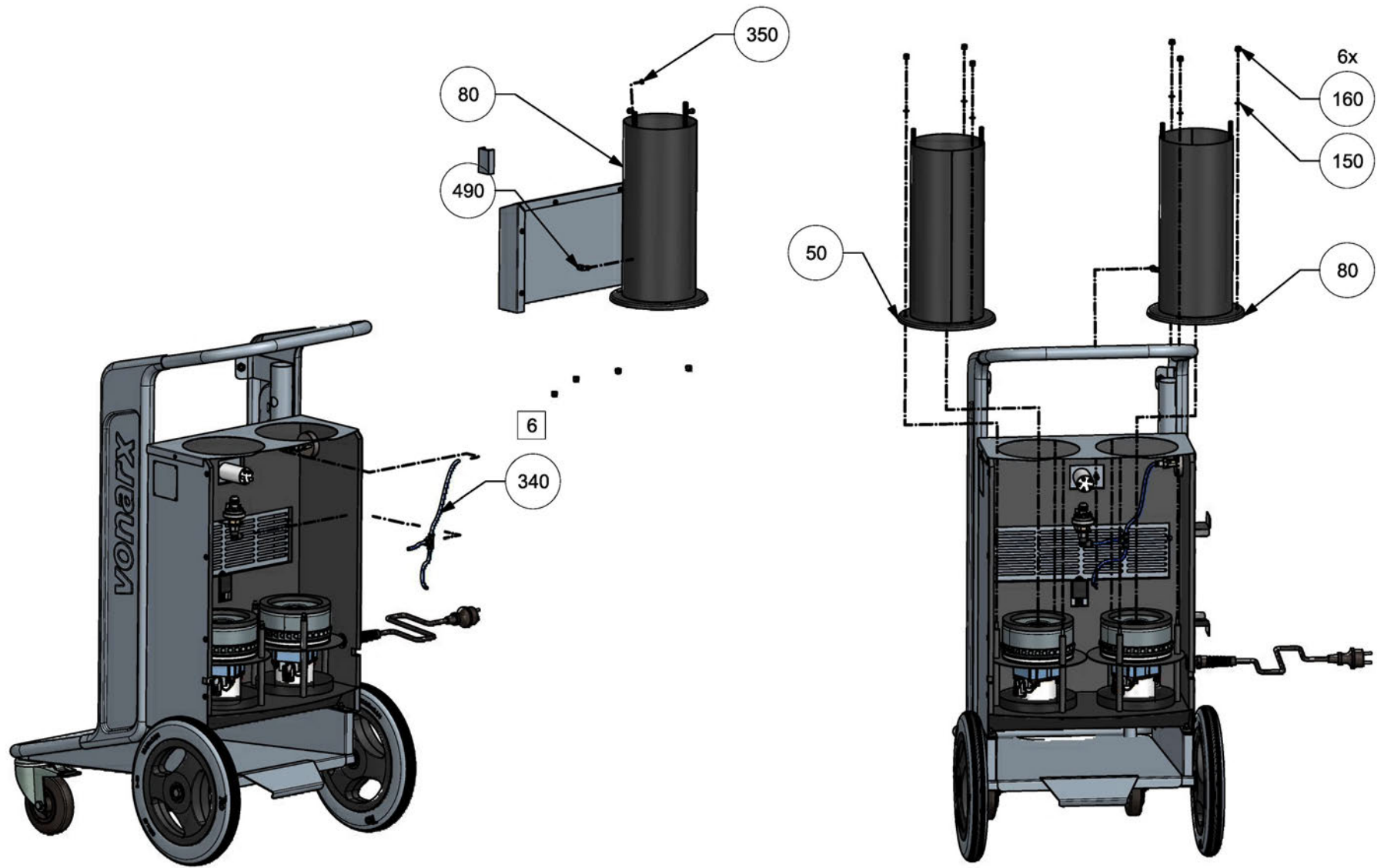
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ART.NR. 7001172 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941	
TITLE BASE FRAME - S2 CPL VONARX			FINISH -		
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT	
		DATE		P2125-Puvac - Vacuum Cleaner	
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFIED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.	
		DATE	03-Apr-2023		
		STATUS			
NO.	CHANGE	DATE	DESIGNER	SHEET 8 / 8	SIZE: A3



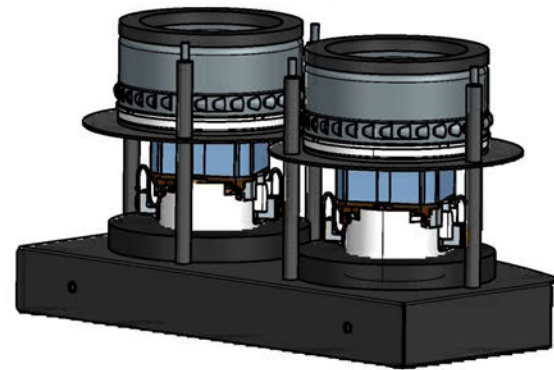
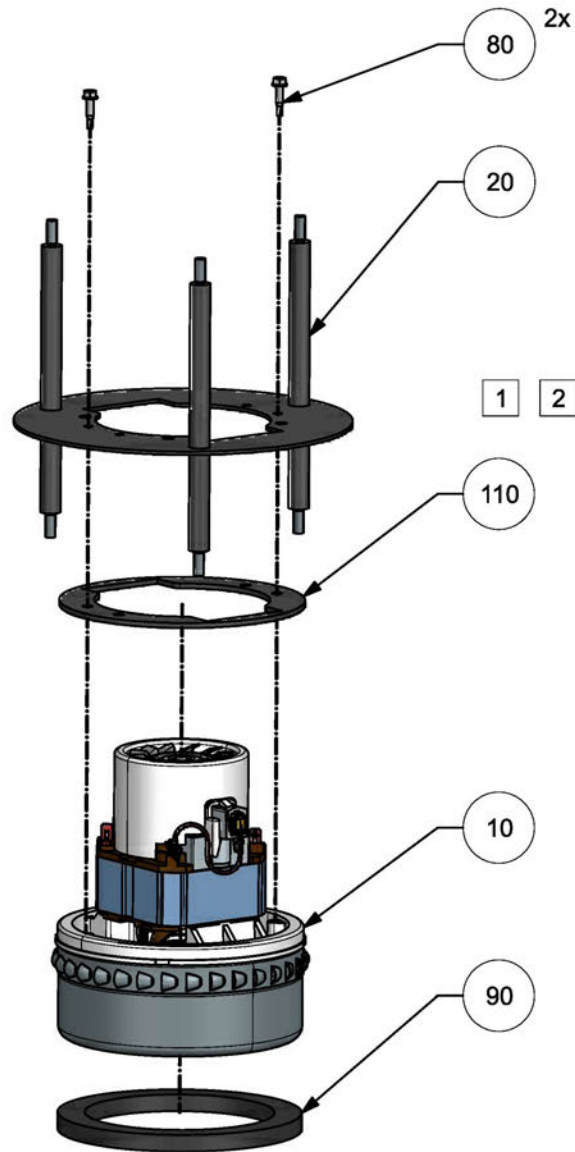
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ART.NR. 7001172 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE BASE FRAME - S2 CPL VONARX			FINISH -	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125-Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFIED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		DATE	03-Apr-2023	
		STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 3 / 8
				SIZE: A3



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ART.NR. 7001172 -	REV. 00	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE BASE FRAME - S2 CPL VONARX			FINISH -	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125 - Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
		DATE	03-Apr-2023	FOR UNDEFINED MACHINING TOLERANCES USE ISO 2768-MK.
		STATUS		FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
NO.	CHANGE	DATE	DESIGNER	SIZE: A3
			SHEET 7 / 8	

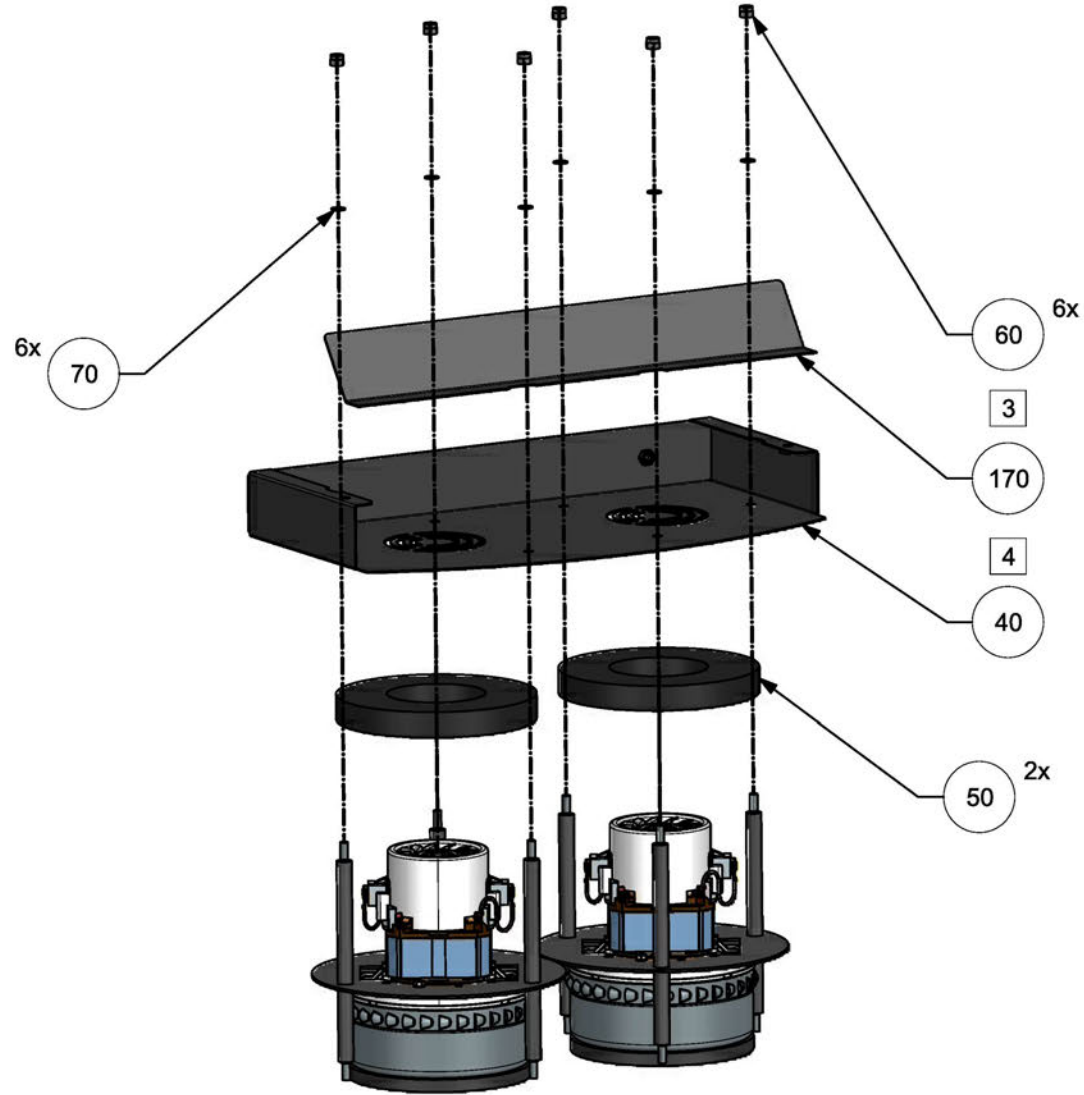


NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY
110	P7000517/01	SPACER	MOTOR 230V	APPLIES ONLY WITH 230V	2
90	P7000500/00	INSULATION	MOTOR INLET	-	2
80	S012433/00	SCREW	ST4.2X19 -K - HH SD - DIN 7504 K	-	4
70	S012384/00	DIN_6798_A, 6	SERRATED LOCK WASHER, DIN 6798 A, 6	-	6
60	S106885/00	DIN_982,M6,8.8	Prevailing Torque Type Hexagon Nut, DIN 982-1987,M6,8.8	NX Standard Part	6
50	P7000138/00	INSULATION	ELECTRIC MOTOR	-	2
40	P7000136/01	MOUNT	ELECTRIC MOTOR S2	-	1
20	P7000025/01	MOUNT	ELECTRIC MOTOR	-	2
10	R7500020/00	MOTOR	230V DOMEL 492.3.586-2	-	2

NO.	TITLE	NAME	DESCRIPTION	NOTES	QTY
ART.NR. 7000061 -		REV.	PROJECTION	MATERIAL	
TITLE SET - ELECTRIC MOTOR S2		01		FINISH -	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT	
1.	Added: P7000517	03.01.2023.	pd3	DATE	P2125 - Puvac - Vacuum Cleaner
2	Revised: P7000025, P7000517	12.02.2023.	pd4	LAST CHANGE	PALLAG DESIGN
3	Added: P7000135	20.02.2023.	pd4	DATE	03-Apr-2023
4	Revised: P7000136	23.03.2023	pd3	STATUS	
NO.	CHANGE	DATE	DESIGNER	SHEET 1 / 2	SIZE: A3

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ART.NR. 7000061 -	REV. 01	PROJECTION 	MATERIAL	 TRUE QUALITY SINCE 1941
TITLE SET - ELECTRIC MOTOR S2			FINISH -	
NOTES: -		DESIGNER	PALLAG DESIGN	PROJECT
		DATE		P2125-Puvac - Vacuum Cleaner
		LAST CHANGE	PALLAG DESIGN	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. FOR UNDERFIED MACHINING TOLERANCES USE ISO 2768-MK, FOR WELDING SS-EN ISO 13920-BF, MACHINED SURFACE FINISH ACCORDING TO ISO 1302. FOR UNDEFINED GEOMETRY SEE 3D MODEL.
		DATE	03-Apr-2023	
		STATUS		
NO.	CHANGE	DATE	DESIGNER	SHEET 2 / 2
				SIZE: A3